



PARTS CATALOGUE CATALOGO DE REPUESTOS

85A'25 (688T)



1Z688-200SA

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85A
PARTS CATALOGUE
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CATALOGO DE REPUESTOS
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

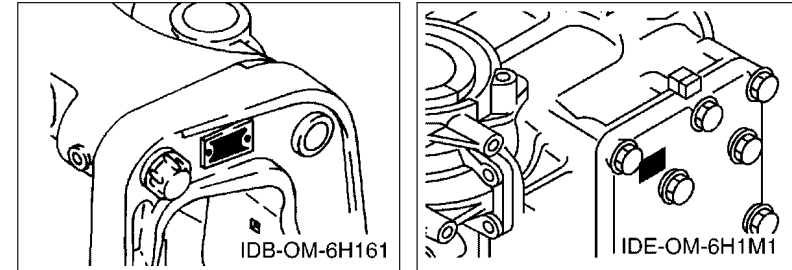
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
85A	688K-1031140		

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBN1	DARK BLUISH GRAY 1	008D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	ET	85AET
2	ED	85AED
3	EHD	85AEHD

PROLOGO

Este catálogo de repuestos corresponde a las piezas para el o los modelos que figuran en la página de portada. Al formular el pedido de repuestos, se ruega citar este catálogo y especificar correctamente el número y el nombre de las piezas.

1. Las modificaciones y agregados que se hayan realizado después de la edición de este Catálogo de Repuestos, serán anunciados en las Informaciones de Recambios. Es recomendable que se hagan las correcciones necesarias en el Catálogo de Repuestos de acuerdo con las Informaciones de Recambios.

2. Abreviaciones

En este. Catálogo de Repuestos se emplean las siguientes abreviaciones.

“UR” Usar el número de partes especificado

“UN” Usar la cantidad necesaria

“AP” Piezas sustitutivas

“LM” Fabricación local (Hay que pedir los repuestos en las cercanías)

“F#” N° de bastidor (N° aplicable a la máquina)

“O/S” Sobredimensionado

3. La cantidad de componentes para el montaje

- Los componentes, suministrados como conjunto, se describen con un punto (.) que precede al nombre del parte como se indica a continuación.
- La numeración que aparece a la derecha de cada descripción indica la cantidad de partes por cada unidad de conjunto.

CODIGO N°	DESCRIPCION	CANT. OBSERVACIONES
2F5-83310-60	ENSAMBLAJE DE LA LUZ	2
115-83311-60	.BOMBILLA (6V-18W)	1

4. Los colores de los componentes se indican como sigue en la columna de “OBSERVACIONES”.

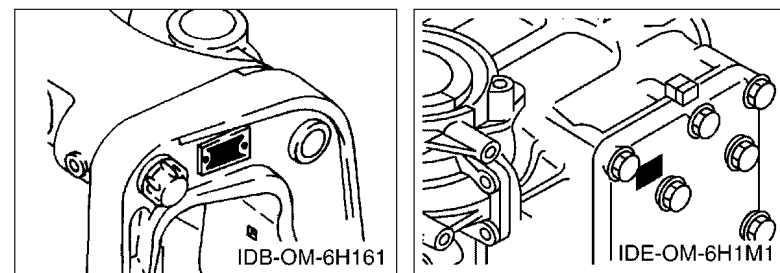
CODIGO N°	DESCRIPCION	CANT. OBSERVACIONES
2N4-24110-00-X5	COMP. DEL TANQUE	2 MXR
3J1-24240-10	.GRAFICO, DEL TANQUE	1 PARA MXR

5. Debe tenerse en cuenta que las ilustraciones sirven como guía para la búsqueda de los números de partes y no deben usarse para el montaje. Durante el montaje, se recomienda usar el manual de taller correspondiente.

6. EL asterisco (*) antes del número de referencia indica los elementos modificados después de la primera edición.

7. Números de serie

N° de Serie del motor



8. Números de serie del motor

Modelo	N° de serie	Modelo	N° de serie
85A	688K-1031140		

9. Códigos de color aplicables

Abreviatura	Nombre de color	Código de color
DBN1	DARK BLUISH GRAY 1	008D

10. Informacion para la columna de cantidades

Columna N°	Nombre de la columna de cantidades	Modelo aplicable
1	ET	85AET
2	ED	85AED
3	EHD	85AEHD

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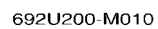
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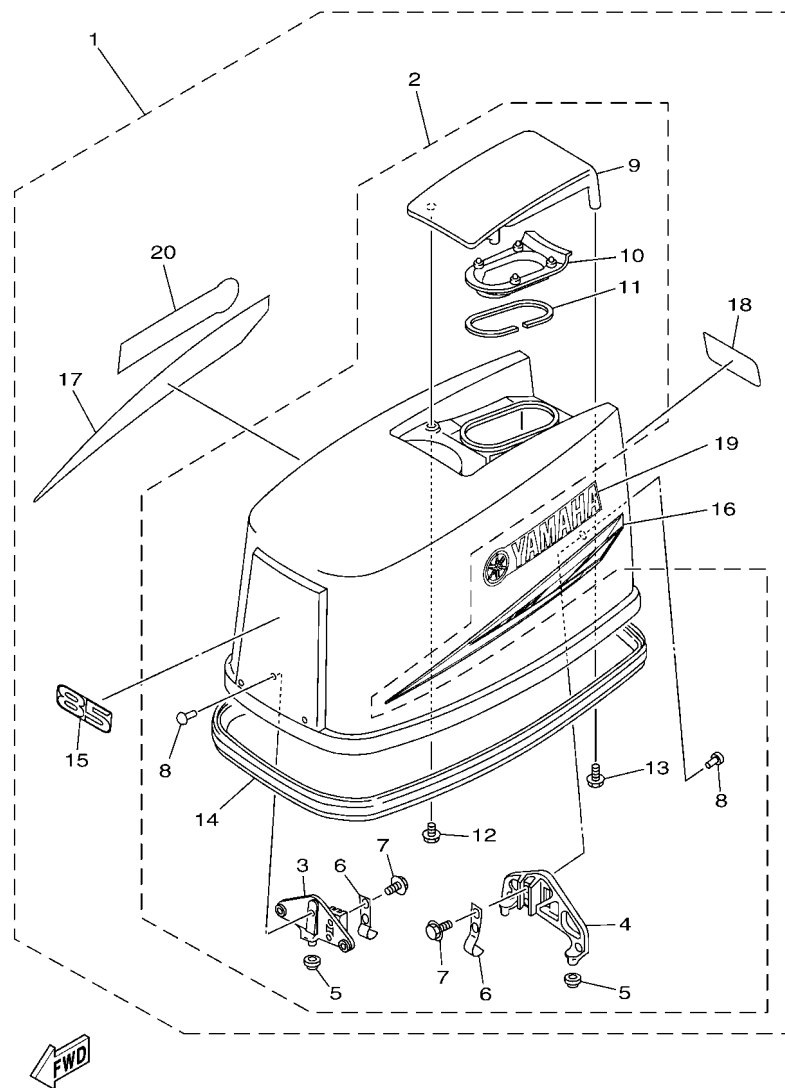
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PARTES DE REPUESTO TEMPORALES

1



688K200-T020

FIG. 2 TOP COWLING

SOPORTE SUPERIOR

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ED	EHD	REMARKS OBSERVACIONES
1	688-42610-13	TOP COWLING ASSY SOPORTE SUPERIOR COMPL.	1	1	1	
2	688-4261A-12	..TOP COWLING W/O GRAPHICS ..SOPORTE SUPERIOR SIN GRAFICOS	1	1	1	
3	688-42647-00	..HOLDER, CLAMP BAND ..MORDAZA DE ABRAZADERA	1	1	1	
4	688-42649-00	..HOLDER, CLAMP BAND ..MORDAZA DE ABRAZADERA	1	1	1	
5	663-42662-01	..DAMPER ..AMORTIGUADOR	3	3	3	
6	688-42652-10	..HOOK ..GANCHO	2	2	2	
7	97E95-06618	..BOLT, HEXAGON W/W DEEP RECESS ..TORNILLO HEXAGONAL CON RONDONA	2	2	2	
8	90266-06009	..RIVET ..REMACHE	6	6	6	
9	688-42613-01-8D	..MOLDING, AIR DUCT ..MOLDURA CONDUCTO AIRE	1	1	1	
10	688-42618-00	..AIR SHROUD, TOP COWLING ..CUBIERTA AIRE PARTE SUPERIOR	1	1	1	
11	688-42628-00	..SEAL ..SELLO DE GOMA	1	1	1	
12	97E95-06516	..BOLT, HEXAGON W/W DEEP RECESS ..TORNILLO HEXAGONAL CON RONDONA	2	2	2	
13	97E95-06525	..BOLT, HEXAGON W/W DEEP RECESS ..TORNILLO HEXAGONAL CON RONDONA	2	2	2	
14	688-42615-01	..SEAL ..SELLO	1	1	1	
15	688-42678-51	..GRAPHIC, REAR ..CALCAMONIA TRASERA	1	1	1	
16	688-42675-51	..GRAPHIC, SIDE 1 ..CALCAMONIA LATERAL 1	1	1	1	
17	688-42676-51	..GRAPHIC, SIDE 2 ..CALCAMONIA LATERAL 2	1	1	1	
18	688-42678-51	..GRAPHIC, REAR ..CALCAMONIA TRASERA	1	1	1	
19	688-42681-71	..MARK, COWLING ..MARCA DE CUBIERTA	1	1	1	
20	688-42681-71	..MARK, COWLING ..MARCA DE CUBIERTA	1	1	1	

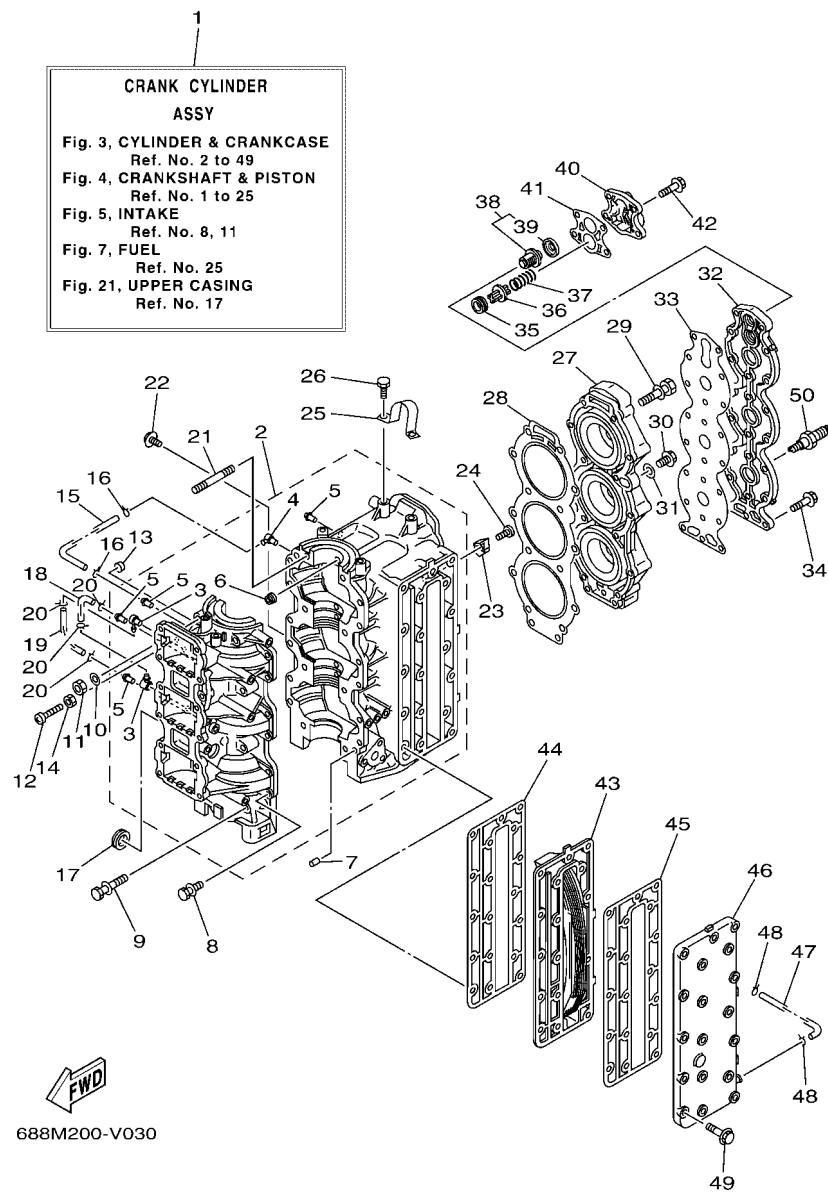


FIG. 3 CYLINDER & CRANKCASE

CYLINDRO & CARTER

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	ET	ED	EHD	REMARKS OBSERVACIONES
1	688-W0090-45-1S	CRANK CYLINDER ASSY BLOQUE MOTOR COMPLETO	1	1	1	
2	688-15100-07	CRANKCASE ASSY CARTER COMPLETO	1	1	1	
3	688-11370-01	.CHECK VALVE ASSY .VALVULA DE CONTROL COMPL.	2	2	2	
4	650-11370-01	.CHECK VALVE ASSY .VALVULA DE CONTROL COMPL.	1	1	1	
5	624-14485-00	.PIPE, JOINT .TUBO DE UNION	4	4	4	
6	663-11518-01	.LOCK, BEARING .SEGURO BALERO	3	3	3	
7	99530-08012	PIN, DOWEL PASADOR, DE ESPIGA	2	2	2	
8	90119-06M12	BOLT, WITH WASHER TORNILLO CON ARANDELA	12	12	12	
9	90119-10005	BOLT, WITH WASHER TORNILLO CON ARANDELA	6	6	6	
10	90201-10008	WASHER, PLATE ARANDELA PLANA	2	2	2	
11	95313-10600	NUT TUERCA	2	2	2	
12	90157-06014	SCREW, PAN HEAD TORNILLO CABEZA CONICA PLANA	1	1	1	
13	688-44194-00	CAP TAPA	1	1	1	
14	95303-06700	NUT TUERCA	1	1	1	
15	90445-07260	HOSE (L276) TUBO (L276)	1	1	1	
16	90467-06016	CLIP PRESILLA	2	2	2	
17	90480-24M04	GROMMET TAPON	1	1	1	
18	90445-07M00	HOSE (L100) TUBO (L100)	1	1	1	
19	90445-07M23	HOSE (L180) TUBO (L180)	1	1	1	
20	90467-06016	CLIP PRESILLA	4	4	4	
21	90116-10M06	BOLT, STUD ESPARRAGO	2	2	2	
22	97E95-06512	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	1	1	1	
23	688-11325-00	ANODE ANODO	2	2	2	
24	98780-04015	SCREW, FLAT HEAD TORNILLO, CABEZA PLANA	2	2	2	
25	688-11119-01	HANGER, ENGINE SOPORTE DEL MOTOR	1	1	1	
26	90101-08002	BOLT TORNILLO	2	2	2	
27	688-11111-02-1S	HEAD, CYLINDER 1 CULATA CILINDRO 1	1	1	1	

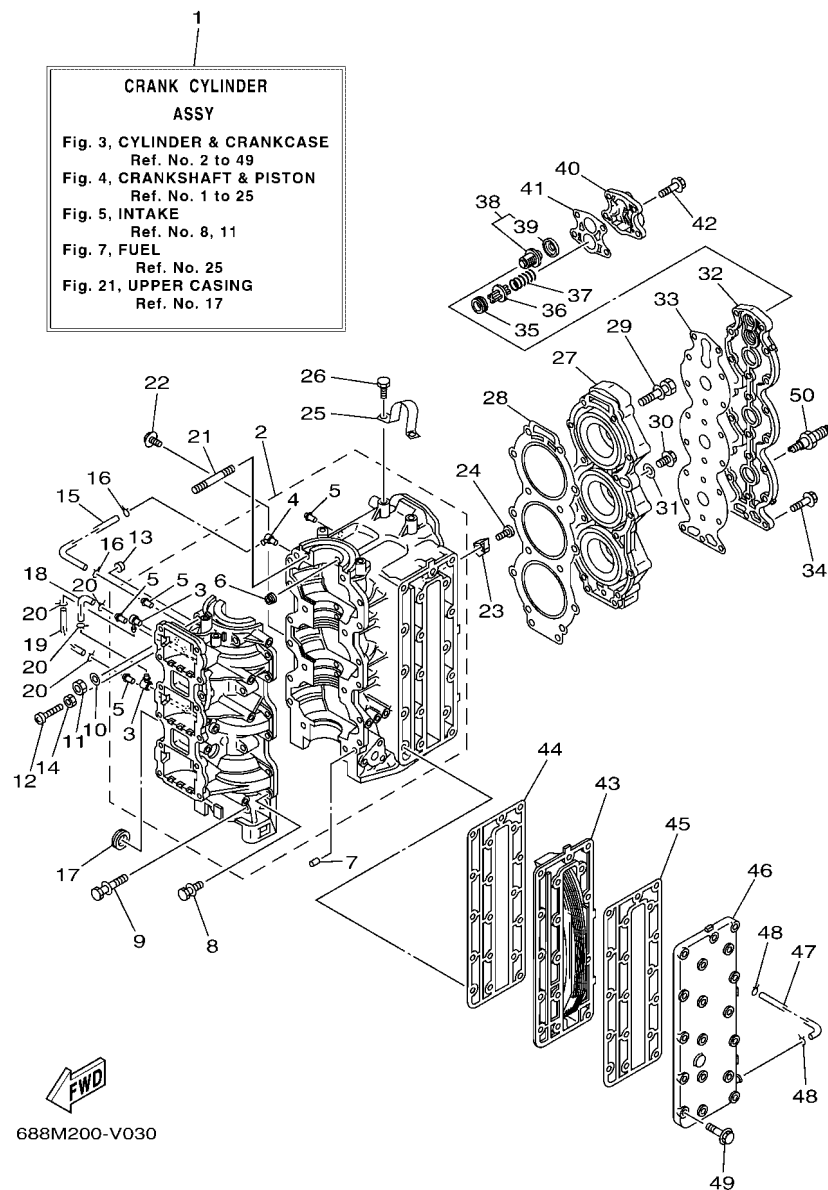
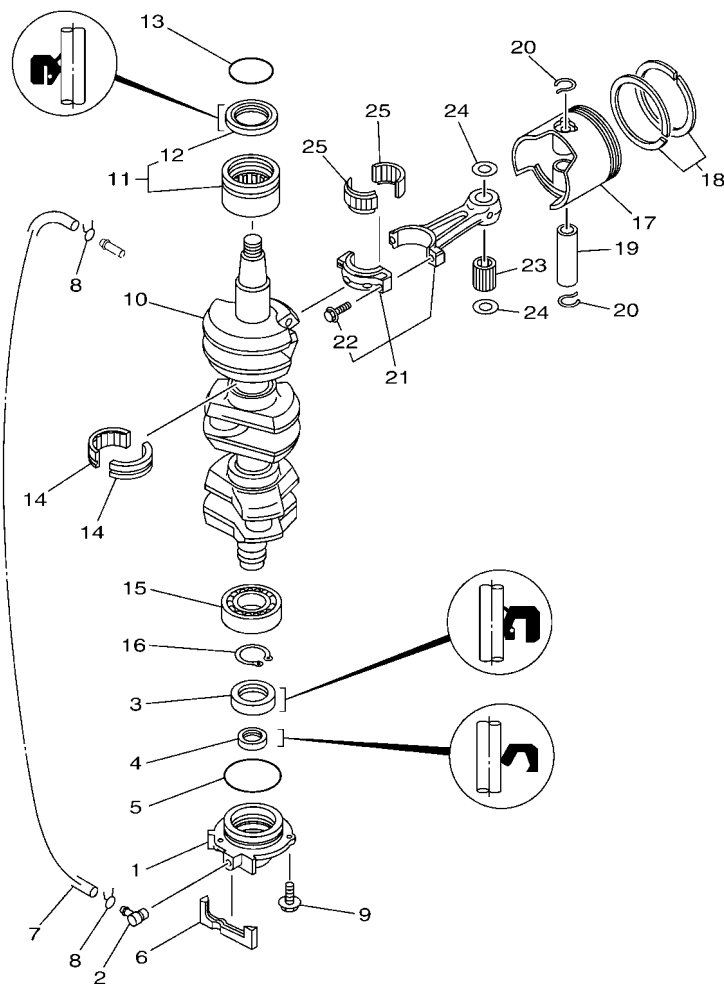


FIG. 3 CYLINDER & CRANKCASE

CYLINDRO & CARTER

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ED	EHD	REMARKS OBSERVACIONES
28	688-11181-A2	GASKET, CYLINDER HEAD 1 JUNTA, DE CULATA 1	1	1	1	
29	90119-08MA8	BOLT, WITH WASHER TORNILLO CON ARANDELA	14	14	14	
30	90340-14M06	PLUG, STRAIGHT SCREW TORNILLO, DE DRENAJE	1	1	1	
31	90430-14115	GASKET JUNTA	1	1	1	
32	688-11191-00-1S	COVER, CYLINDER HEAD 1 TAPA CULATA DE CILINDRO 1	1	1	1	
33	688-11193-A1	GASKET, HEAD COVER 1 EMPAQUE	1	1	1	
34	90119-06MA3	BOLT, WITH WASHER TORNILLO CON ARANDELA	18	18	18	
35	90480-20M05	GROMMET TAPON	1	1	1	
36	688-12416-00	VALVE, PRESSURE CONTROL VALVULA DE CONTROL DE PRESION	1	1	1	
37	90501-16M11	SPRING, COMPRESSION RESORTE DE COMPRESION	1	1	1	
38	6E5-12411-30	THERMOSTAT TERMOSTAT	1	1	1	
39	688-12412-00	.SEAL, THERMOSTAT .SELLO TERMOSTATO	1	1	1	
40	688-12413-00-1S	COVER, THERMOSTAT CUBIERTA TERMOSTATO	1	1	1	
41	688-12414-A1	GASKET, COVER EMPAQUE	1	1	1	
42	90119-06MA5	BOLT, WITH WASHER TORNILLO CON ARANDELA	4	4	4	
43	688-41111-00-1S	INNER COVER, EXHAUST CUBIERTA INTERIOR DE ESCAPE	1	1	1	
44	688-41112-A0	GASKET, EXHAUST INNER COVER EMPAQUE	1	1	1	
45	688-41114-A0	GASKET, EXHAUST OUTER COVER EMPAQUE	1	1	1	
46	688-41113-00-1S	OUTER COVER, EXHAUST CUBOERTA EXTERIOR DE ESCAPE	1	1	1	
47	663-24312-01	PIPE 2 TUBO 2	1	1	1	
48	90467-08004	CLIP PRESILLA	2	2	2	
49	90119-08020	BOLT, WITH WASHER TORNILLO CON ARANDELA	18	18	18	
50	94702-00160	PLUG, SPARK (NGK B8HS-10) BUJIA (NGK B8HS-10)	3	3	3	
	94702-00247	PLUG, SPARK (NGK BR8HS-10) BUJIA (NGK BR8HS-10)	3		3	FOR CHN,CAR,RUS FOR CHN,CAR,RUS

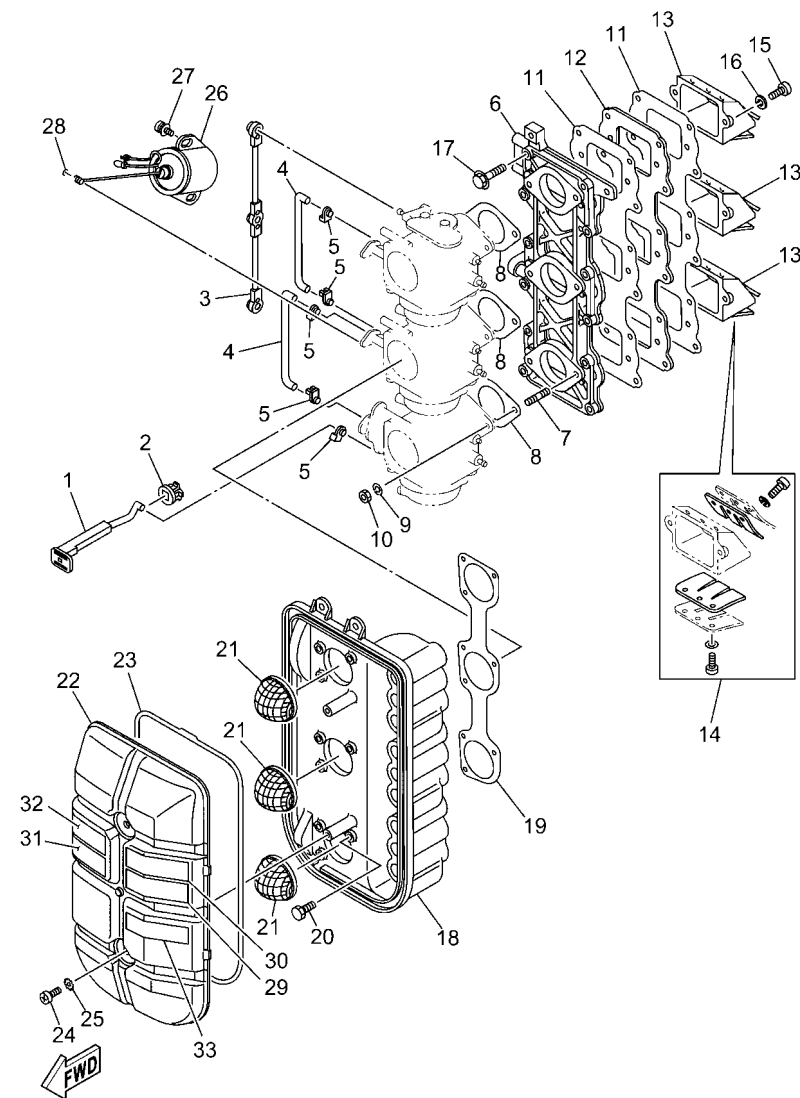


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FIG. 4 CRANKSHAFT & PISTON

CIGUENAL & PISTON

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	ET	ED	EHD	REMARKS OBSERVACIONES
1	6H1-15359-01-94	HOUSING, OIL SEAL CAJA DE SELLO DE ACEITE	1	1	1	
2	688-11370-01	CHECK VALVE ASSY VALVULA DE CONTROL COMPL.	1	1	1	
3	93102-30M05	OIL SEAL SELLO ACEITE	1	1	1	
4	93104-20M02	OIL SEAL SELLO ACEITE	1	1	1	
5	93210-62269	O-RING ANILLO O	1	1	1	
6	688-15379-00	SEAL, CRANKCASE SELLO DE CARTER	1	1	1	
7	90445-07M86	HOSE (L460) TUBO (L460)	1	1	1	
8	90467-06016	CLIP PRESILLA	2	2	2	
9	97E95-06520	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	3	3	3	
10	688-11411-01	CRANKSHAFT CIGUENAL	1	1	1	
11	93310-636U4	BEARING COJINETE DE RODILLOS	1	1	1	
12	93102-36M02	OIL SEAL SELLO ACEITE	1	1	1	
13	93210-46M16	O-RING ANILLO O	1	1	1	
14	93310-835U8	BEARING COJINETE DE RODILLOS	2	2	2	
15	93306-206U5	BEARING COJINETE	1	1	1	
16	93410-32M00	CIRCLIP SEGURO	1	1	1	
17	688-11631-03-94	PISTON (STD)	3	3	3	
	688-11635-03	PISTON (NORMA) PISTON (0.25MM O/S)	3	3	3	AP
	688-11636-03	PISTON (0.50MM O/S)	3	3	3	AP
	688-11603-A0	PISTON (0.50MM O/S)	3	3	3	AP
18	688-11603-A0	PISTON RING SET (STD) JUEGO DE ANILLOS (NORMA)	3	3	3	
	688-11604-A0	PISTON RING SET (0.25MM O/S) JUEGO DE ANILLOS (0.25MM O/S)	3	3	3	AP
	688-11605-A0	PISTON RING SET (0.50MM O/S) JUEGO DE ANILLOS (0.50MM O/S)	3	3	3	AP
19	663-11633-00	PIN, PISTON PASADOR, PISTON	3	3	3	
20	688-11634-00	CLIP, PISTON PIN PRESILLA, BULON DE PISTON	6	6	6	
21	688-11650-03	CONNECTING ROD ASSY BIELA COMPLETA	3	3	3	
22	90109-08022	BOLT PERNO	2	2	2	
23	93603-21111	PIN, DOWEL PASADOR DE CLAVIJA	84	84	84	

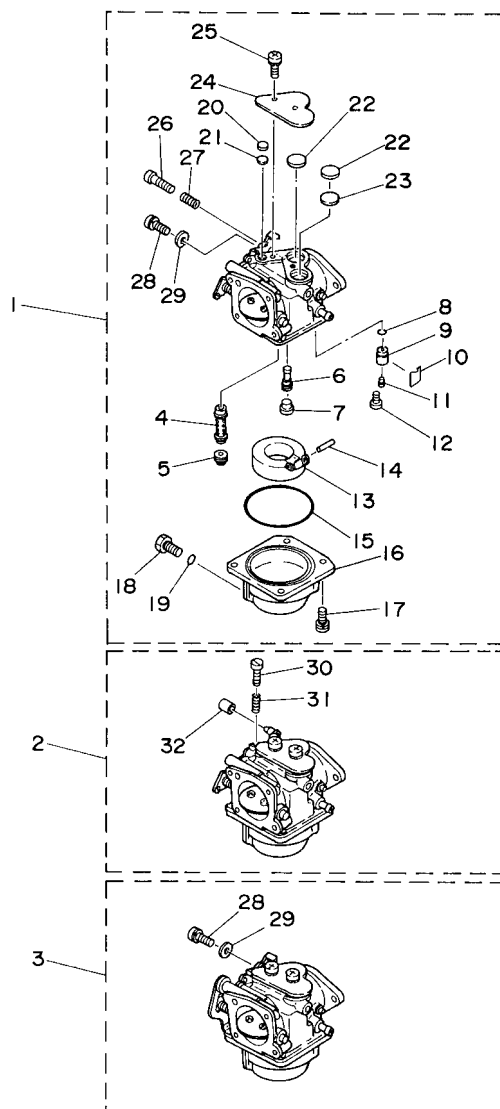


688S200-Y050

FIG. 5 INTAKE

ADMISION

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ED	EHD	REMARKS OBSERVACIONES
1	692-41256-01	ROD, CHOKE 1 VARILLA DE AHOGADOR	1	1	1	
2	689-41273-00	GROMMET TAPON PROTECTOR	1	1	1	
3	688-41217-01	ROD, ACCEL. LEVER VARILLA PALANCA ACELERADOR	1	1	1	
4	688-41257-01	ROD, CHOKE 2 VARILLA DE AHOGADOR	2	2	2	
5	661-41262-02	JOINT, CHOKE LEVER CONECTOR DE AHOGADOR	5	5	5	
6	688-13641-01	MANIFOLD, INTAKE 1 CONECTOR DE ADMISSION 1	1	1	1	
7	90116-06122	BOLT, STUD ESPARRAGO	6	6	6	
8	688-14198-A2	GASKET EMPAQUE	3	3	3	
9	92995-06100	WASHER, SPRING ARANDELA	6	6	6	
10	95380-06600	NUT, HEXAGON TUERCA	6	6	6	
11	688-13621-A1	GASKET, VALVE SEAT JUNTA, DE VALV.DE EMPAQUE	2	2	2	
12	688-13624-00	PLATE, REED VALVE PLACA DE VALVULA DE LAMINAS	1	1	1	
13	688-13610-00	REED VALVE ASSY VALVULA DE LAMINAS COMPLETA	3	3	3	
14	688-W0004-00	.REED SET .JUEGO DE VALVULAS DE LENGUETA	1	1	1	
15	97880-05020	SCREW, PAN HEAD TORNILLO DE CABEZA CON PLANA	6	6	6	
16	92990-05100	WASHER, SPRING ARANDELA PLANA	6	6	6	
17	97513-06530	BOLT, WITH WASHER PERNO CON ARANDELA	12	12	12	
18	688-14417-01	COVER 1 CUBIERTA 1	1	1	1	
19	688-14483-A0	GASKET EMPAQUE	1	1	1	
20	97013-06018	BOLT PERNO	6	6	6	
21	688-14481-00	CAP, CARBURETOR TAPA DE CARBURADOR	3	3	3	
22	688-14418-10	COVER 2 CUBIERTA 2	1	1	1	
23	688-14416-01	GASKET, AIR CLEANER EMPAQUE	1	1	1	
24	97885-06016	SCREW, PAN HEAD TORNILLO A MUESCA	2	2	2	
25	90209-06M05	WASHER ARANDELA DE SEPARACION	2	2	2	
26	688-86110-01	SOLENOID SOLENOIDE	1	1		
27	90159-06M19	SCREW, WITH WASHER TORNILLO CON VALONA	2	2		

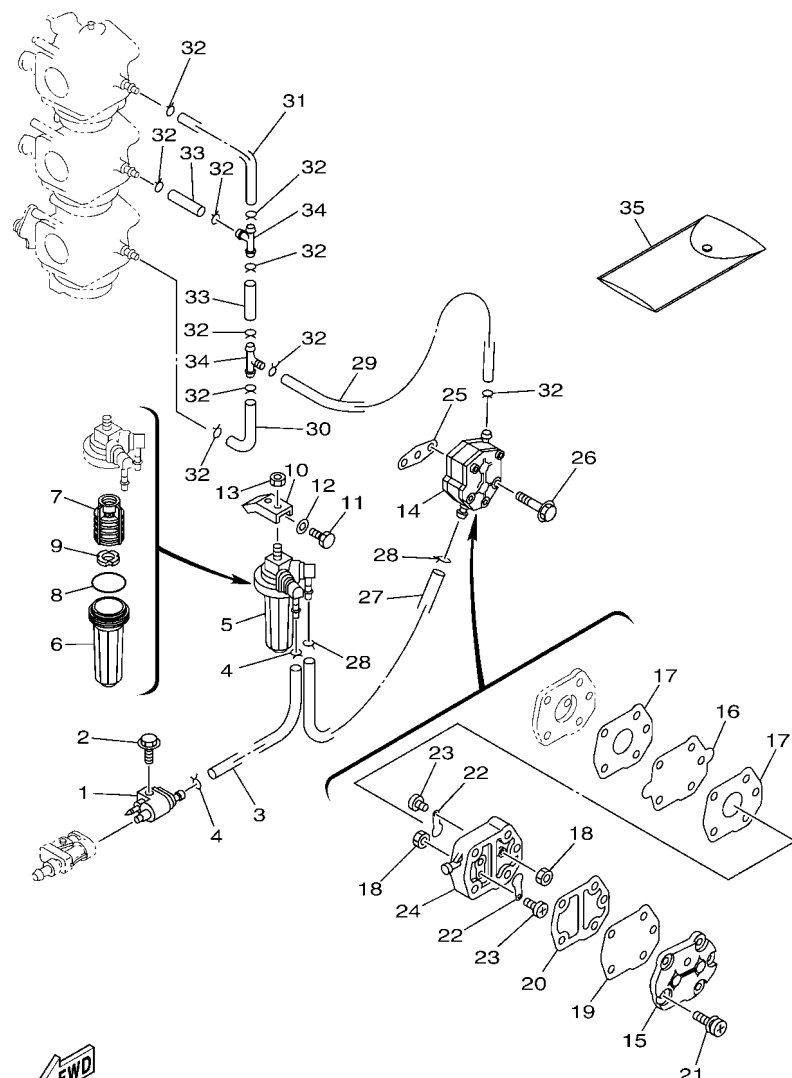


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FIG. 6 CARBURETOR

CARBURADOR

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ED	EHD	REMARKS OBSERVACIONES
1	688-14301-42	CARBURETOR ASSY 1 CARBURADOR COMPLETO 1	1	1	1	
2	688-14302-42	CARBURETOR ASSY 2 CARBURADOR COMPLETO 2	1	1	1	
3	688-14303-42	CARBURETOR ASSY 3 CARBURADOR COMPLETO 3	1	1	1	
4	688-14947-00	.JET, NEEDLE .INJECTOR DE AGUJA	3	3	3	
5	676-14943-40	.JET, MAIN (#165) .INJECTOR PRINCIPAL (#165)	3	3	3	
6	676-14948-18	.JET (#78) .INJECTOR (#78)	3	3	3	
7	679-14966-00	.RUBBER CAP .TAPA	3	3	3	
8	93210-04228	.O-RING .ANILLO O	3	3	3	
9	692-14590-02	.NEEDLE VALVE ASSY .VALVULA DE AGUJA COMPLETA	3	3	3	
10	633-14159-00	.CLIP .PRESILLA	3	3	3	
11	676-14186-00	.PIN, FLOAT .PASADOR DE LA BOYA	3	3	3	
12	98580-04008	.SCREW, PAN HEAD .TORNILLO DE CABEZA CRUZADA	3	3	3	
13	676-14985-01	.FLOAT .BOIA	3	3	3	
14	688-14548-00	.PIN, FLOAT ARM .PASADOR DE BRAZO DE BOIA	3	3	3	
15	676-14984-00	.GASKET, FLOAT CHAMBER .EMPAQUE CAMARA DE BOIA	3	3	3	
16	688-14980-00	.BODY, FLOAT CHAMBER .CUERPO CAMARA DE BOIA	3	3	3	
17	97980-04114	.SCREW, WITH WASHER .TORNILLO, CON ARANDELA	12	12	12	
18	6H3-14992-01	.SCREW, DRAIN .TORNILLO, SEGURO	3	3	3	
19	93210-04230	.O-RING .ANILLO O	3	3	3	
20	663-14126-00	.GASKET .EMPAQUE	3	3	3	
21	663-14527-00	.PLATE .PLACA	3	3	3	
22	688-14126-00	.GASKET .EMPAQUE	6	6	6	
23	688-14527-00	.PLATE .PLACA	3	3	3	
24	688-14572-01	.PLATE, STAY .PLACA DE SOPORTE	3	3	3	
25	97980-05310	.SCREW, WITH WASHER .TORNILLO, CON ARANDELA	6	6	6	
26	692-14923-00	.SCREW, PILOT .TORNILLO DE AJUSTE	3	3	3	
27	697-14555-00	.SPRING .RESORTE	3	3	3	



688M200-V070

FIG. 7 FUEL

COMBUSTIBLE

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	ET	ED	EHD	REMARKS OBSERVACIONES
1	6G1-24304-11	FUEL PIPE JOINT COMP. 1 CONECTOR MANGUERA COMBUST.1	1	1	1	
2	97E95-06525	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	1	1	1	
3	90445-09090	HOSE (L185) TUBO (L185)	1	1	1	
4	90467-08004	CLIP PRESILLA	2	2	2	
5	64J-24560-00	FILTER ASSY FILTRO COMPLETO	1	1	1	
6	68V-24521-01	.CUP, FILTER .COPA DE FILTRO	1	1	1	
7	61N-24563-00	.ELEMENT, FILTER .ELEMENTO DEL FILTRO	1	1	1	
8	93210-32738	.O-RING .ANILLO O	1	1	1	
9	68V-24469-01	.FLOAT, WATER LEVEL .BOIA	1	1	1	
10	648-24566-02	BRACKET, FILTER SOPORTE DEL FILTRO	1	1	1	
11	97013-06014	BOLT PERNO	1	1	1	
12	92903-06600	WASHER, PLATE RONDANA SENCILLA	1	1	1	
13	95380-08600	NUT TUERCA	1	1	1	
14	692-24410-01	FUEL PUMP ASSY BOMBA DE COMBUSTIBLE COMPLETA	1	1	1	
15	6A0-24413-00	.BODY 2 .CUERPO 2	1	1	1	
16	692-24411-00	.DIAPHRAGM .DIAFRAGMA	1	1	1	
17	648-24434-01	.GASKET, BODY .EMPAQUE	2	2	2	
18	95380-03600	.NUT .TUERCA	2	2	2	
19	663-24411-00	.DIAPHRAGM .DIAFRAGMA	1	1	1	
20	648-24435-03	.GASKET, BODY 2 .EMPAQUE	1	1	1	
21	97980-05128	.SCREW, WITH WASHER .TORNILLO, CON ARANDELA	3	3	3	
22	6A0-24421-01	.VALVE, CHECK .VALVULA DE RETENCION	2	2	2	
23	6A0-14325-00	.SCREW, PAN HEAD .TORNILLO CABEZA REDONDA	2	2	2	
24	6A0-24412-02	.BODY 1 .CUERPO 1	1	1	1	
25	650-24431-A0	GASKET, FUEL PUMP 1 EMPAQUE BOMBA COMBUST 1	1	1	1	
26	97E95-06540	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	2	2	2	
27	90445-09097	HOSE (L250) TUBO (L250)	1	1	1	

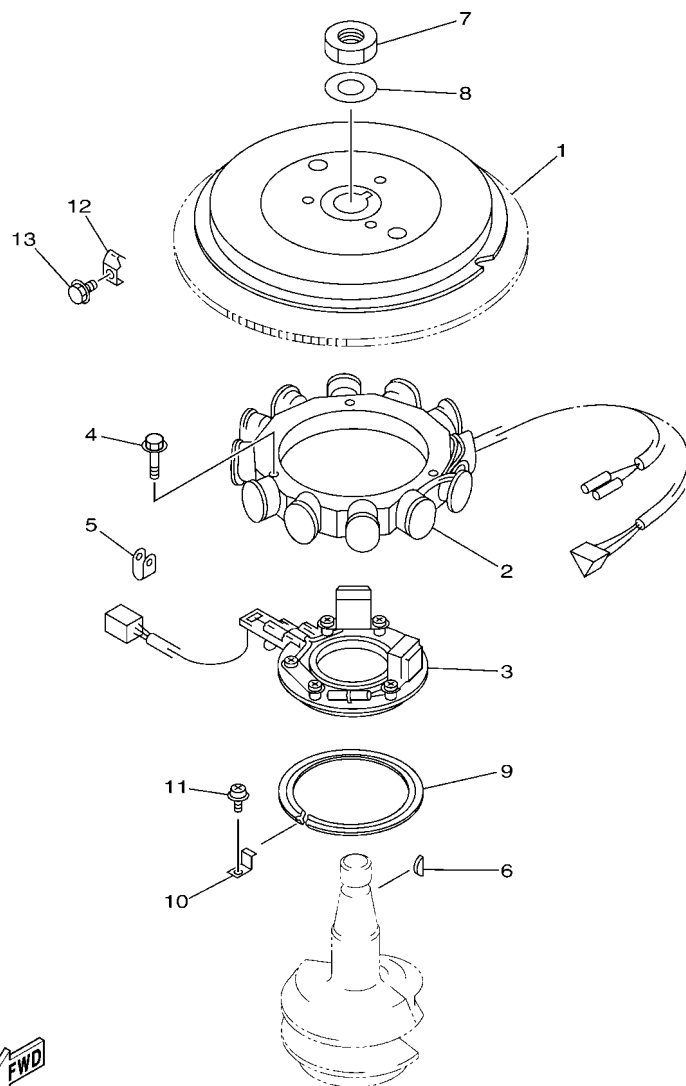
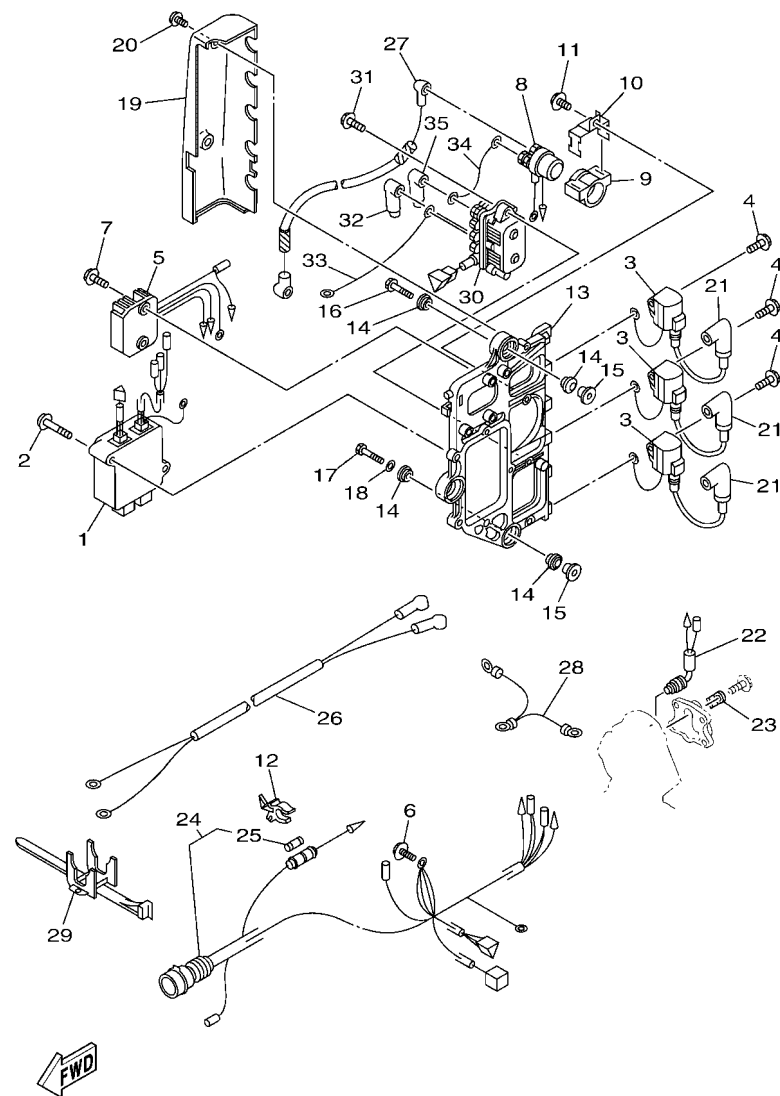


FIG. 8 GENERATOR

[illegible]



688H200-R090

FIG. 9 ELECTRICAL 1

EQUIPO ELECTRICO 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ED	EHD	REMARKS OBSERVACIONES
1	688-85540-00	C.D.I. UNIT ASSY UNIDAD C.D.I. COMPLETA	1	1	1	
2	97980-06340	SCREW, WITH WASHER TORNILLO, CON ARANDELA	2	2	2	
3	697-85570-00	IGNITION COIL ASSY BOBINA DE IGNICION COMPLETO	3	3	3	
4	97E95-06520	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	3	3	3	
5	6H0-81960-00	RECTIFIER & REGULATOR ASSY RECTIFICADOR Y REGULADOR	1	1	1	
6	97E95-06512	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	1	1	1	
7	97E95-06520	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	2	2	2	
8	6G1-81941-10	STARTER RELAY ASSY RELE DE ARRANQUE	1	1	1	
9	6G1-81952-01	HOLDER, RELAY SOSTEN DE RELE	1	1	1	
10	6E9-81945-70	PLATE, SWITCH FITTING PLACA ACCESORIA DE INTERRUPT.	1	1	1	
11	97513-06516	BOLT, WITH WASHER PERNO CON ARANDELA	1	1	1	
12	6G5-82152-00	HOLDER, FUSE PORTA-FUSIBLES	1	1	1	
13	688-85542-10	BRACKET SOPORTE	1	1	1	
14	90480-09M25	GROMMET TAPON	6	6	6	
15	90387-06M03	COLLAR ESPACIADOR	3	3	3	
16	90119-06M75	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2	
17	90109-06M39	BOLT PERNO	1	1	1	
18	90201-06M31	WASHER, PLATE ARANDELA PLANA	1	1	1	
19	6H1-81916-00	COVER, TERMINAL CUBIERTA DE TERMINAL	1	1	1	
20	90159-06M11	SCREW, WITH WASHER TORNILLO CON VALONA	2	2	2	
21	663-82370-01	PLUG CAP ASSY TAPON DE BUJIA COMPLT	3	3	3	
	6G1-82370-21	PLUG CAP ASSY TAPON DE BUJIA COMPLT	3		3	FOR CAR,RUS FOR CAR,RUS
22	688-82560-10	THERMO SWITCH ASSY INTER. DE TERMO	1	1	1	
23	688-82588-01	PLATE PLACA	1	1	1	
24	688-82590-1A	WIRE HARNESS ASSY (10P) CONJUNTO DE CABLES (10P)	1			
	688-82590-42	WIRE HARNESS ASSY (7P) CONJUNTO DE CABLES (7P)		1		
	688-82590-52	WIRE HARNESS ASSY (10P) CONJUNTO DE CABLES (10P)			1	



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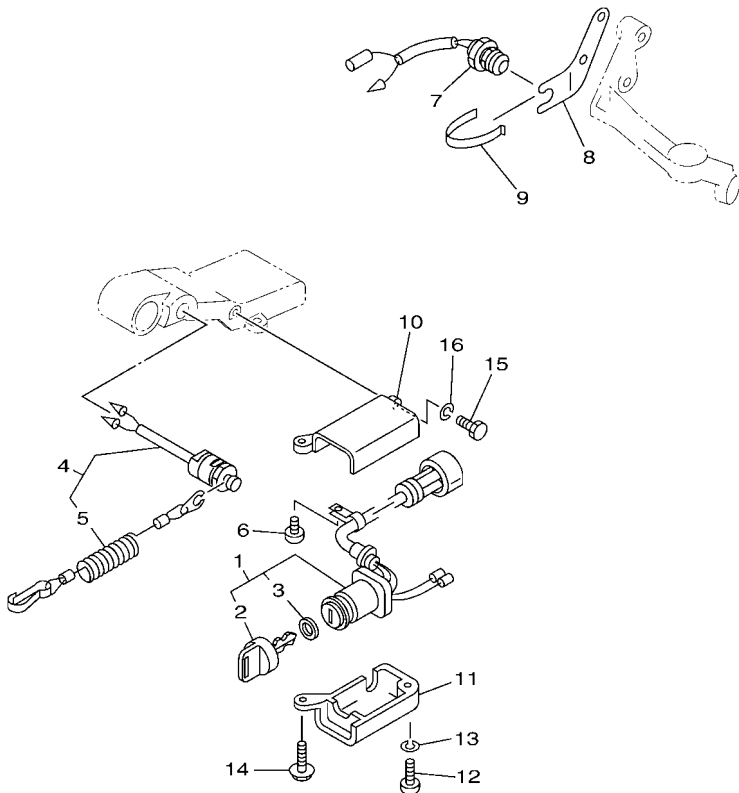


FIG. 10 ELECTRICAL 2

EQUIPO ELECTRICO 2

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ED	EHD	REMARKS OBSERVACIONES
1	6H3-82510-22	MAIN SWITCH ASSY CONJUNTO DE LLAVE IGNICION			1	
2	676-82577-01	.CAP, KEY .TAPA			1	
3	703-82532-00	.CAP .TAPA			1	
4	688-82575-12	ENGINE STOP SWITCH ASSY INTERRUPTOR DE PARADA COMPL			1	
5	682-82556-00	.LANYARD, STOP SWITCH .CORDON DE INTERRUPTOR PARADA			1	
6	97885-06012	SCREW, PAN HEAD TORNILLO A MUESCA			1	
7	688-82540-12	NEUTRAL SWITCH ASSY INTERRUPTOR NEUTRAL COMPL			1	
8	663-82554-01	STAY, NEUTRAL SWITCH SOPORTE INTERRUPTOR DE NEUTRAL			1	
9	663-82555-01	DAMPER, MAIN SWITCH 1 AMORT.DE INTER.PPAL.1			1	
10	697-8252E-02-8D	COVER, MAIN SWITCH 1 CUBIELA INTERRUPTOR PRINC.1			1	
11	697-8252F-02-8D	COVER, MAIN SWITCH 2 CUBIELA INTERRUPTOR PRINC.2			1	
12	97880-06025	SCREW, PAN HEAD TORNILLO DE CABEZA CON PLANA			1	
13	92990-06100	WASHER, SPRING ARANDELA PLANA			1	
14	97513-06530	BOLT, WITH WASHER PERNO CON ARANDELA			1	
15	97013-06020	BOLT PERNO			1	
16	92903-06100	WASHER, SPRING RONDANA SENCILLA			1	

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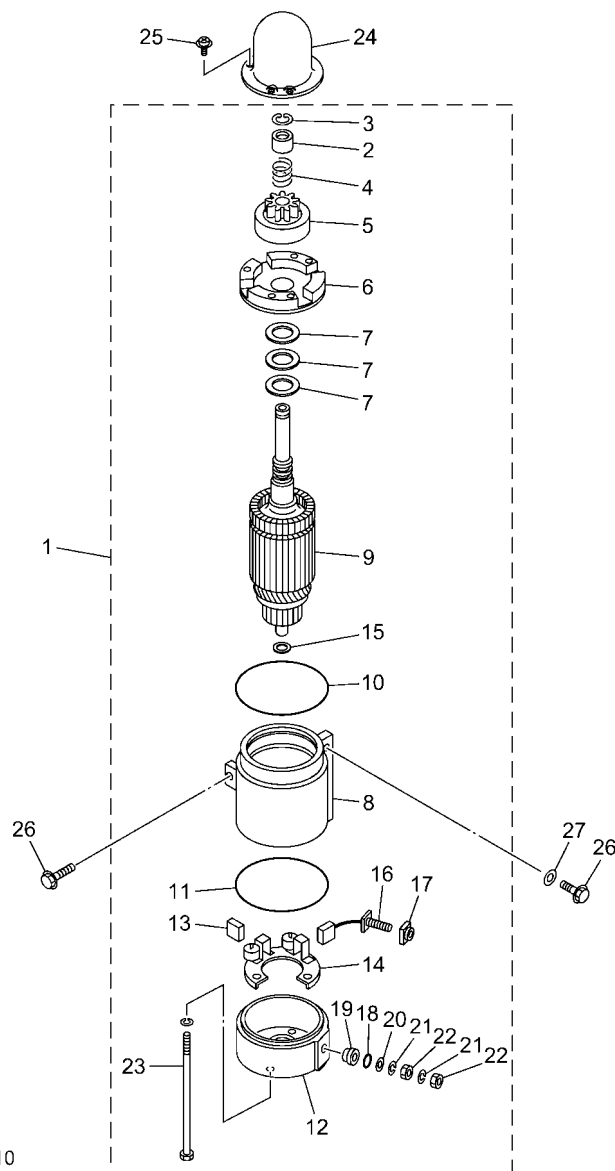
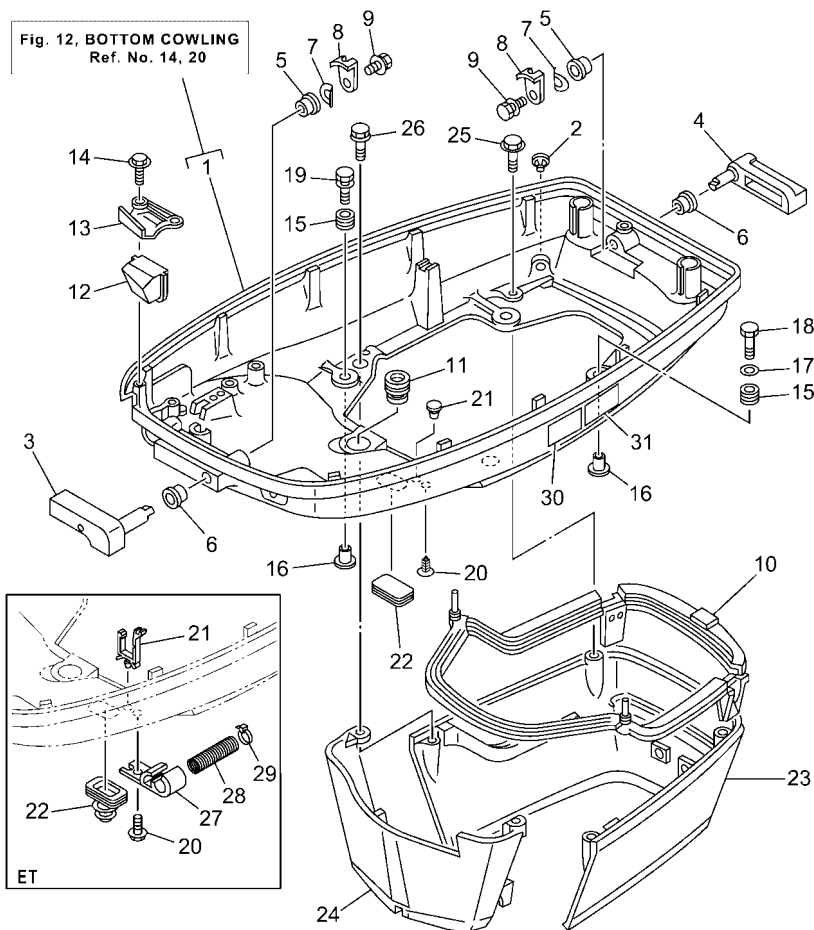


FIG. 11 STARTING MOTOR

MOTOR DE ARRANQUE

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ED	EHD	REMARKS OBSERVACIONES
1	688-81800-20	STARTING MOTOR ASSY MOTOR DE ARRANQUE COMPLETO	1	1	1	
2	689-81859-00	.STOPPER, PINION .TOPE DE PINON	1	1	1	
3	689-81884-00	.CLIP, PINION STOPPER .CLIP, TOPE PINON	1	1	1	
4	688-81858-00	.SPRING, RETURN .RESORTE	1	1	1	
5	688-81807-10	.GEAR ASSY, STARTING MOTOR .PINON CONJUNTO	1	1	1	
6	688-81830-00	.FRONT BRACKET ASSY .SOPORTE DELANTERO COMPLETO	1	1	1	
7	689-81835-00	.WASHER .ARANDELA	3	3	3	UN UN
8	688-81810-20	.STATOR ASSY .ESTATOR COMPLETO	1	1	1	
9	688-81850-20	.ARMATURE ASSY .INDUCIDO COMPLETO	1	1	1	
10	688-81847-00	.O-RING .ANILLO GOMA	1	1	1	
11	6N7-81847-00	.O-RING .ANILLO GOMA	1	1	1	
12	688-81820-20	.REAR BRACKET ASSY .CUBIERTA TRASERA COMPL	1	1	1	
13	6N7-81812-20	.BRUSH 2 .ESCOBILLA 2	1	1	1	
14	688-81840-10	.BRUSH HOLDER ASSY .SOSTEN DE ESCOBILLA COMPLETO	1	1	1	
15	6N7-81824-00	.WASHER 2 .ARANDELA 2	1	1	1	
16	688-81811-20	.BRUSH 1 .ESCOBILLA 1	1	1	1	
17	688-8182H-00	.BUSH, TERMINAL 2 .CASQUILLO, TERMINAL 2	1	1	1	
18	688-8182L-00	.O-RING 1 .ANILLO EN O	1	1	1	
19	689-8182G-00	.BUSH, TERMINAL .BUJE DE TERMINAL	1	1	1	
20	689-8182E-00	.WASHER .RONDANA	1	1	1	
21	689-8182F-00	.WASHER .RONDANA	2	2	2	
22	689-8182A-00	.NUT .TUERCA	2	2	2	
23	688-81826-20	.BOLT .PERNO	2	2	2	
24	688-81842-00	COVER TAPA	1	1	1	
25	97980-04210	SCREW, WITH WASHER TORNILLO, CON ARANDELA	3	3	3	
26	97513-08530	BOLT, WITH WASHER PERNO CON ARANDELA	3	3	3	
27	92990-08600	WASHER, PLATE ARANDELA PLANA	2	2	2	

Fig. 12, BOTTOM COWLING
Ref. No. 14, 20



FWD
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FIG. 12 BOTTOM COWLING

CUBIERTA INFERIOR

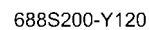
REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	ET	ED	EHD	REMARKS OBSERVACIONES
1	688-42710-10-8D	BOTTOM COWLING ASSY CUBIERTA INFERIOR COMPL.	1	1	1	
2	6BL-44391-00	NIPPLE, HOSE NIPLE MANGUERA	1	1	1	
3	688-42815-01-8D	LEVER, CLAMP 1 PALANCA ABRAZADERA 1	1	1	1	
4	688-42817-01-8D	LEVER, CLAMP 3 PALANCA ABRAZADERA 3	1	1	1	
5	90386-13M38	BUSH BUJE	2	2	2	
6	90386-16002	BUSH BUJE	2	2	2	
7	90206-13019	WASHER, WAVE ARANDELA ONDULADA	2	2	2	
8	688-42816-00	LEVER, CLAMP 2 PALANCA ABRAZADERA 2	2	2	2	
9	90119-06275	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2	
10	688-42716-03	RUBBER SEAL 1 SELLO DE GOMA 1	1	1	1	
11	663-42724-01	GROMMET TAPON	1	1	1	
12	688-42725-11	GROMMET TAPON	1			
	688-42725-03	GROMMET TAPON		1		
	692-42725-01	GROMMET TAPON			1	
13	688-42738-01-8D	PLATE, FITTING PLACA DE AJUSTE	1	1	1	
14	90109-06M86	BOLT PERNO	2	2	2	
15	6BG-42748-01	GROMMET TAPON	4	4	4	
16	90387-06M69	COLLAR ESPACIADOR	4	4	4	
17	90201-06416	WASHER, PLATE ARANDELA PLANA	1	1	1	
18	97D95-06030	BOLT, HEXAGON DEEP RECESS TORNILLO HEXAGONAL	1	1	1	
19	90119-06291	BOLT, WITH WASHER TORNILLO CON ARANDELA	3	3	3	
20	90109-06M86	BOLT PERNO	1			
	90338-05M03	PLUG TAPON		1	1	
21	90464-16021	CLAMP BRIDA	1			
	703-82119-01	COVER, LEAD WIRE CUBIERTA DE CABLE CONDUCTOR		1	1	
22	688-42726-11	GROMMET TAPON	1			
	6H4-42726-01	GROMMET TAPON		1	1	

Fig. 12, BOTTOM COWLING
Ref. No. 14, 20

The diagram illustrates the assembly of the bottom cowling. Key components and their assembly points are indicated by numbered callouts:

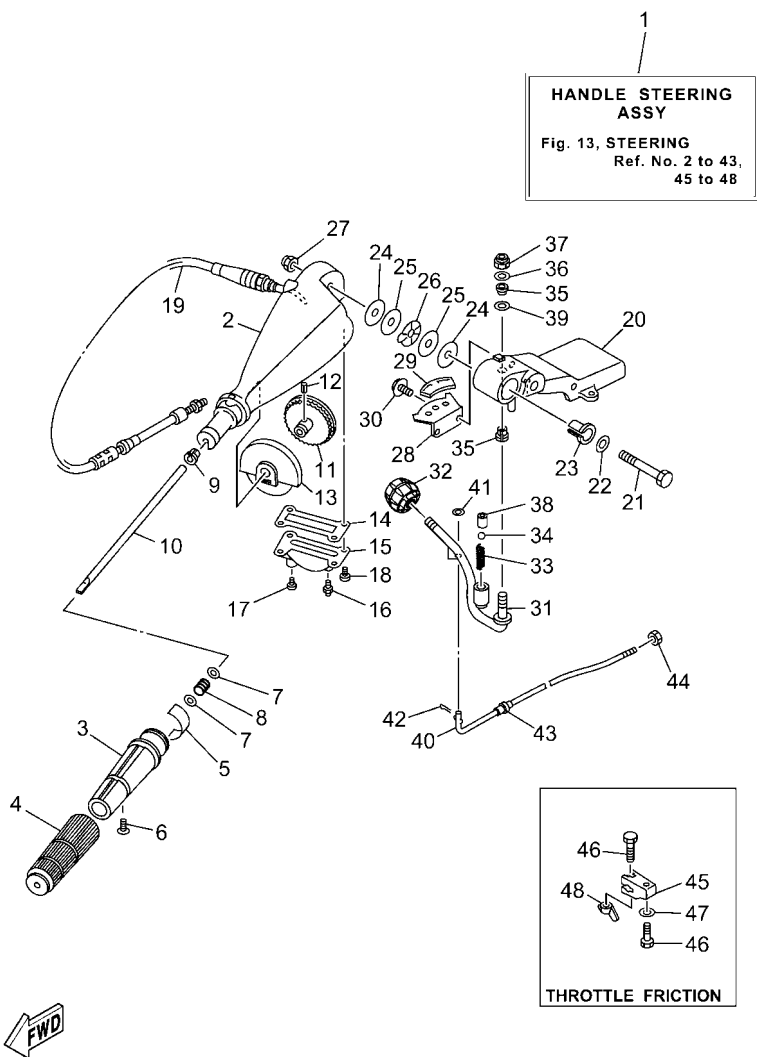
- 1**: Main cowling body.
- 2**: Bolt for mounting the rear panel.
- 3**: Rear panel.
- 4**: Bolt for mounting the rear panel.
- 5**: Bolt for mounting the rear panel.
- 6**: Bolt for mounting the rear panel.
- 7**: Bolt for mounting the rear panel.
- 8**: Bolt for mounting the rear panel.
- 9**: Bolt for mounting the rear panel.
- 10**: Bolt for mounting the rear panel.
- 11**: Bolt for mounting the rear panel.
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- 13**: Bolt for mounting the rear panel.
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- 20**: Bolt for mounting the rear panel.
- 21**: Bolt for mounting the rear panel.
- 22**: Bolt for mounting the rear panel.
- 23**: Bolt for mounting the rear panel.
- 24**: Bolt for mounting the rear panel.
- 25**: Bolt for mounting the rear panel.
- 26**: Bolt for mounting the rear panel.
- 27**: Bolt for mounting the rear panel.
- 28**: Bolt for mounting the rear panel.
- 29**: Bolt for mounting the rear panel.
- 30**: Bolt for mounting the rear panel.
- 31**: Bolt for mounting the rear panel.

The inset view shows a detailed assembly of the lower section, including components **20**, **21**, **22**, **23**, **24**, **25**, **26**, **27**, **28**, and **29**.



CUBIERTA INFERIOR

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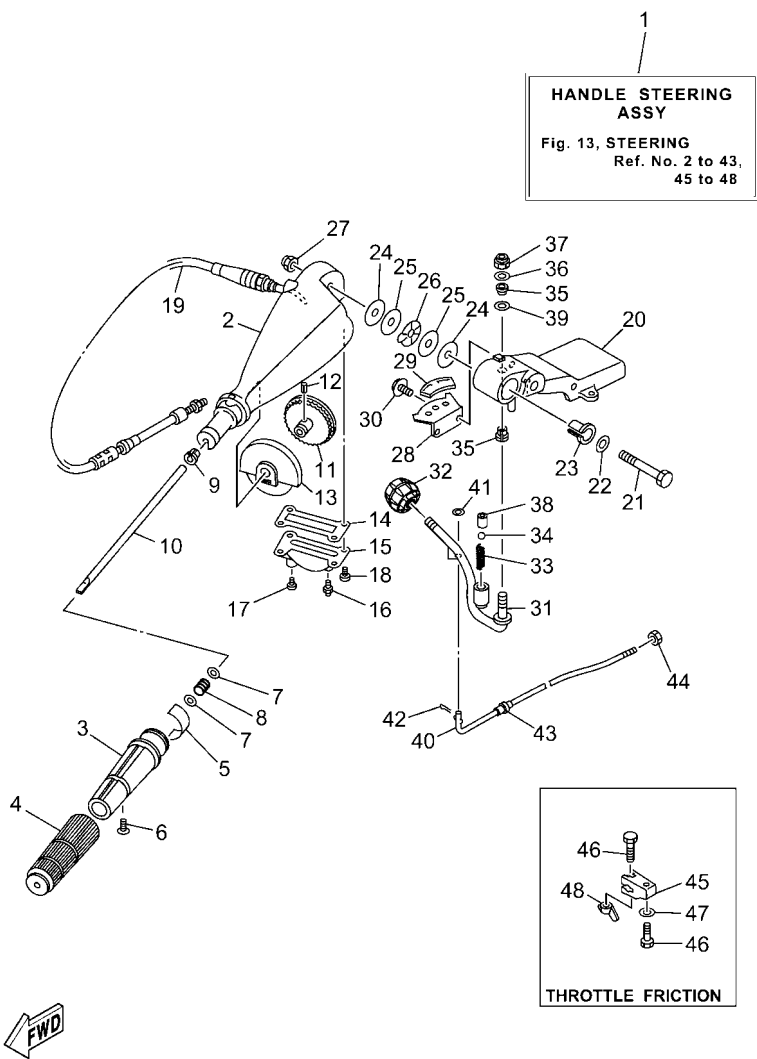


688P200-X130

FIG. 13 STEERING

DIRECCION

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ED	EHD	REMARKS OBSERVACIONES
1	692-W0084-14-8D	HANDLE STEERING ASSY CONJUNTO DE MANIJA			1	
2	692-42111-12-8D	HANDLE, STEERING MANIJA DE DIRECCION			1	
3	664-42119-00	GRIP, STEERING HANDLE MANGO, MANIJA DE DIRRECCION			1	
4	6G1-42177-01	RUBBER, HANDLE HULE DE MANIJA			1	
5	688-42137-00	INDICATOR, THROTTLE INDICADOR ACELERADOR			1	
6	90152-05011	SCREW, COUNTERSUNK TORNILLO EMBUTIDO			1	
7	90201-10M02	WASHER, PLATE ARANDELA PLANA			2	
8	90501-23215	SPRING, COMPRESSION RESORTE DE COMPRESION			1	
9	90386-08032	BUSH BUJE			1	
10	692-42115-00	SHAFT, STEERING HANDLE EJE MANIJA DE DIRECCION			1	
11	663-42138-00	LEVER, THROTTLE PLANCA DE ACELERACION			1	
12	90254-03003	PIN, SPRING PASADOR DE TIPO A RESORTE			1	
13	692-42135-00	HOUSING, THROTTLE LEVER CAJA PALANCA ACELERADOR			1	
14	663-42133-01	GASKET EMPAQUE			1	
15	692-42134-03-8D	COVER, THROTTLE LEVER CUBIERTA PALANCA ACELERADOR			1	
16	93700-06002	NIPPLE, GREASE BOQUILLA DE ENGRASAR			1	
17	97885-06008	SCREW, PAN HEAD TORNILLO A MUESCA			1	
18	97885-05012	SCREW, PAN HEAD TORNILLO A MUESCA			4	
19	692-26301-03	THROTTLE CABLE ASSY CABLE DE ACELERADOR COMPLETO			1	
20	692-42121-02-8D	BRACKET SOPORTE			1	
21	90101-12075	BOLT TORNILLO			1	
22	92990-12200	WASHER, PLAIN ARANDELA PLANA			1	
23	90386-12089	BUSH BUJE			1	
24	90202-12092	WASHER, PLATE ARANDELA DE PLANA			2	
25	90201-12537	WASHER, PLATE ARANDELA PLANA			2	
26	90206-12054	WASHER, WAVE ARANDELA ONDULADA			1	
27	90185-12058	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE			1	

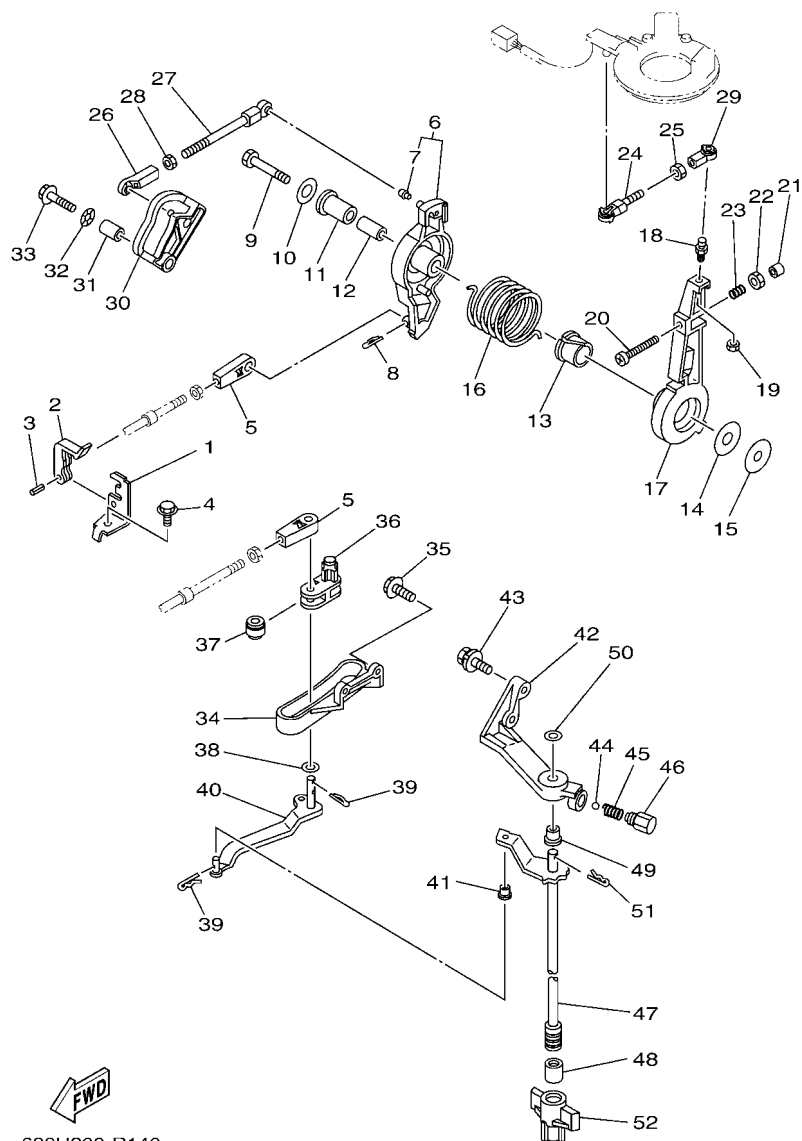


688P200-X130

FIG. 13 STEERING

DIRECCION

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ED	EHD	REMARKS OBSERVACIONES
28	697-44113-01	CAM PLATE, HANDLE PLACA DE LA LEVA DEL MANGO			1	
29	6K5-44191-00	INDICATOR, SHIFT INDICADOR DE CAMBIOS			1	
30	97513-06516	BOLT, WITH WASHER PERNO CON ARANDELA			2	
31	692-44159-02	HANDLE, GEAR SHIFT MANIJA DE CAMBIO DE MARCHAS			1	
32	663-44173-01	LEVER, SHIFT CONTROL PALANCA CONTROL CAMBIOS			1	
33	90501-16M17	SPRING, COMPRESSION RESORTE DE COMPRESION			1	
34	93515-32M01	BALL ESFERA			1	
35	90386-10009	BUSH BUJE			2	
36	90201-10120	WASHER, PLATE ARANDELA PLANA			1	
37	90185-10027	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE			1	
38	90387-12M30	COLLAR ESPACIADOR			1	
39	90201-12M34	WASHER, PLATE ARANDELA PLANA			1	
40	692-42164-00	ROD, MANUAL SHIFT VARILLA DE CAMBIOS MANUAL			1	
41	92990-06600	WASHER, PLATE ARANDELA PLANA			1	
42	91490-25012	PIN, COTTER CHAVETA			1	
43	90386-06088	BUSH BUJE			1	
44	700-48339-00	NUT, CABLE END TUERCA TERMINAL			1	
45	663-42126-01	FRICTION, STEERING HANDLE GRIP FRICCION DE MANGO DIRECCION			1	
46	90101-06M27	BOLT TORNILLO			2	
47	92990-06600	WASHER, PLATE ARANDELA PLANA			1	
48	90175-06003	NUT, WING TUERCA MARIPOSA			1	

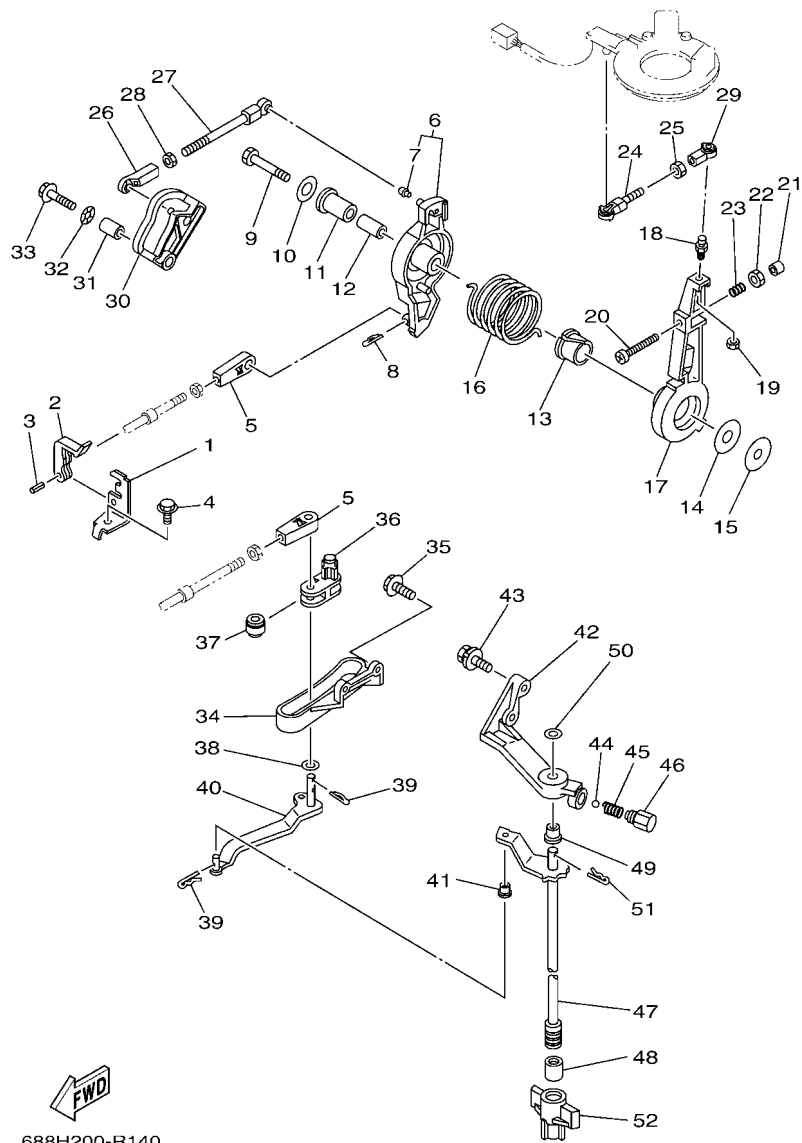


688H200-R140

FIG. 14 CONTROL

CONTROL

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	ET	ED	EHD	REMARKS OBSERVACIONES
1	663-48531-00	BRACKET, REMOTE CONTROL SOPORTE DE CONTROL REMOTO	1	1	1	
2	663-48538-00	CLAMP, CABLE 1 GRAMPA DE CABLE	1	1	1	
3	91690-30012	PIN, SPRING PASADOR DE RESORTE	1	1	1	
4	97E95-08516	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	1	1	1	
5	6FM-48344-00	CABLE END, REMOTE CONTROL BASE CONTROL	2	2	2	
6	688-41632-09-1S	LEVER, MAGNETO CONTROL PALANCA DE CONTROL DE MAGNETO	1	1	1	
7	662-41214-01	JOINT 1 CONECTOR	1	1	1	
8	90468-18008	CLIP PRESILLA	1	1	1	
9	97D95-08045	BOLT, HEXAGON DEEP RECESS TORNILLO HEXAGONAL	1	1	1	
10	90201-08M23	WASHER, PLATE ARANDELA PLANA	1	1	1	
11	90386-12089	BUSH BUJE	1	1	1	
12	90387-08M16	COLLAR ESPACIADOR	1	1	1	
13	90386-22M13	BUSH BUJE	1	1	1	
14	90202-12092	WASHER, PLATE ARANDELA DE PLANA	1	1	1	
15	90201-08M13	WASHER, PLATE ARANDELA PLANA	1	1	1	
16	90508-29M05	SPRING, TORSION RESORTE DE TORSION	1	1	1	
17	688-41631-01-1S	LEVER, MAGNETO CONTROL PALANCA DE CONTROL DE MAGNETO	1	1	1	
18	663-85518-00	JOINT, BALL CONECTOR	1	1	1	
19	95303-05700	NUT TUERCA	1	1	1	
20	90157-06013	SCREW, PAN HEAD TORNILLO CABEZA CONICA PLANA	1	1	1	
21	688-44194-00	CAP TAPA	1	1	1	
22	95303-06600	NUT TUERCA	1	1	1	
23	90501-16M12	SPRING, COMPRESSION RESORTE DE COMPRESION	1	1	1	
24	682-41237-50	JOINT, LINK CONECTOR	1	1	1	
25	95380-05600	NUT TUERCA	1	1	1	
26	682-41237-00	JOINT, LINK CONECTOR	1	1	1	
27	688-41211-01	LINK, ACCEL. ESLABON, ACELERADOR	1	1	1	

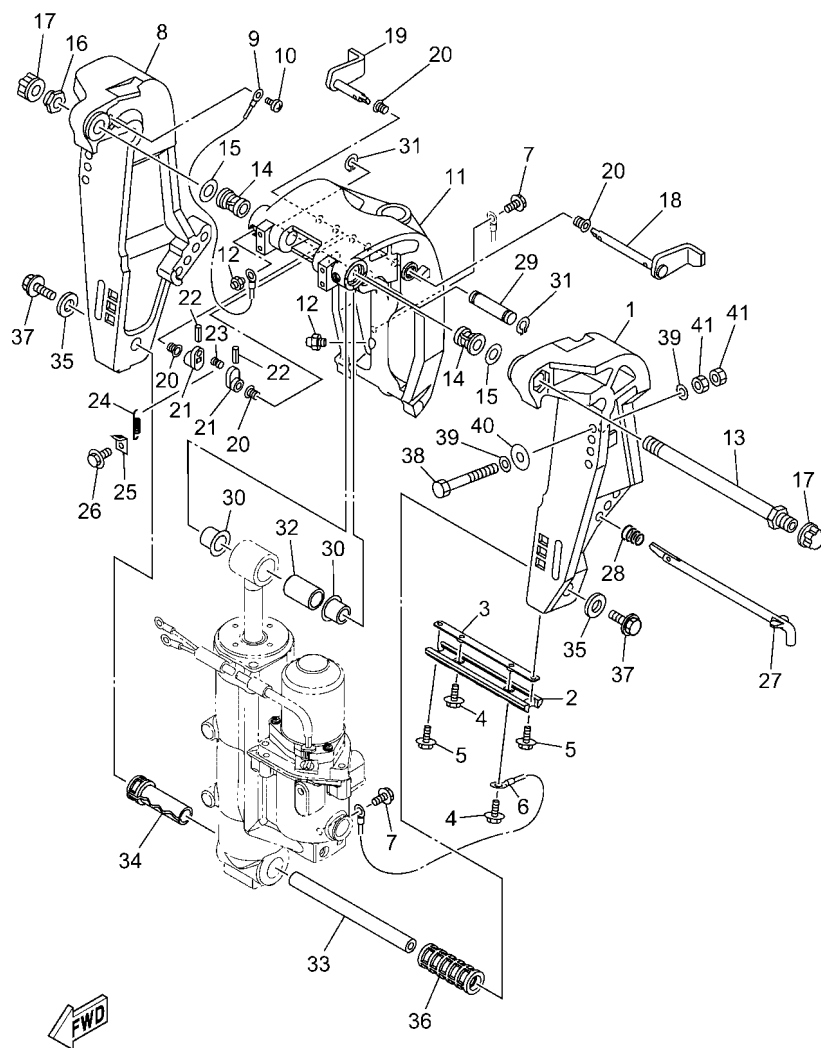


688H200-R140

FIG. 14 CONTROL

CONTROL

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	ET	ED	EHD	REMARKS OBSERVACIONES
28	95380-05600	NUT TUERCA	1	1	1	
29	682-41237-00	JOINT, LINK CONECTOR	1	1	1	
30	688-41213-01	CAM, ACCEL. LEVA ACELERADOR	1	1	1	
31	90387-06M17	COLLAR ESPACIADOR	1	1	1	
32	90206-10M04	WASHER, WAVE ARANDELA ONDULADA	1	1	1	
33	90119-06298	BOLT, WITH WASHER TORNILLO CON ARANDELA	1	1	1	
34	688-44117-00-94	BRACKET SOPORTE	1	1	1	
35	97513-06520	BOLT, WITH WASHER PERNO CON ARANDELA	2	2	2	
36	688-44124-00	LINK, SHIFT ROD ESLABON	1	1	1	
37	688-44122-00	BUSHING, SHIFT ROD LEVER BUJE PALANCA VARILLA DE CAMBIO	1	1	1	
38	90202-07M07	WASHER, PLATE ARANDELA DE PLANA	1	1	1	
39	90468-18008	CLIP PRESILLA	3	3	3	
40	688-44121-02	LEVER, SHIFT ROD PALANCA VARILLA CAMBIOS	1	1	1	EXCEPT MYS,KOR EXCEPT MYS,KOR FOR MYS,KOR FOR MYS,KOR EXCEPT MYS,KOR EXCEPT MYS,KOR
	6H1-44121-00	LEVER, SHIFT ROD PALANCA VARILLA CAMBIOS	1		1	
41	90386-06M12	BUSH BUJE	1	1	1	
42	688-44118-01-94	BRACKET SOPORTE	1	1	1	
43	97513-08630	BOLT, WITH WASHER PERNO CON ARANDELA	2	2	2	
44	93501-04M02	BALL BOLA	1	1	1	
45	90501-12082	SPRING, COMPRESSION RESORTE DE COMPRESION	1	1	1	
46	648-42715-00	BUSHING 2 BUJE 2	1	1	1	
47	688-44120-14	HANDLE GEAR SHIFT ASSY MANIJA DE CAMBIO COMPL	1	1	1	L(20.5") L(20.5")
	6H1-44120-14	HANDLE GEAR SHIFT ASSY MANIJA DE CAMBIO COMPL	1		1	L(20.5")-MYS,KOR L(20.5")-MYS,KOR
	692-44120-34	HANDLE GEAR SHIFT ASSY MANIJA DE CAMBIO COMPL			1	Y(22.5") Y(22.5")
	688-44120-24	HANDLE GEAR SHIFT ASSY MANIJA DE CAMBIO COMPL	1	1		X(25.5") X(25.5")
48	696-44147-00	BOOT, SHIFT ROD HULE DE VARILLA	1	1	1	EXCEPT MYS,KOR EXCEPT MYS,KOR
49	90386-08006	BUSH BUJE	1	1	1	EXCEPT MYS,KOR EXCEPT MYS,KOR
	90386-07M58	BUSH BUJE	1		1	FOR MYS,KOR FOR MYS,KOR

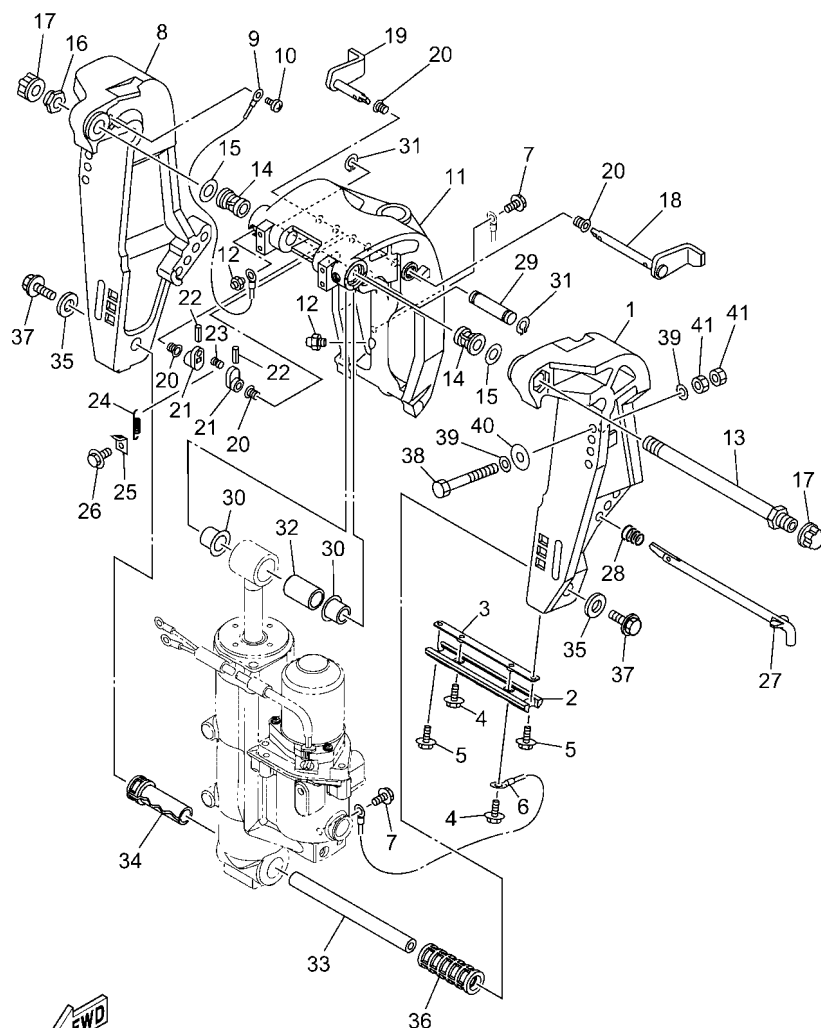


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FIG. 15 BRACKET 1

SOPORTE 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	ET	ED	EHD	REMARKS OBSERVACIONES
1	6H1-43111-10-8D	BRACKET, CLAMP 1 SOPORTE DE LA ABRAZADERA 1	1			
2	6H1-45251-03	ANODE CATODE	1			
3	6EK-44536-00	PLATE 2 PLACA 2	1			
4	90119-06274	BOLT, WITH WASHER TORNILLO CON ARANDELA	2			
5	97E95-06616	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	2			
6	6H1-82148-10	WIRE, LEAD 4 CABLE CONDUCTOR 4	1			
7	97E95-06510	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	2			
8	6H1-43112-10-8D	BRACKET, CLAMP 2 SOPORTE DE LA ABRAZADERA 2	1			
9	6E5-82148-00	WIRE, LEAD 4 CABLE CONDUCTOR 4	1			
10	97880-06012	SCREW, PAN HEAD TORNILLO DE CABEZA CON PLANA	1			
11	6H1-43311-10-8D	BRACKET, SWIVEL 1 SOPORTE GIRATORIO 1	1			
12	93700-06004	NIPPLE, GREASE BOQUILLA DE ENGRASAR	3			
13	688-43131-03	BOLT, CLAMP BRACKET TORNILLO DE ABRAZADERA DEL SOP	1			
14	90386-22M15	BUSH BUJE	2			
15	90201-22M67	WASHER, PLATE ARANDELA PLANA	2			
16	90185-22043	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	1			
17	6G5-43145-01	CAP, CLAMP BRACKET TAPA	2			
18	6H1-43181-20	LEVER, TILT STOP 1 PALANCA TOPE INCLINACION 1	1			
19	6H1-43185-20	LEVER, TILT STOP 2 PALANCA TOPE INCLINACION 2	1			
20	90386-10M16	BUSH BUJE	4			
21	6G5-43148-00	COLLAR, DISTANCE COLLAR	2			
22	91690-30020	PIN, SPRING PASADOR DE RESORTE	2			
23	90249-06M19	PIN PASADOR	1			
24	90506-14M24	SPRING, TENSION RESORTE DE TENSION	1			
25	6G5-43144-00	HOOK, SPRING GANCHO	1			
26	97E95-06512	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	1			
27	688-43160-01	TILT ROD ASSY VARILLA DE BASCULACION COMPL.	1			

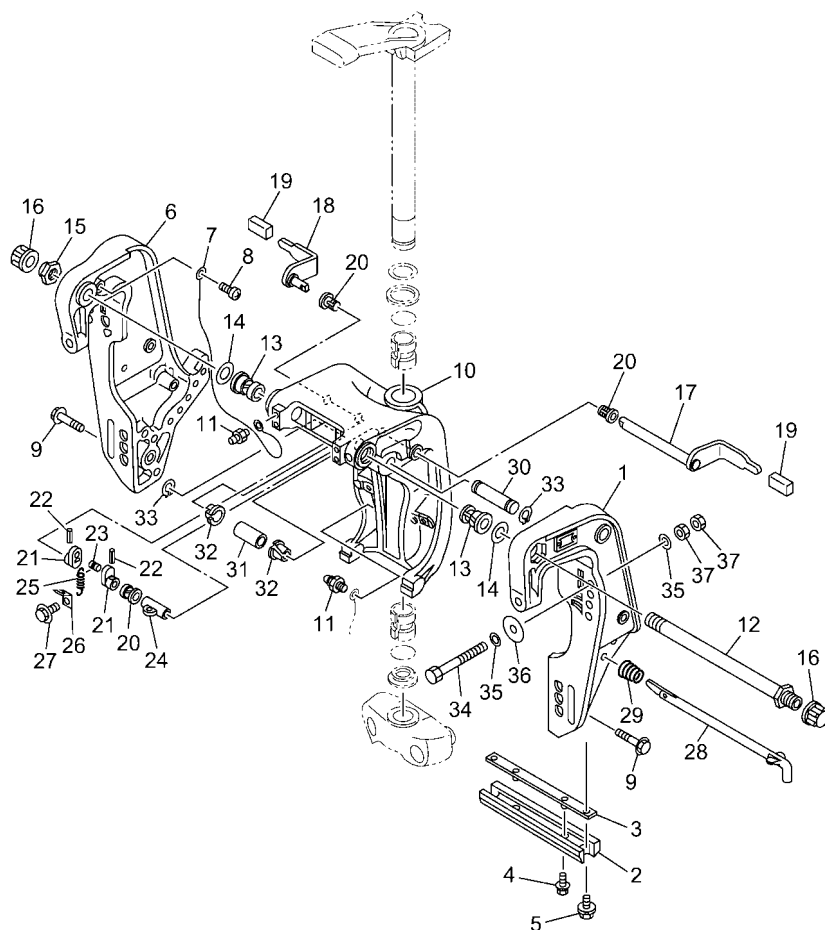


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FIG. 15 BRACKET 1

SOPORTE 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ED	EHD	REMARKS OBSERVACIONES
28	90502-16M02	SPRING, CONICAL RESORTE CONICO	1			
29	6EK-43126-00	PIN, UPPER SHOCK MOUNT PASADOR DE AMORTIGUADOR SUPERIOR	1			
30	90386-18M35	BUSH BUJE	2			
31	93410-18M05	CIRCLIP SEGURO	2			
32	90386-18001	BUSH BUJE	1			
33	6H1-43818-00	PIN, LOWER SHOCK MOUNT PASADOR AMORTIGUADOR INFERIOR	1			
34	6H1-42542-00	PIPE TUBO	1			
35	90201-10060	WASHER, PLATE ARANDELA PLANA	2			
36	6H1-43834-10	PIPE TUBO 2	1			
37	90119-10054	BOLT, WITH WASHER TORNILLO CON ARANDELA	2			
38	90101-12063	BOLT (L:105MM) TORNILLO (L:105MM)	4			
39	90201-12062	WASHER, PLATE ARANDELA PLANA	8			
40	90201-12426	WASHER, PLATE ARANDELA PLANA	4			
41	95380-12600	NUT TUERCA	8			



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FIG. 16 BRACKET 2

SOPORTE 2

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ED	EHD	REMARKS OBSERVACIONES
1	688-43111-13-8D	BRACKET, CLAMP 1 SOPORTE DE LA ABRAZADERA 1		1	1	
2	6H1-45251-03	ANODE CATODE		1	1	
3	6EK-44536-00	PLATE 2 PLACA 2		1	1	
4	90119-06274	BOLT, WITH WASHER TORNILLO CON ARANDELA		2	2	
5	97E95-06616	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA		2	2	
6	688-43112-12-8D	BRACKET, CLAMP 2 SOPORTE DE LA ABRAZADERA 2		1	1	
7	6E5-82148-00	WIRE, LEAD 4 CABLE CONDUCTOR 4		1	1	
8	97880-06012	SCREW, PAN HEAD TORNILLO DE CABEZA CON PLANA		1	1	
9	97E95-10545	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA		6	6	
10	6H1-43311-02-8D	BRACKET, SWIVEL 1 SOPORTE GIRATORIO 1		1	1	
11	93700-06004	NIPPLE, GREASE BOQUILLA DE ENGRASAR		3	3	
12	688-43131-03	BOLT, CLAMP BRACKET TORNILLO DE ABRAZADERA DEL SOP		1	1	
13	90386-22M15	BUSH BUJE		2	2	
14	90201-22M67	WASHER, PLATE ARANDELA PLANA		2	2	
15	90185-22043	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE		1	1	
16	6G5-43145-01	CAP, CLAMP BRACKET TAPA		2	2	
17	688-43181-10	LEVER, TILT STOP 1 PALANCA TOPE INCLINACION 1		1	1	
18	688-43185-10	LEVER, TILT STOP 2 PALANCA TOPE INCLINACION 2		1	1	
19	663-43318-00	COVER CUBIERTA		2	2	
20	90386-10M16	BUSH BUJE		3	3	
21	6G5-43148-00	COLLAR, DISTANCE COLLAR		2	2	
22	91690-30020	PIN, SPRING PASADOR DE RESORTE		2	2	
23	90249-06M19	PIN PASADOR		1	1	
24	90387-10M02	COLLAR ESPACIADOR		1	1	
25	90506-14M24	SPRING, TENSION RESORTE DE TENSION		1	1	
26	6G5-43144-00	HOOK, SPRING GANCHO		1	1	
27	97E95-06512	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA		1	1	

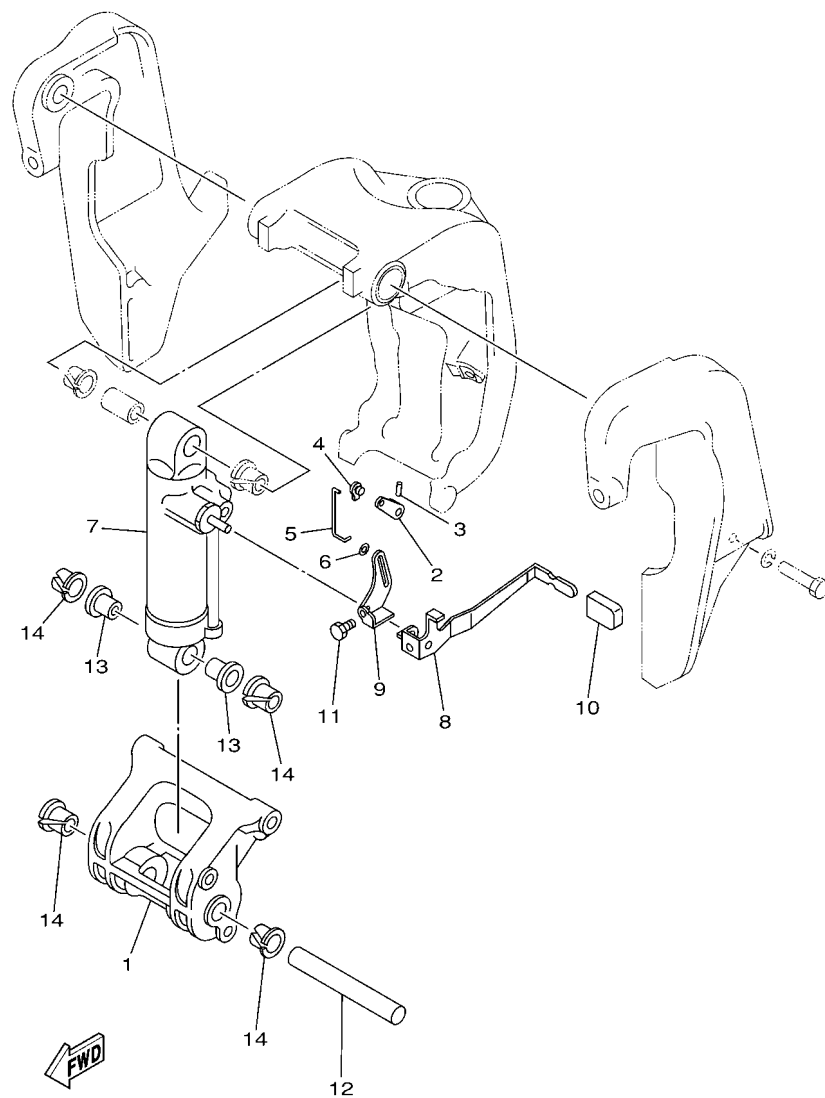
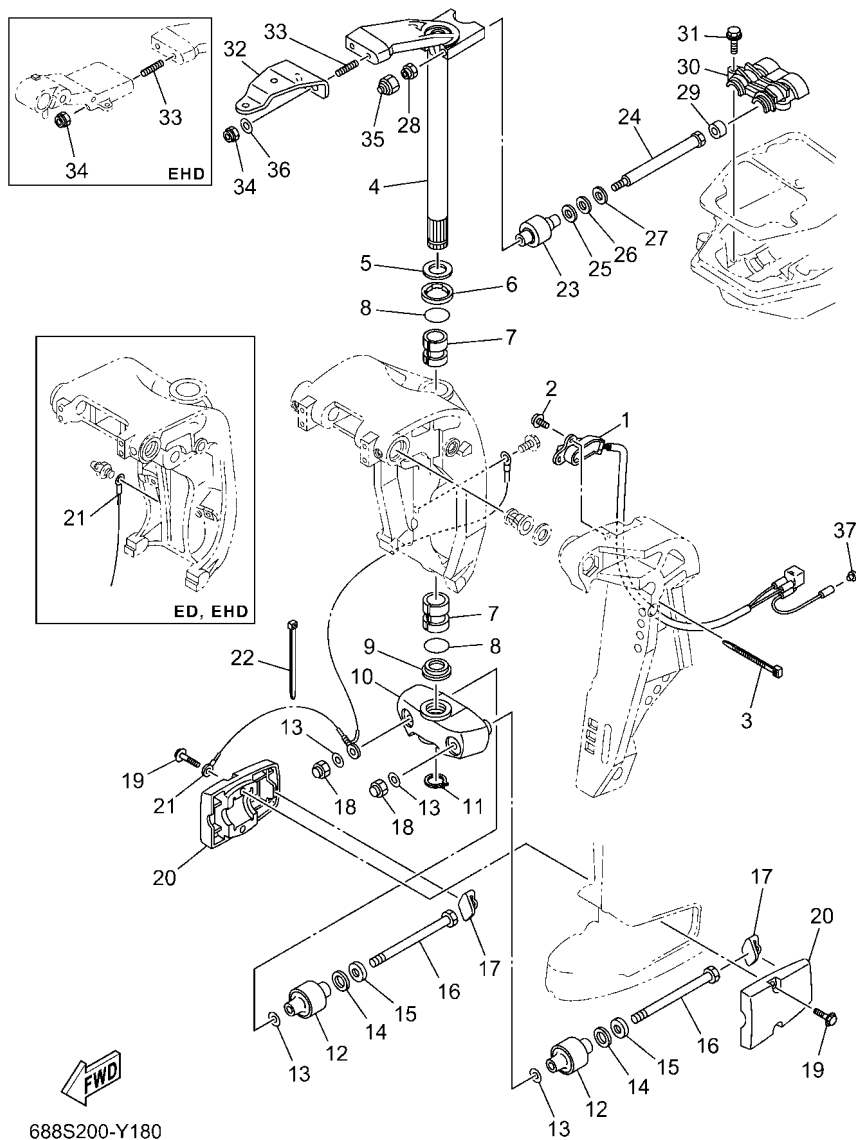


FIG. 17 BRACKET 3

SOPORTE 3

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ED	EHD	REMARKS OBSERVACIONES
1	688-43128-01-8D	SPACER, CLAMP BRACKET ESPACIADOR ABRAZADERA SOPORTE		1	1	
2	688-43186-00	LEVER PALANCA		1	1	
3	91690-30020	PIN, SPRING PASADOR DE RESORTE		1	1	
4	6J8-41262-00	JOINT, CHOKE LEVER CONECTOR DE AHOGADOR		1	1	
5	688-43616-00	ROD, TILT LOCK VARILLA SEGURO DE INCLINACION		1	1	
6	90202-03M51	WASHER, PLATE ARANDELA DE PLANA		1	1	
7	688-43107-05-8D	SHOCK ABSORBER SUB-ASSY AMORTIGUADOR COMPL		1	1	
8	688-43631-10	LEVER, TILT PALANCA DE INCLINACION		1	1	
9	688-43651-00	LEVER, REVERSE LOCK 1 PALANCA SEGURO DE RESERVA		1	1	
10	682-43318-01	COVER CUBIERTA		1	1	
11	97080-06010	BOLT PERNO		1	1	
12	688-43124-02	PIN, LOWER SHOCK MOUNT PASADOR DE AMORTIGUADOR INFERI		1	1	
13	90386-18M63	BUSH BUJE		2	2	
14	90386-18M35	BUSH BUJE		4	4	



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FIG. 18 BRACKET 4

SOPORTE 4

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ED	EHD	REMARKS OBSERVACIONES
1	6H1-83672-13	TRIM SENDER TRANSMISOR DE INCLINADOR	1			
2	97985-06216	SCREW, WITH WASHER TORNILLO, CON ARANDELA	2			
3	90465-13M97	CLAMP BRIDA	1			
4	688-42510-03-8D	STEERING BRACKET ASSY SOPORTE DIRECCION COMPL.	1	1	1	
5	90201-30M00	WASHER, PLATE ARANDELA PLANA	1	1	1	
6	90386-30M78	BUSH BUJE	1	1	1	
7	90386-30M77	BUSH BUJE	2	2	2	
8	93210-29M94	O-RING ANILLO O	2	2	2	
9	90386-30M60	BUSH BUJE	1	1	1	
10	663-44551-02-8D	HOUSING, LOWER MOUNT RUBBER 1 CAJA AMORTIGUADOR INFERIOR HU	1	1	1	
11	93410-28M06	CIRCLIP SEGURO	1	1	1	
12	687-44555-00	MOUNT DAMPER, LOWER SIDE AMORTIGUADOR DE HULE LADO INFE	2	2	2	
13	90201-12M16	WASHER, PLATE ARANDELA PLANA	4	4	4	
14	90202-25M04	WASHER, PLATE ARANDELA DE PLANA	2	2	2	
15	90201-13M19	WASHER, PLATE ARANDELA PLANA	2	2	2	
16	90109-12261	BOLT PERNO	2	2	2	
17	688-44575-01	DAMPER, LOWER MOUNT RUBBER AMORTIGUADOR INFERIOR	2	2	2	
18	90176-12004	NUT, CAP TUERCA DE TAPA	2	2	2	
19	97E75-08540	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	4	4	4	
20	688-44553-10-8D	COVER, LOWER MOUNT CUBIERTA, AMORTIGUADOR INFERIOR	2	2	2	
21	6H1-82127-00	WIRE, LEAD 2 CABLE CONDUCTOR 2	1	1	1	
22	90465-11M10	CLAMP BRIDA	1			
23	688-44514-00	MOUNT DAMPER, UPPER SIDE AMORTIGUADOR LADO SUPERIOR	2	2	2	
24	90101-10041	BOLT TORNILLO	2	2	2	
25	90201-20M21	WASHER, PLATE ARANDELA PLANA	2	2	2	
26	90202-20M06	WASHER, PLATE ARANDELA DE PLANA	2	2	2	
27	90201-11M22	WASHER, PLATE ARANDELA PLANA	2	2	2	

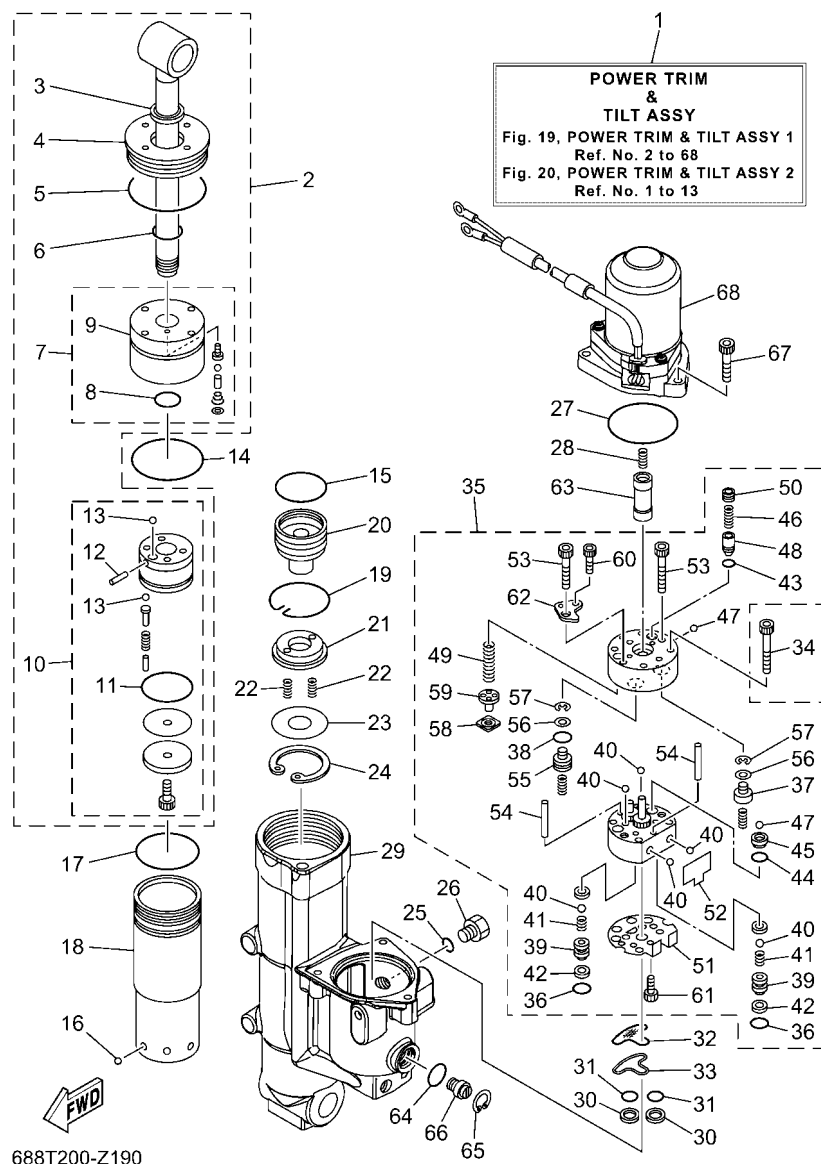
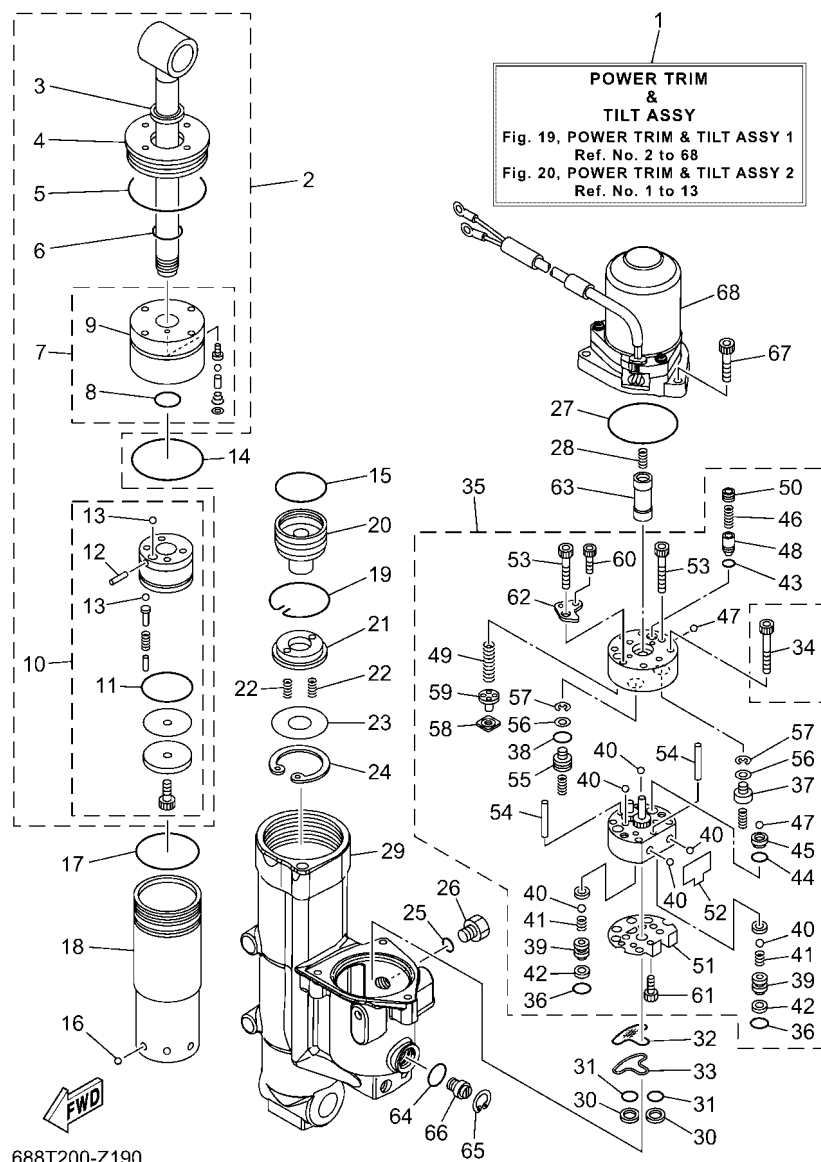


FIG. 19 POWER TRIM & TILT ASSY 1

COMPONER Y PODER VARILLA 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ED	EHD	REMARKS OBSERVACIONES
1	6EK-43800-11	POWER TRIM & TILT ASSY ELEVADOR HIDRAULICO COMPL.	1			
2	6EK-43810-00	TILT PISTON SUB ASSY ELEVADOR SUB-PISTON COMPL.	1			
3	6H1-43812-00	.SEAL, DUST .SELLO DE POLVO	1			
4	6EK-43821-00	.SCREW, TRIM CYLINDER END .TORNILLO CILINDRO EXTREMO	1			
5	6EK-43861-00	.O-RING .ANILLO EN O 1	1			
6	6D8-43861-00	.O-RING .ANILLO EN O 1	1			
7	6EK-4380R-00	.CYLINDER END SUB ASSY .CILINDRO EXTREMO SUB-COMPL	1			
8	6D8-43861-00	.O-RING .ANILLO EN O 1	1			
9	6EK-43811-00	.SCREW, CYLINDER END .TORNILLO CILINDRO EXTREMO	1			
10	6EK-4380P-00	.PISTON SUB ASSY .SUB-PISTON COMPL	1			
11	6H1-43862-00	.O-RING .ANILLO EN O 2	1			
12	91609-16012	.PIN, SPRING .PASADOR DE RESORTE	1			
13	93505-32038	.BALL .BOLA	5			
14	67F-43865-00	O-RING ANILLO EN O 5	1			
15	6H1-43862-00	O-RING ANILLO EN O 2	1			
16	93503-16003	BALL ESFERA	6			
17	7BB-G3861-00	O-RING ANILLO EN O 1	1			
18	6EK-22471-01	CYLINDER, SHOCK ABSORBER CILINDRO DE AMORTIGUADOR	1			
19	6EK-43875-00	RING, SNAP ANILLO	1			
20	6EK-4381B-00	FREE PISTON SUB ASSY SUB-PISTON COMPL	1			
21	6EK-43899-00	PLATE STOPPER PLACA	1			
22	62X-4384H-00	SPRING RESORTE	2			
23	6EK-22434-00	PLATE, VALVE 1 PLATO DE VALVULA 1	1			
24	99009-47500	CIRCLIP PRESILLA REDONDA	1			
25	93210-09165	O-RING ANILLO O	1			
26	6EK-43829-00	PLUG, RESERVOIR TAPON DEPOSITO	1			
27	93210-68N50	O-RING ANILLO O	1			



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FIG. 19 POWER TRIM & TILT ASSY 1

COMPONER Y PODER VARILLA 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ED	EHD	REMARKS OBSERVACIONES
28	62X-4384H-00	SPRING RESORTE	1			
29	6EK-4380K-11	CYLINDER, TILT SUB ASSY CILINDRO, INCLINACION	1			
30	6C6-43817-00	FILTER 2 FIELTRO 2	2			
31	69J-4389J-00	O-RING ANILLO O	2			
32	6C5-43816-00	FILTER 1 FIELTRO 1	1			
33	6C5-4380G-00	PLATE PLACA	1			
34	91318-05045	BOLT TORNILLO	4			
35	6EK-43830-10	GEAR PUMP ASSY ENGRANAJE BOMBA COMPL.	1			
36	69J-4389J-00	O-RING ANILLO O	2			
37	6D8-4384M-00	PISTON, SHUTTLE 2 PISTON 2	1			
38	6H1-43883-00	O-RING ANILLO EN O 10	1			
39	6EK-4382E-00	ADAPTOR 2 ADAPTADOR 2	2			
40	93505-32038	BALL BOLA	6			
41	6C6-43853-00	SPRING, MAIN VALVE RESORTE	2			
42	6C6-4387G-00	WASHER ARANDELA	2			
43	93210-04N51	O-RING ANILLO O	1			
44	93210-064A5	O-RING ANILLO O	1			
45	6D8-43851-00	SEAT, RELIEF VALVE ASIENTO VALVULA DE DESCARGA	1			
46	6C5-43855-10	SPRING, UP RELIEF RESORTE SEGURIDAD SUPERIOR	1			
47	93501-08001	BALL BOLA	2			
48	6D8-43844-00	PIN, VALVE SUPPORT PASADOR VALVULA SOPORTE	1			
49	6EK-43856-00	SPRING, DOWN RELIEF RESORTE SEGURIDAD	1			
50	6D8-43843-00	SCREW, VALVE LOCK TORNILLO	1			
51	6C5-43895-00	SEAT, RELIEF VALVE ASIENTO	1			
52	6C5-43854-00	SPRING, MANUAL RELEASE RESORTE DESCOPLO MANUAL	1			
53	91318-05030	BOLT TORNILLO	2			
54	93604-26256	PIN, DOWEL PASADOR DE CLAVIJA	2			

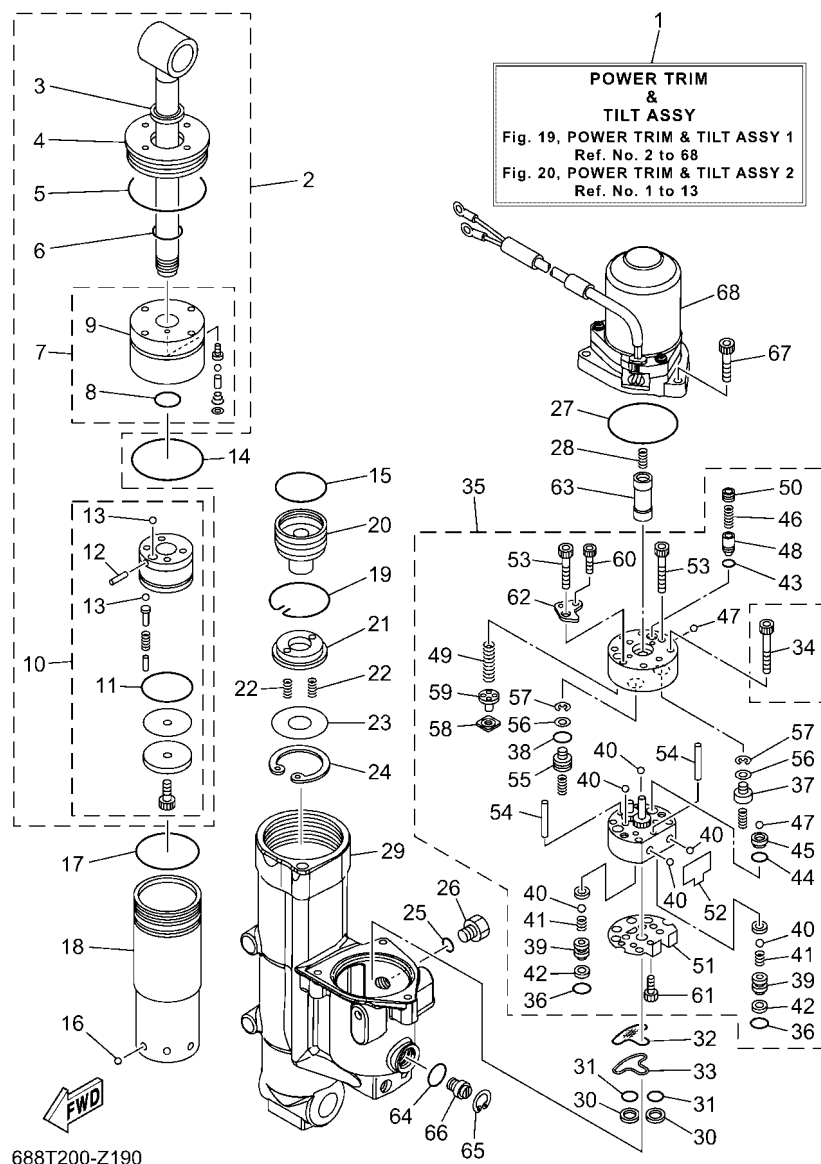


FIG. 19 POWER TRIM & TILT ASSY 1

COMPONER Y PODER VARILLA 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ED	EHD	REMARKS OBSERVACIONES
55	6D8-43841-00	.PISTON, SHUTTLE .PISTON	1			
56	69A-4384F-00	.SEAL, MAIN VALVE .ASIENTO	2			
57	99002-03600	.CIRCLIP .PRESILLA REDONDA	2			
58	6H1-4384G-11	.SEAL, RELIEF VALVE .ASIENTO	1			
59	6H1-43844-10	.PIN, VALVE SUPPORT .PASADOR VALVULA SOPORTE	1			
60	91318-03025	.BOLT .TORNILLO	2			
61	91318-03005	.BOLT .TORNILLO	1			
62	6D8-4382L-00	.CAP, RELIEF VALVE .TAPA	1			
63	6EK-43831-00	CONNECTOR, SHAFT CONEXION EJE	1			
64	6D8-43863-00	O-RING ANILLO EN O 3	1			
65	6H1-43875-00	RING, SNAP ANILLO	1			
66	6EK-43845-00	SCREW, MANUAL RELEASE TORNILLO DESCOPLIO MANUAL	1			
67	91380-06025	BOLT PERNO	3			
68	6EK-43880-22	MOTOR ASSY MOTOR COMPL.	1			REFER TO FIG.20 REFER TO FIG.20

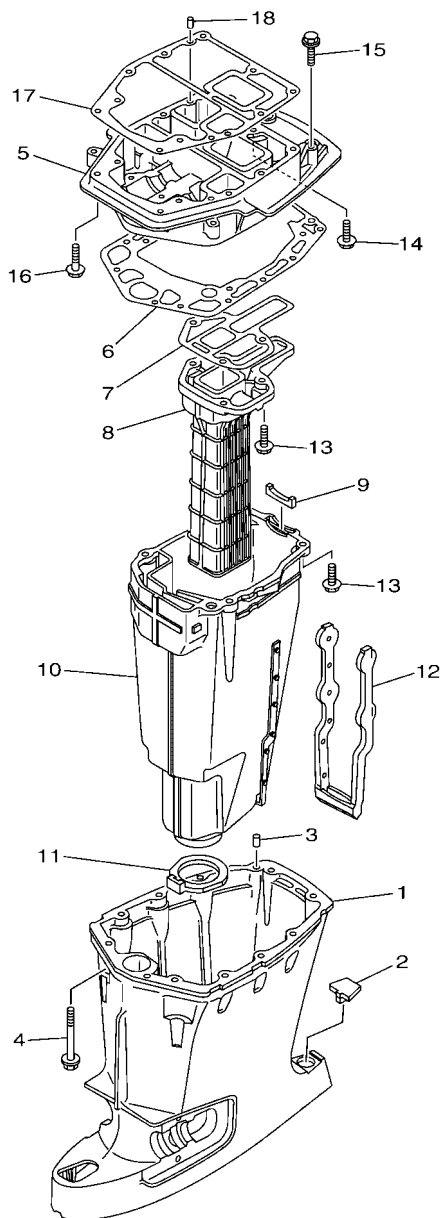
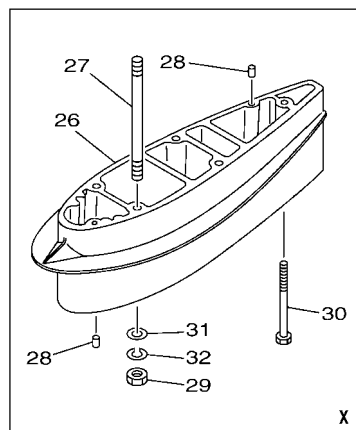
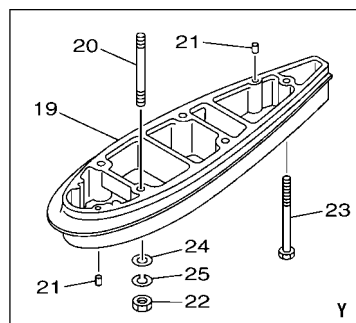
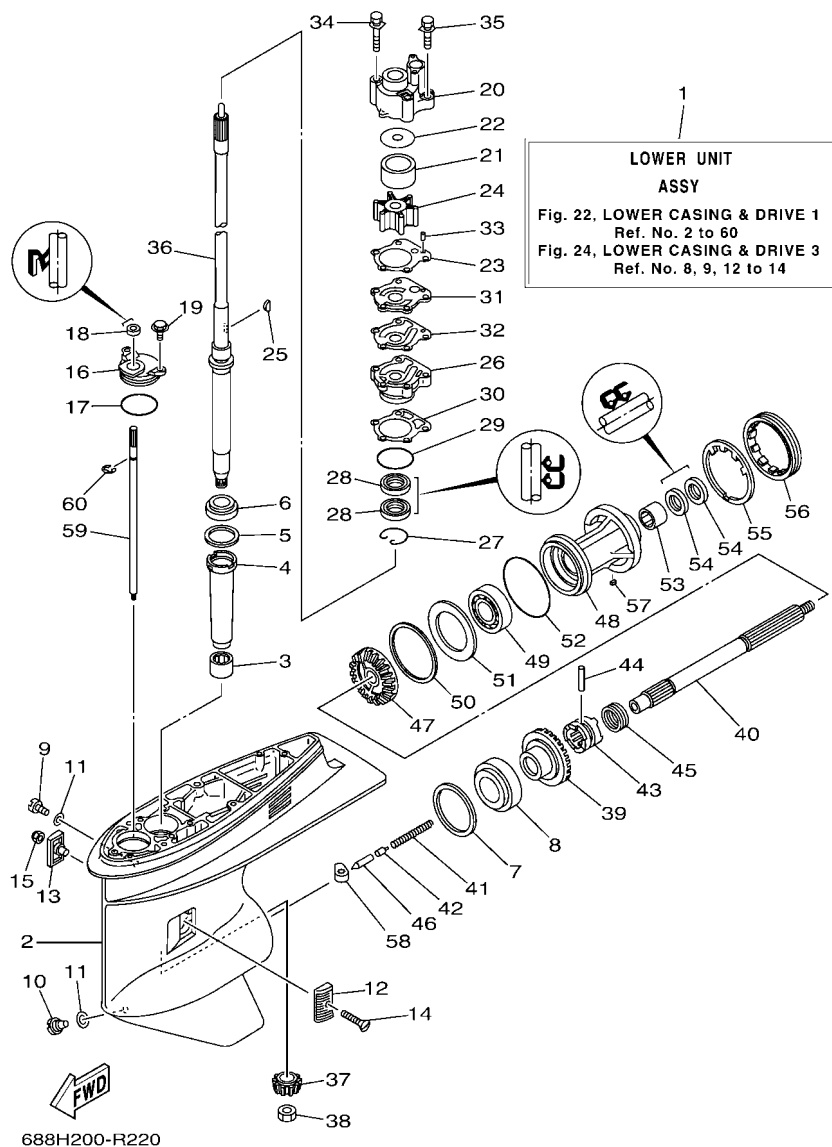


FIG. 21 UPPER CASING

FUNDA SUPERIOR

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	ET	ED	EHD	REMARKS OBSERVACIONES
1	688-45111-04-8D	CASING, UPPER CAJA SUPERIOR	1	1	1	
2	663-45155-10	CAP TAPA	1	1	1	
3	93606-12019	PIN, DOWEL PASADOR DE CLAVIJA	2	2	2	
4	90119-08M80	BOLT, WITH WASHER TORNILLO CON ARANDELA	8	8	8	
5	688-41137-09-CA	GUIDE, EXHAUST GUIA DE ESCAPE	1	1	1	
6	688-45114-A1	GASKET, UPPER CASING EMPAQUE	1	1	1	
7	688-41134-A0	GASKET, EXHAUST MANIFOLD EMPAQUE	1	1	1	
8	688-41131-00-CA	MANIFOLD, EXT. 1 TUBO MULTIPLE DE ESCAPE	1	1	1	
	688-41131-10-CA	MANIFOLD, EXT. 1 TUBO MULTIPLE DE ESCAPE	1	1	1	FOR OMN,NME FOR OMN,NME
9	688-41133-01	GASKET, EXHAUST MANIFOLD 1 EMPAQUE ESCAPE MULTIPLE	1	1	1	
10	688-14711-01-CA	MUFFLER 1 SILENCIADOR 1	1	1	1	
	688-14711-10-CA	MUFFLER 1 SILENCIADOR 1	1	1	1	FOR OMN,NME FOR OMN,NME
11	688-45123-00	GASKET, MUFFLER EMPAQUE SILENCIADOR	1	1	1	
12	663-14737-10	DAMPER, MUFFLER AMORTIGUADOR DE SILENCIADOR	1	1	1	
13	97E75-08530	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	7	7	7	
14	97E75-08525	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	1	1	1	
15	97E75-08530	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	2	2	2	
16	97E75-08535	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	2	2	2	
17	688-45113-A0	GASKET, UPPER CASING EMPAQUE	1	1	1	
18	93606-12019	PIN, DOWEL PASADOR DE CLAVIJA	2	2	2	
19	696-45211-01-8D	EXTENSION EXTENSION			1	Y(22.5") Y(22.5")
20	90116-10M31	BOLT, STUD ESPARRAGO			4	Y(22.5") Y(22.5")
21	93606-12019	PIN, DOWEL PASADOR DE CLAVIJA			4	Y(22.5") Y(22.5")
22	95380-10600	NUT TUERCA			4	Y(22.5") Y(22.5")
23	90119-08155	BOLT, WITH WASHER TORNILLO CON ARANDELA			1	Y(22.5") Y(22.5")
24	92995-10600	WASHER ARANDELA			4	Y(22.5") Y(22.5")
25	92990-10100	WASHER, SPRING ARANDELA PLANA			4	Y(22.5") Y(22.5")



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FIG. 22 LOWER CASING & DRIVE 1

IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	ET	ED	EHD	REMARKS OBSERVACIONES
1	692-45300-18-8D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR	1	1	1	L(20.5") L(20.5")
	692-45300-37-8D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR			1	Y(22.5") Y(22.5")
	692-45300-27-8D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR	1	1		X(25.5") X(25.5")
2	688-45311-06-8D	CASING, LOWER FUNDA INFERIOR	1	1	1	
3	93315-325V1	BEARING COJINETE DE RODILLOS	1	1	1	
4	688-45536-01	SLEEVE, DRIVE SHAFT CAMISA EJE DE MANDO	1	1	1	
5	688-45587-01	SHIM (T:0.10MM) LAINA (T:0.10MM)	1	1	1	UR
	688-45587-10	SHIM (T:0.12MM) LAINA (T:0.12MM)	1	1	1	UR
	688-45587-20	SHIM (T:0.15MM) LAINA (T:0.15MM)	1	1	1	UR
	688-45587-30	SHIM (T:0.18MM) LAINA (T:0.18MM)	1	1	1	UR
	688-45587-40	SHIM (T:0.30MM) LAINA (T:0.30MM)	1	1	1	UR
	688-45587-50	SHIM (T:0.40MM) LAINA (T:0.40MM)	1	1	1	UR
	688-45587-60	SHIM (T:0.50MM) LAINA (T:0.50MM)	1	1	1	UR
6	93332-000U3	BEARING COJINETE	1	1	1	
7	688-45567-01	SHIM (T:0.10MM) LAINA (T:0.10MM)	1	1	1	UR
	688-45567-10	SHIM (T:0.12MM) LAINA (T:0.12MM)	1	1	1	UR
	688-45567-20	SHIM (T:0.15MM) LAINA (T:0.15MM)	1	1	1	UR
	688-45567-30	SHIM (T:0.18MM) LAINA (T:0.18MM)	1	1	1	UR
	688-45567-40	SHIM (T:0.30MM) LAINA (T:0.30MM)	1	1	1	UR
	688-45567-50	SHIM (T:0.40MM) LAINA (T:0.40MM)	1	1	1	UR
	688-45567-60	SHIM (T:0.50MM) LAINA (T:0.50MM)	1	1	1	UR
8	93332-000W7	BEARING COJINETE	1	1	1	
9	90340-08002	PLUG, STRAIGHT SCREW TORNILLO, DE DRENAJE	1	1	1	
10	688-45341-10	PLUG, DRAIN TAPON, DREN	1	1	1	
11	90430-08003	GASKET JUNTA	2	2	2	
12	6H1-45214-00	COVER, WATER INLET 1 CUBIERTA, ENTRADA AGUA 1	1	1	1	
13	6H1-45215-00	COVER, WATER INLET 2 CUBIERTA, ENTRADA AGUA 2	1	1	1	

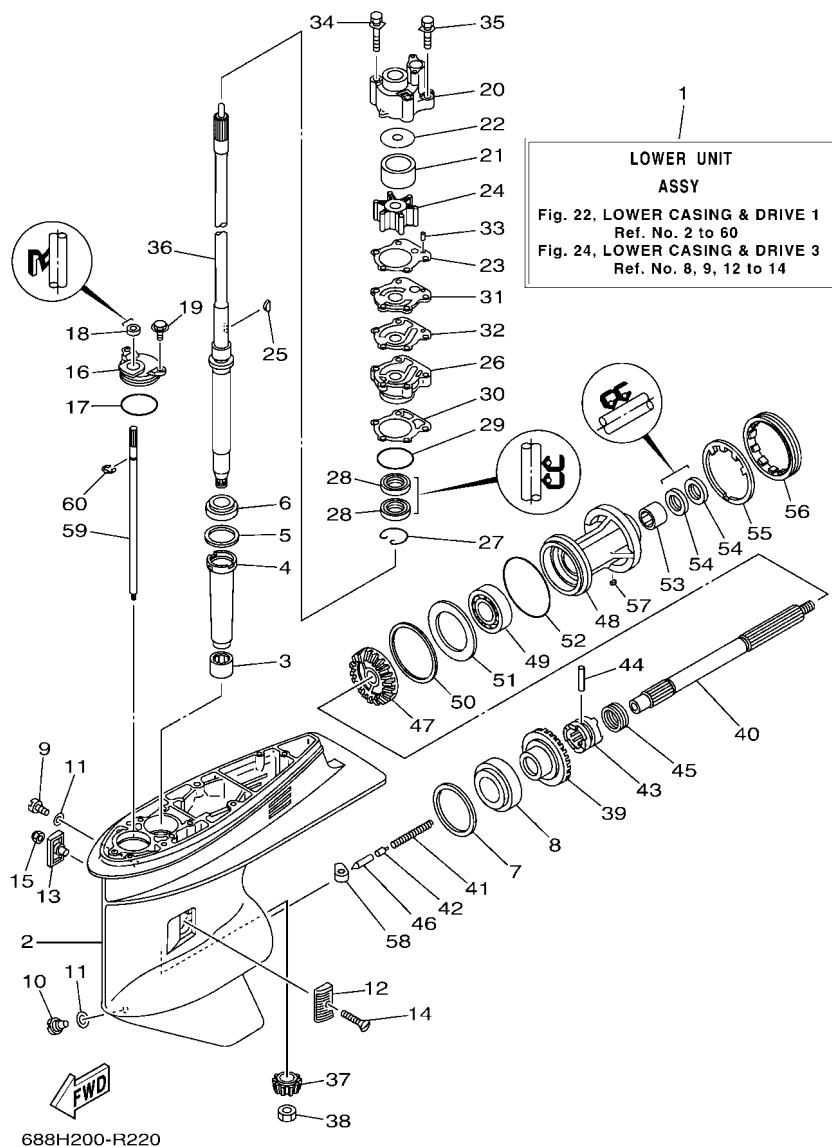
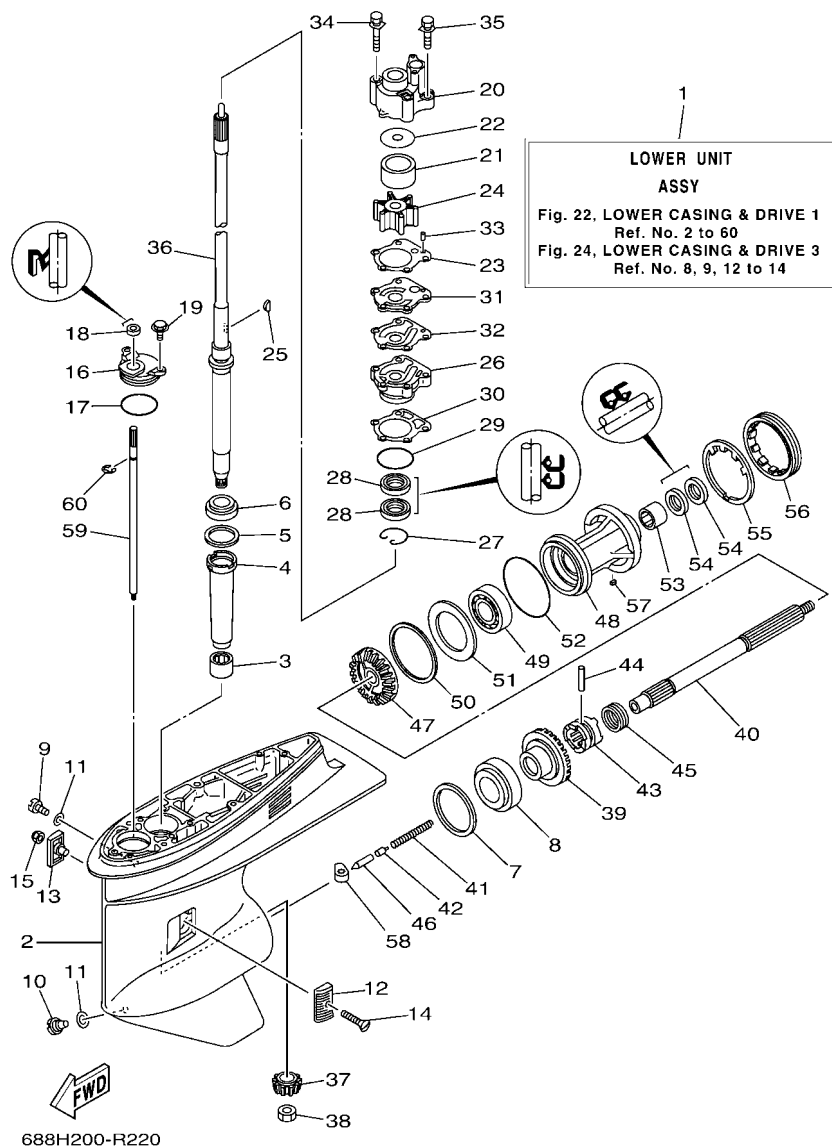


FIG. 22 LOWER CASING & DRIVE 1

IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	ET	ED	EHD	REMARKS OBSERVACIONES
14	90151-05M00	SCREW, COUNTERSUNK TORNILLO EMBUTIDO	1	1	1	
15	90185-05002	NUT, NYLON TUERCA AUTOBLOCANTE	1	1	1	
16	688-45321-00	PLATE PLACA	1	1	1	
17	93210-49046	O-RING ANILLO O	1	1	1	
18	93106-09014	OIL SEAL SELLO ACEITE	1	1	1	
19	97E95-06516	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	2	2	2	
20	688-44311-01	HOUSING, WATER PUMP CAJA BOMBA DE AGUA	1	1	1	
21	688-44322-41	INSERT, CARTRIDGE CARTUCHO	1	1	1	FOR CHROMATE FOR CHROMATE
22	688-44321-41	INNER PLATE, CARTRIDGE PLACA INTERIOR CARTUCHO	1	1	1	FOR CHROMATE FOR CHROMATE
23	688-44315-A0	GASKET, WATER PUMP EMPAQUE	1	1	1	
24	688-44352-03	IMPELLER IMPULSOR	1	1	1	
25	90280-04M04	KEY, WOODRUFF CUNA WOODRUFF	1	1	1	
26	6D8-44341-01-CA	HOUSING, WATER PUMP CAJA BOMBA DE AGUA	1	1	1	
27	93450-44166	CIRCLIP SEGURO	1	1	1	
28	93101-25M03	OIL SEAL SELLO ACEITE	2	2	2	
29	93210-46044	O-RING ANILLO O	1	1	1	
30	688-44316-A0	GASKET, WATER PUMP EMPAQUE	1	1	1	
31	688-44323-40	OUTER PLATE, CARTRIDGE PLACA EXTERIOR DEL CARTUCHO	1	1	1	FOR CHROMATE FOR CHROMATE
32	688-44324-A0	GASKET, CARTRIDGE EMPAQUE	1	1	1	
33	93604-10M03	PIN, DOWEL PASADOR DE CLAVIJA	2	2	2	
34	90119-08196	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2	
35	90119-08192	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2	
36	688-45501-11	DRIVE SHAFT COMP. EJE DE MANDO COMPL.	1	1	1	L(20.5") L(20.5")
	692-45501-21	DRIVE SHAFT COMP. EJE DE MANDO COMPL.			1	Y(22.5") Y(22.5")
	688-45501-22	DRIVE SHAFT COMP. EJE DE MANDO COMPL.	1	1		X(25.5") X(25.5")
37	688-45551-01	PINION (13T) PINON (13T)	1	1	1	
38	90170-16M01	NUT TUERCA	1	1	1	



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FIG. 22 LOWER CASING & DRIVE 1

IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	ET	ED	EHD	REMARKS OBSERVACIONES
39	688-45560-00	GEAR 1 (26T) ENGRANAJE 1 (26T)	1	1	1	
40	688-45611-00	SHAFT, PROPELLER EJE PROPUSOR	1	1	1	
41	90501-16233	SPRING, COMPRESSION RESORTE DE COMPRESION	1	1	1	
42	688-45634-00	SLIDE, SHIFT DESILIZADOR, CAMBIO	1	1	1	
43	688-45631-01	CLUTCH, DOG EMBRAGUE DE GARRA	1	1	1	
44	90250-07M02	PIN, STRAIGHT PASADOR CILINDRICO	1	1	1	
45	688-45633-00	RING, CROSS PIN ANILLO DE PASADOR	1	1	1	
46	688-45635-00	PLUNGER, SHIFT EMBOLO DE CAMBIO	1	1	1	
47	688-45571-01	GEAR 2 (26T) ENGRANAJE 2 (26T)	1	1	1	
48	688-45331-00-CA	HOUSING, BEARING CAJA DE COJINETE	1	1	1	
49	93306-207U0	BEARING COJINETE	1	1	1	
50	688-45577-01	SHIM (T:0.10MM) LAINA (T:0.10MM)	1	1	1	UR
	688-45577-10	SHIM (T:0.12MM) LAINA (:0.12MM)	1	1	1	UR
	688-45577-20	SHIM (T:0.15MM) LAINA (T:0.15MM)	1	1	1	UR
	688-45577-30	SHIM (T:0.18MM) LAINA (T:0.18MM)	1	1	1	UR
	688-45577-40	SHIM (T:0.30MM) LAINA (T:0.30MM)	1	1	1	UR
	688-45577-50	SHIM (T:0.40MM) LAINA (T:0.40MM)	1	1	1	UR
	688-45577-60	SHIM (T:0.50MM) LAINA (T:0.50MM)	1	1	1	UR
51	688-45576-00	WASHER, THRUST 2 ARANDELA DE EMPUJE AXIAL 2	1	1	1	
52	93210-85M97	O-RING ANILLO O	1	1	1	
53	93317-325U0	BEARING COJINETE	1	1	1	
54	93101-25M03	OIL SEAL SELLO ACEITE	2	2	2	
55	688-45383-02	WASHER, CLAW ARANDELA DE UNA	1	1	1	
56	688-45384-02	NUT TUERCA	1	1	1	
57	90282-04010	KEY, STRAIGHT CHAVETA, RECTA	1	1	1	
58	663-44151-00	CAM, SHIFT LEVA DE CAMBIO	1	1	1	
59	663-44144-01	ROD, SHIFT 2 VARILLA DE CAMBIO 2	1	1	1	

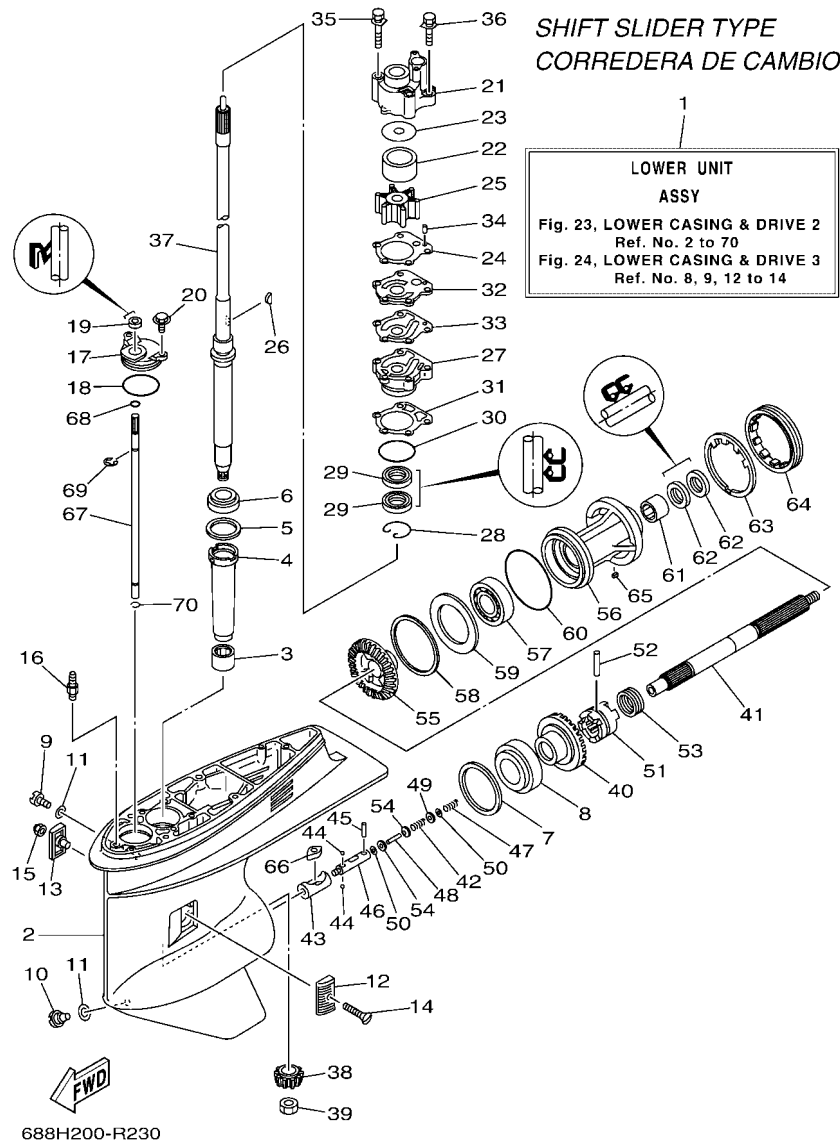


FIG. 23 LOWER CASING & DRIVE 2

IMPULSOR E INFERIOR 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	ET	ED	EHD	REMARKS OBSERVACIONES
1	692-45300-43-8D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR	1		1	L(20.5")-MYS,KOR L(20.5")-MYS,KOR
2	6H1-45301-03-8D	CASING, LOWER FUNDA INFERIOR COMPLETA	1		1	
3	93315-325V1	BEARING COJINETE DE RODILLOS	1		1	
4	688-45536-01	SLEEVE, DRIVE SHAFT CAMISA EJE DE MANDO	1		1	
5	688-45587-01	SHIM (T:0.10MM) LAINA (T:0.10MM)	1		1	UR UR
	688-45587-10	SHIM (T:0.12MM) LAINA (T:0.12MM)	1		1	UR UR
	688-45587-20	SHIM (T:0.15MM) LAINA (T:0.15MM)	1		1	UR UR
	688-45587-30	SHIM (T:0.18MM) LAINA (T:0.18MM)	1		1	UR UR
	688-45587-40	SHIM (T:0.30MM) LAINA (T:0.30MM)	1		1	UR UR
	688-45587-50	SHIM (T:0.40MM) LAINA (T:0.40MM)	1		1	UR UR
	688-45587-60	SHIM (T:0.50MM) LAINA (T:0.50MM)	1		1	UR UR
6	93332-000U3	BEARING COJINETE	1		1	
7	688-45567-01	SHIM (T:0.10MM) LAINA (T:0.10MM)	1		1	UR UR
	688-45567-10	SHIM (T:0.12MM) LAINA (T:0.12MM)	1		1	UR UR
	688-45567-20	SHIM (T:0.15MM) LAINA (T:0.15MM)	1		1	UR UR
	688-45567-30	SHIM (T:0.18MM) LAINA (T:0.18MM)	1		1	UR UR
	688-45567-40	SHIM (T:0.30MM) LAINA (T:0.30MM)	1		1	UR UR
	688-45567-50	SHIM (T:0.40MM) LAINA (T:0.40MM)	1		1	UR UR
	688-45567-60	SHIM (T:0.50MM) LAINA (T:0.50MM)	1		1	UR UR
8	93332-000W7	BEARING COJINETE	1		1	
9	90340-08002	PLUG, STRAIGHT SCREW TORNILLO, DE DRENAJE	1		1	
10	688-45341-10	PLUG, DRAIN TAPON, DREN	1		1	
11	90430-08003	GASKET JUNTA	2		2	
12	6H1-45214-00	COVER, WATER INLET 1 CUBIERTA, ENTRADA AGUA 1	1		1	
13	6H1-45215-00	COVER, WATER INLET 2 CUBIERTA, ENTRADA AGUA 2	1		1	
14	90151-05M00	SCREW, COUNTERSUNK TORNILLO EMBUTIDO	1		1	
15	90185-05002	NUT, NYLON TUERCA AUTOBLOCANTE	1		1	

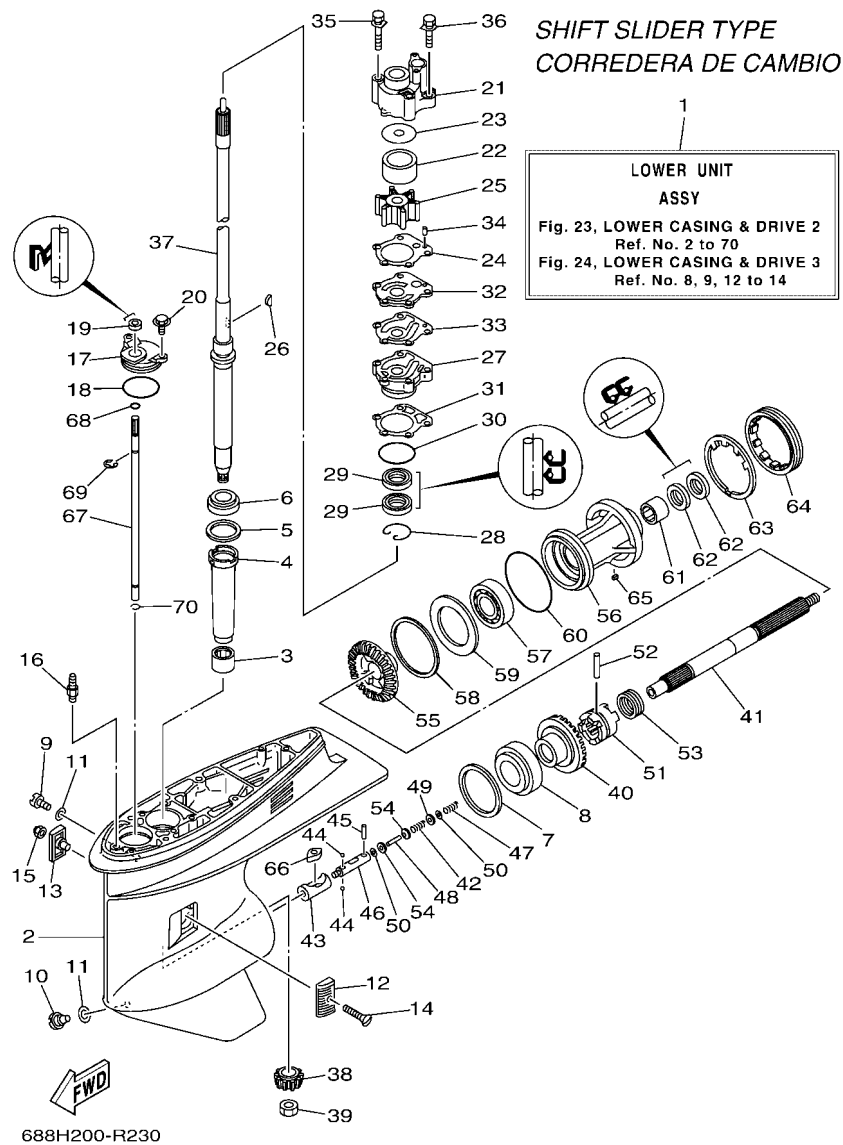


FIG. 23 LOWER CASING & DRIVE 2

IMPULSOR E INFERIOR 2

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ED	EHD	REMARKS OBSERVACIONES
16	6J8-45378-00	NIPPLE, HOSE (PLUG) NIPLE MANGUERA (TAPON)	1		1	
17	688-45321-00	PLATE PLACA	1		1	
18	93210-49046	O-RING ANILLO O	1		1	
19	93106-09014	OIL SEAL SELLO ACEITE	1		1	
20	97E95-06516	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	2		2	
21	688-44311-01	HOUSING, WATER PUMP CAJA BOMBA DE AGUA	1		1	
22	688-44322-41	INSERT, CARTRIDGE CARTUCHO	1		1	FOR CHROMATE FOR CHROMATE FOR CHROMATE FOR CHROMATE
23	688-44321-41	INNER PLATE, CARTRIDGE PLACA INTERIOR CARTUCHO	1		1	
24	688-44315-A0	GASKET, WATER PUMP EMPAQUE	1		1	
25	688-44352-03	IMPELLER IMPULSOR	1		1	
26	90280-04M04	KEY, WOODRUFF CUNA WOODRUFF	1		1	
27	6D8-44341-01-CA	HOUSING, WATER PUMP CAJA BOMBA DE AGUA	1		1	
28	93450-44166	CIRCLIP SEGURO	1		1	
29	93101-25M03	OIL SEAL SELLO ACEITE	2		2	
30	93210-46044	O-RING ANILLO O	1		1	
31	688-44316-A0	GASKET, WATER PUMP EMPAQUE	1		1	
32	688-44323-40	OUTER PLATE, CARTRIDGE PLACA EXTERIOR DEL CARTUCHO	1		1	FOR CHROMATE FOR CHROMATE
33	688-44324-A0	GASKET, CARTRIDGE EMPAQUE	1		1	
34	93604-10M03	PIN, DOWEL PASADOR DE CLAVIJA	2		2	
35	90119-08196	BOLT, WITH WASHER TORNILLO CON ARANDELA	2		2	
36	90119-08192	BOLT, WITH WASHER TORNILLO CON ARANDELA	2		2	
37	688-45501-11	DRIVE SHAFT COMP. EJE DE MANDO COMPL.	1		1	L(20.5") L(20.5")
38	688-45551-01	PINION (13T) PINON (13T)	1		1	
39	90170-16M01	NUT TUERCA	1		1	
40	688-45560-00	GEAR 1 (26T) ENGRANAJE 1 (26T)	1		1	
41	6H1-45611-01	SHAFT, PROPELLER EJE PROPUSOR	1		1	
42	90501-12M48	SPRING, COMPRESSION RESORTE DE COMPRESION	1		1	

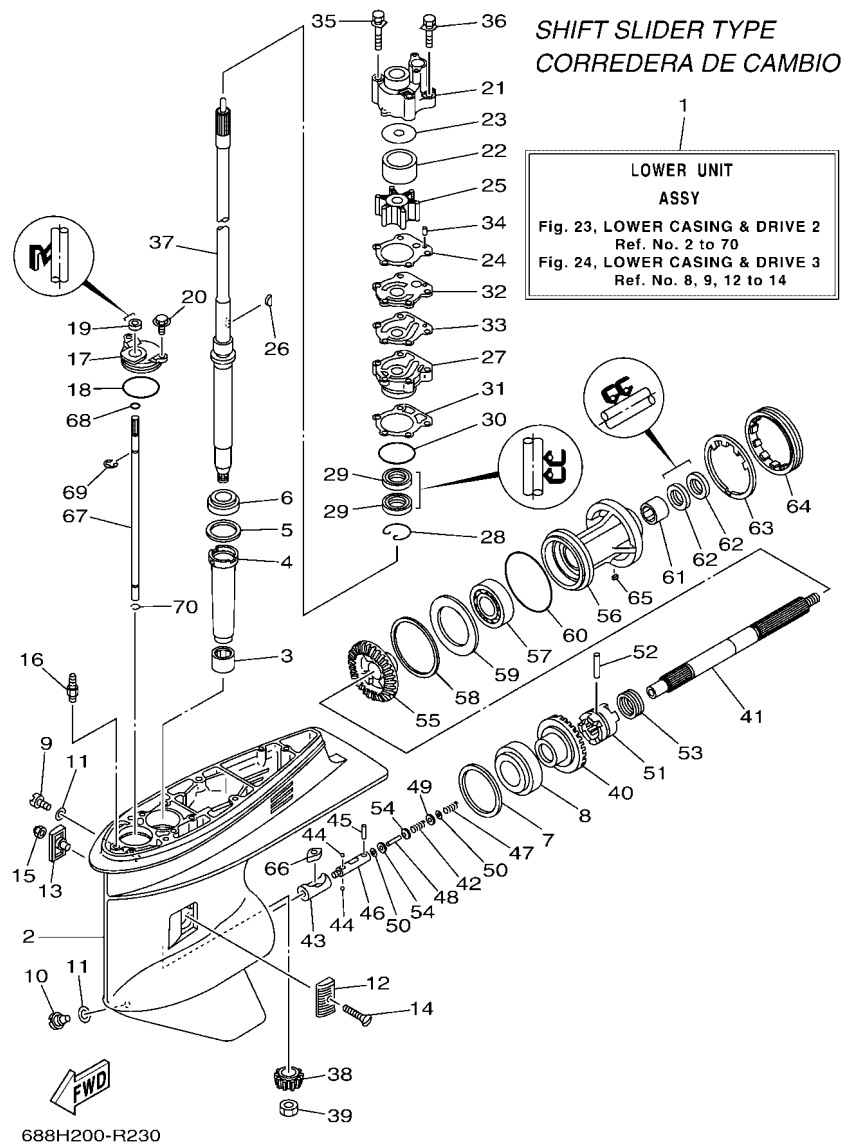


FIG. 23 LOWER CASING & DRIVE 2

IMPULSOR E INFERIOR 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	ET	ED	EHD	REMARKS OBSERVACIONES
43	6H1-45641-01	SHIFTER CAMBIO	1		1	
44	93503-16003	BALL ESFERA	2		2	
45	93603-12M11	PIN, DOWEL PASADOR DE CLAVIJA	1		1	
46	6H1-45634-02	SLIDE, SHIFT DESLIZADOR, CAMBIO	1		1	
47	90501-16M65	SPRING, COMPRESSION RESORTE DE COMPRESION	1		1	
48	6H1-45668-00	SHAFT, FREE 1 EJE 1	1		1	
49	90201-03313	WASHER, PLATE ARANDELA PLANA	1		1	
50	90183-02M03	NUT, SPRING TUERCA DE RESORTE	2		2	
51	6H1-45631-01	CLUTCH, DOG EMBRAGUE DE GARRA	1		1	
52	90250-07M02	PIN, STRAIGHT PASADOR CILINDRICO	1		1	
53	688-45633-00	RING, CROSS PIN ANILLO DE PASADOR	1		1	
54	6H1-45635-00	PLUNGER, SHIFT EMBOLO DE CAMBIO	2		2	
55	6H1-45571-00	GEAR 2 (26T) ENGRANAJE 2 (26T)	1		1	
56	688-45331-00-CA	HOUSING, BEARING CAJA DE COJINETE	1		1	
57	93306-207U0	BEARING COJINETE	1		1	
58	688-45577-01	SHIM (T:0.10MM) LAINA (T:0.10MM)	1		1	UR
	688-45577-10	SHIM (T:0.12MM) LAINA (:0.12MM)	1		1	UR
	688-45577-20	SHIM (T:0.15MM) LAINA (T:0.15MM)	1		1	UR
	688-45577-30	SHIM (T:0.18MM) LAINA (T:0.18MM)	1		1	UR
	688-45577-40	SHIM (T:0.30MM) LAINA (T:0.30MM)	1		1	UR
	688-45577-50	SHIM (T:0.40MM) LAINA (T:0.40MM)	1		1	UR
	688-45577-60	SHIM (T:0.50MM) LAINA (T:0.50MM)	1		1	UR
59	688-45576-00	WASHER, THRUST 2 ARANDELA DE EMPUJE AXIAL 2	1		1	
60	93210-85M97	O-RING ANILLO O	1		1	
61	93317-325U0	BEARING COJINETE	1		1	
62	93101-25M03	OIL SEAL SELLO ACEITE	2		2	
63	688-45383-02	WASHER, CLAW ARANDELA DE UNA	1		1	

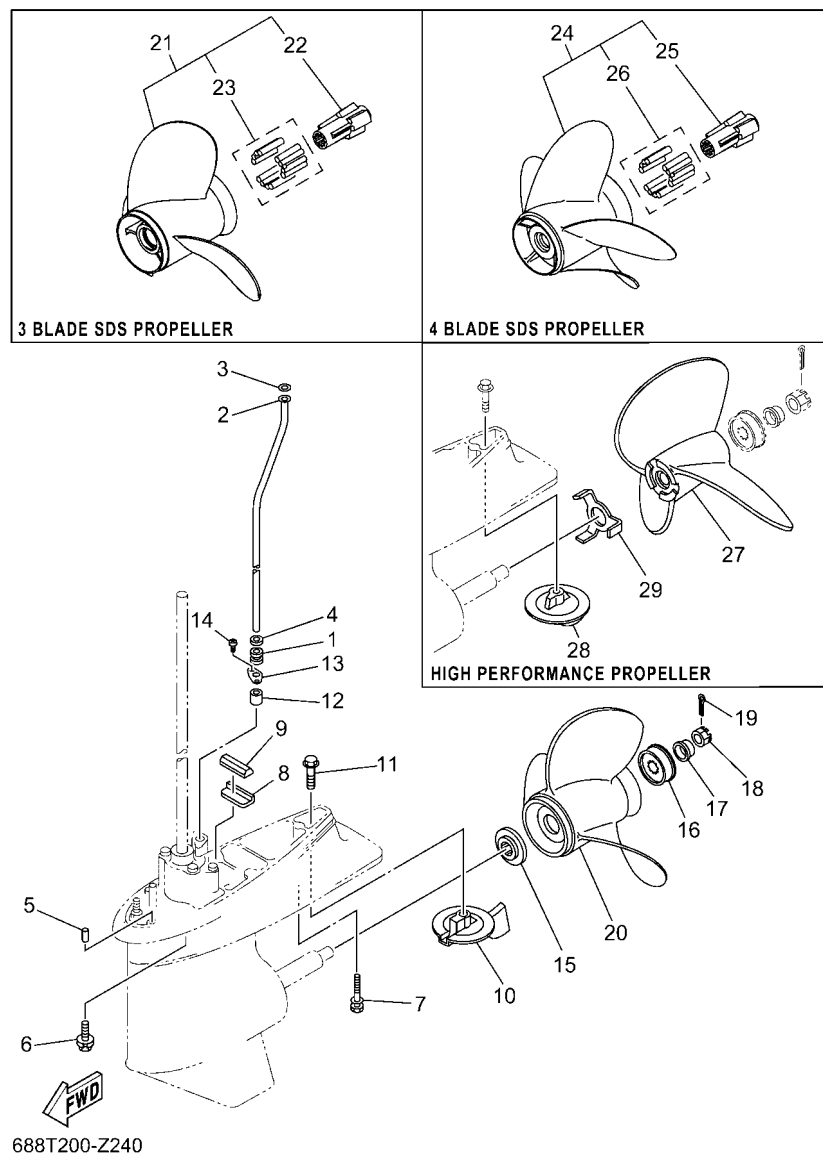


FIG. 24 LOWER CASING & DRIVE 3

IMPULSOR E INFERIOR 3

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ED	EHD	REMARKS OBSERVACIONES
1	663-44367-01	DAMPER, WATER SEAL 3 GOMA DEL SELLO DE AGUA 3	1	1	1	
2	688-44361-11	TUBE, WATER 1 TUBO DE AGUA 1	1	1	1	L(20.5") L(20.5")
	692-44361-20	TUBE, WATER 1 TUBO DE AGUA 1			1	Y(22.5") Y(22.5")
	688-44361-21	TUBE, WATER 1 TUBO DE AGUA 1	1	1		X(25.5") X(25.5")
3	90202-12060	WASHER, PLATE ARANDELA DE PLANA	1	1	1	
4	90430-12072	GASKET JUNTA	1	1	1	
5	93606-12019	PIN, DOWEL PASADOR DE CLAVIJA	2	2	2	L(20.5") L(20.5")
6	97E75-10640	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	4	4	4	L(20.5") L(20.5")
7	97E75-08560	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	1	1	1	L(20.5") L(20.5")
8	663-45376-00	GUIDE, SEAL DAMPER GUIA DE SELLO GOMA	1	1	1	
9	688-45375-00	DAMPER, SEAL GOMA DE SELLO	1	1	1	
10	67F-45371-00	TAB-TRIM QUILLA ESTABILIZADOR	1	1	1	
11	90105-10M67	BOLT, FLANGE TORNILLO	1	1	1	
12	663-44366-01	DAMPER, WATER SEAL 2 GOMA DEL SELLO DE AGUA 2	1	1	1	
13	90480-19M06	GROMMET TAPON	1	1	1	
14	90160-04006	SCREW, ROUND TAPPING TORNILLO REDONDO ROSCA HEMBRA	2	2	2	
15	688-45987-01	SPACER 1 ESPACIADOR 1	1	1	1	
16	67F-45997-00	SPACER 2 ESPACIADOR 2	1	1	1	
17	90389-25M00	BUSH BUJE	1	1	1	
18	90171-16011	NUT, CASTLE TUERCA ENTALLADA	1	1	1	
19	91490-30025	PIN. COTTER CHAVETA	1	1	1	
20	6E5-45954-00	PROPELLER (3X14"X11"-K) PROPELA (3X14"X11"-K)	1	1	1	UR UR
	6E5-45949-00	PROPELLER (3X13-5/8"X13"-K) PROPELA (3X13-5/8"X13"-K)	1	1	1	UR UR
	6E5-45958-00	PROPELLER (3X13-5/8"X14"-K) PROPELA (3X13-5/8"X14"-K)	1	1	1	UR UR
	6E5-45947-00	PROPELLER (3X13-1/2"X15"-K) PROPELA (3X13-1/2"X15"-K)	1	1	1	UR UR
	6E5-45945-01	PROPELLER (3X13-1/4"X17"-K) PROPELA (3X13-1/4"X17"-K)	1	1	1	UR UR
	6E5-45941-00	PROPELLER (3X13"X19"-K) PROPELA (3X13"X19"-K)	1	1	1	UR UR

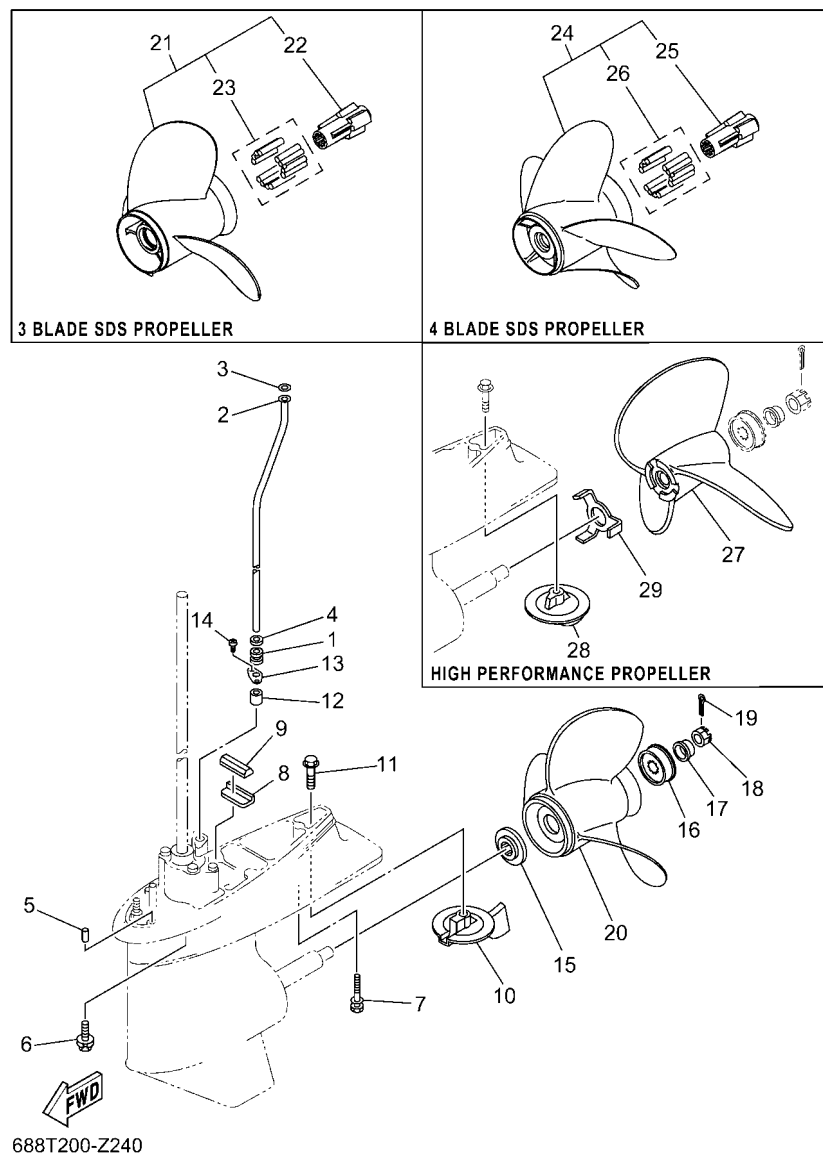


FIG. 24 LOWER CASING & DRIVE 3

IMPULSOR E INFERIOR 3

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	ET	ED	EHD	REMARKS OBSERVACIONES
20	6E5-45943-00	PROPELLER (3X12-5/8"X21"-K) PROPELA (3X12-5/8"X21"-K)	1	1	1	UR
	6E5-45952-00	PROPELLER (3X13"X23"-K) PROPELA (3X13"X23"-K)	1	1	1	UR
	6E5-45956-00	PROPELLER (3X13"X25"-K) PROPELA (3X13"X25"-K)	1	1	1	UR
	688-45932-60	PROPELLER (3X13-1/2"X14"-K) PROPELA (3X13-1/2"X14"-K)	1	1	1	UR
	688-45978-60	PROPELLER (3X13-1/2"X16"-K) PROPELA (3X13-1/2"X16"-K)	1	1	1	UR
	688-45930-02	PROPELLER (3X13"X17"-K2) PROPELA (3X13"X17"-K2)	1	1	1	UR
	688-45970-03	PROPELLER (3X13"X19"-K) PROPELA (3X13"X19"-K)	1	1	1	UR
	688-45972-02	PROPELLER (3X13"X21"-K) PROPELA (3X13"X21"-K)	1	1	1	UR
	688-45974-02	PROPELLER (3X13"X23"-K) PROPELA (3X13"X23"-K)	1	1	1	UR
	688-45976-01	PROPELLER (3X13"X25"-K) PROPELA (3X13"X25"-K)	1	1	1	UR
	6L6-45930-01	PROPELLER (3X13"X17"-KL) PROPELA (3X13"X17"-KL)	1	1	1	UR
	6L6-45970-00	PROPELLER (3X13"X19"-KL) PROPELA (3X13"X19"-KL)	1	1	1	UR
	6L6-45972-00	PROPELLER (3X13"X21"-KL) PROPELA (3X13"X21"-KL)	1	1	1	UR
	62A-45976-00	PROPELLER (3X13-1/2"X17"-K) PROPELA (3X13-1/2"X17"-K)	1	1	1	UR
	62A-45974-10	PROPELLER (3X13-1/2"X19"-K) PROPELA (3X13-1/2"X19"-K)	1	1	1	UR
	62A-45970-10	PROPELLER (3X13-1/2"X21"-K) PROPELA (3X13-1/2"X21"-K)	1	1	1	UR
	62A-45972-10	PROPELLER (3X13-1/2"X23"-K) PROPELA (3X13-1/2"X23"-K)	1	1	1	UR
21	6EK-45941-00	PROPELLER (3X13-1/2"X9"-K) PROPELA (3X13-1/2"X9"-K)	1	1	1	UR SDS 3 BLADE
	6EK-45943-00	PROPELLER (3X13-1/2"X10-1/2"-K) PROPELA (3X13-1/2"X10-1/2"-K)	1	1	1	UR SDS 3 BLADE
	6EK-45945-00	PROPELLER (3X13-1/2"X12"-K) PROPELA (3X13-1/2"X12"-K)	1	1	1	UR SDS 3 BLADE
	6EK-45947-00	PROPELLER (3X13-1/2"X14"-K) PROPELA (3X13-1/2"X14"-K)	1	1	1	UR SDS 3 BLADE
	6EK-45949-00	PROPELLER (3X13-1/2"X16"-K) PROPELA (3X13-1/2"X16"-K)	1	1	1	UR SDS 3 BLADE
	6FP-45941-00	PROPELLER (AL 3X13-5/8"X14"-K) PROPELA (AL 3X13-5/8"X14"-K)	1	1	1	UR SDS 3 BLADE
	6FP-45943-00	PROPELLER (AL 3X13-1/2"X15"-K) PROPELA (AL 3X13-1/2"X15"-K)	1	1	1	UR SDS 3 BLADE
	6FP-45945-00	PROPELLER (AL 3X13-1/4"X16"-K) PROPELA (AL 3X13-1/4"X16"-K)	1	1	1	UR SDS 3 BLADE
	6FP-45947-00	PROPELLER (AL 3X13-1/8"X17"-K) PROPELA (AL 3X13-1/8"X17"-K)	1	1	1	UR SDS 3 BLADE
	6FP-45949-00	PROPELLER (AL 3X13"X18"-K) PROPELA (AL 3X13"X18"-K)	1	1	1	UR SDS 3 BLADE

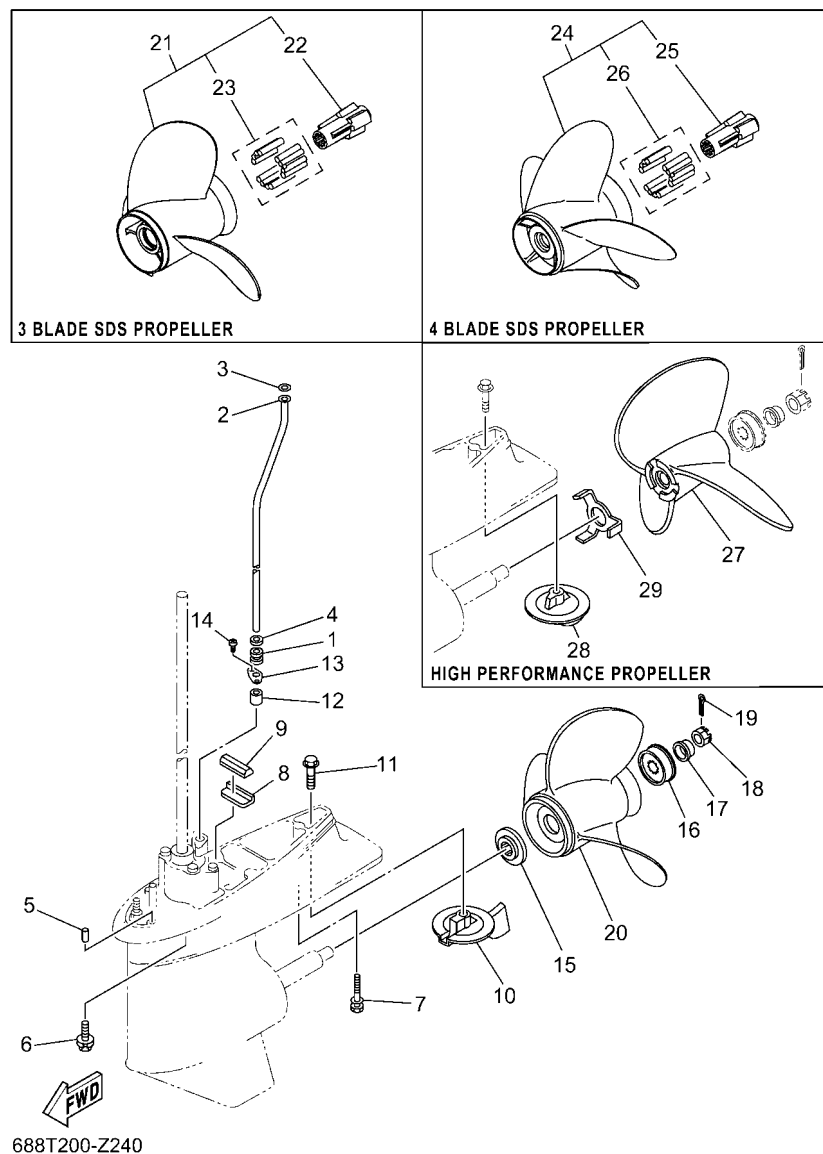


FIG. 24 LOWER CASING & DRIVE 3

IMPULSOR E INFERIOR 3

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	ET	ED	EHD	REMARKS OBSERVACIONES
21	6N7-45970-00	PROPELLER (3X13-1/8"X14"-K) PROPELA (3X13-1/8"X14"-K)	1	1	1	UR SDS 3 BLADE UR SDS 3 BLADE
	6N7-45972-00	PROPELLER (3X13-1/8"X16"-K) PROPELA (3X13-1/8"X16"-K)	1	1	1	UR SDS 3 BLADE UR SDS 3 BLADE
	6N7-45974-00	PROPELLER (3X13-1/8"X18"-K) PROPELA (3X13-1/8"X18"-K)	1	1	1	UR SDS 3 BLADE UR SDS 3 BLADE
	6N7-45976-00	PROPELLER (3X13-1/8"X19"-K) PROPELA (3X13-1/8"X19"-K)	1	1	1	UR SDS 3 BLADE UR SDS 3 BLADE
	6N7-45978-00	PROPELLER (3X13-1/8"X20"-K) PROPELA (3X13-1/8"X20"-K)	1	1	1	UR SDS 3 BLADE UR SDS 3 BLADE
	6N7-45930-00	PROPELLER (3X13-1/8"X22"-K) PROPELA (3X13-1/8"X22"-K)	1	1	1	UR SDS 3 BLADE UR SDS 3 BLADE
	6N7-45932-00	PROPELLER (3X13-1/8"X24"-K) PROPELA (3X13-1/8"X24"-K)	1	1	1	UR SDS 3 BLADE UR SDS 3 BLADE
	6N4-45970-00	PROPELLER (3X13-1/8"X14"-KL) PROPELA (3X13-1/8"X14"-KL)	1	1	1	UR SDS 3 BLADE UR SDS 3 BLADE
	6N4-45972-00	PROPELLER (3X13-1/8"X16"-KL) PROPELA (3X13-1/8"X16"-KL)	1	1	1	UR SDS 3 BLADE UR SDS 3 BLADE
	6N4-45974-00	PROPELLER (3X13-1/8"X18"-KL) PROPELA (3X13-1/8"X18"-KL)	1	1	1	UR SDS 3 BLADE UR SDS 3 BLADE
	6N4-45978-00	PROPELLER (3X13-1/8"X20"-KL) PROPELA (3X13-1/8"X20"-KL)	1	1	1	UR SDS 3 BLADE UR SDS 3 BLADE
	6H1-45970-00	PROPELLER (3X14"X9"-K) PROPELA (3X14"X9"-K)	1	1	1	UR SDS 3 BLADE UR SDS 3 BLADE
	6H1-45972-00	PROPELLER (3X14"X10"-K) PROPELA (3X14"X10"-K)	1	1	1	UR SDS 3 BLADE UR SDS 3 BLADE
	6H1-45974-00	PROPELLER (3X14"X11"-K) PROPELA (3X14"X11"-K)	1	1	1	UR SDS 3 BLADE UR SDS 3 BLADE
	6H1-45976-00	PROPELLER (3X14"X12"-K) PROPELA (3X14"X12"-K)	1	1	1	UR SDS 3 BLADE UR SDS 3 BLADE
	6H1-45978-00	PROPELLER (3X14"X13"-K) PROPELA (3X14"X13"-K)	1	1	1	UR SDS 3 BLADE UR SDS 3 BLADE
22	6EK-45982-00	.BUSH, PROPELLER .BUJE DE PROPELA	1	1	1	
23	6EK-45C82-09	.DAMPER RUBBER, PROPELLER 2 .AMORTIGUADOR PROPELA 2	1	1	1	
24	6N6-45B70-00	PROPELLER (4X13-1/4"X14"-X) PROPELA (4X13-1/4"X14"-X)	1	1	1	UR SDS 4 BLADE UR SDS 4 BLADE
	6N6-45B72-00	PROPELLER (4X13-1/4"X16"-X) PROPELA (4X13-1/4"X16"-X)	1	1	1	UR SDS 4 BLADE UR SDS 4 BLADE
	6N6-45B74-00	PROPELLER (4X13-1/4"X18"-X) PROPELA (4X13-1/4"X18"-X)	1	1	1	UR SDS 4 BLADE UR SDS 4 BLADE
25	6EK-45982-00	.BUSH, PROPELLER .BUJE DE PROPELA	1	1	1	
26	6EK-45C82-09	.DAMPER RUBBER, PROPELLER 2 .AMORTIGUADOR PROPELA 2	1	1	1	
27	6E5-45970-10	PROPELLER (3X14"X20"-P) PROPELA (3X14"X20"-P)	1	1	1	UR UR
	6E5-45976-10	PROPELLER (3X14"X22"-P) PROPELA (3X14"X22"-P)	1	1	1	UR UR
	6E5-45972-10	PROPELLER (3X14"X24"-P) PROPELA (3X14"X24"-P)	1	1	1	UR UR
	6E5-45978-10	PROPELLER (3X14"X26"-P) PROPELA (3X14"X26"-P)	1	1	1	UR UR

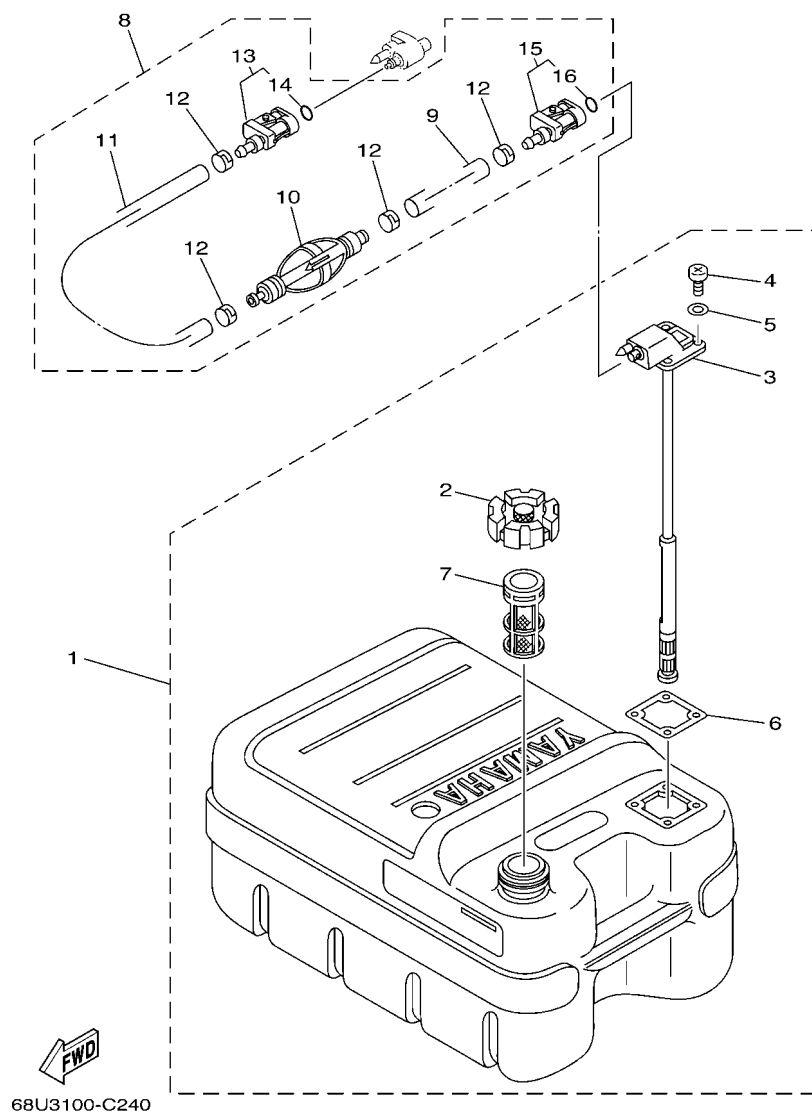


FIG. 25 FUEL TANK

DEPOSITO DE COMBUSTIBLE

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	E _T	E _D	E _{ND}		REMARKS OBSERVACIONES
1	6YJ-24201-21	FUEL TANK ASSY (24L) .TANQUE DEL COMBUSTIBLE (24L)	1	1	1		AP EXCEPT FOR RUS AP EXCEPT FOR RUS
2	6YJ-24610-01	.CAP ASSY .TAPA COMPLETA	1	1	1		
3	6YJ-24260-11	.FUEL METER ASSY .MEDIDOR DE COMBUSTIBLE COMPL.	1	1	1		
4	90157-05M19	.SCREW, PAN HEAD .TORNILLO CABEZA CONICA PLANA	4	4	4		
5	6Y1-24329-00	.SEAL .SELLO	4	4	4		
6	6Y1-24268-01	.GASKET, FUEL METER .EMPAQ MEDIDOR DE COMBUSTIBLE	1	1	1		AP AP
7	6YJ-24167-00	.STRAINER .COLADOR	1	1	1		
8	61J-24306-05	FUEL PIPE COMP. 1 TUBO COMBUST. COMPL 1	1	1	1		
9	90445-11M58	.HOSE (L2050) .MANGUERA (L2050)	1	1	1		
10	61J-24360-00	.PRIMER PUMP ASSY .SOPORTE BOMBA	1	1	1		
11	90445-11M57	.HOSE (L850) .TUBO (L850)	1	1	1		
12	650-24351-51	.BAND 1 .ABRAZADERA 1	4	4	4		
13	6G1-24305-05	.FUEL PIPE JOINT COMP. 2 .CONECTOR MANGUERA COMBUST. 2	1	1	1		
14	93210-08287	.O-RING .ANILLO O	1	1	1		
15	6Y1-24305-06	.FUEL PIPE JOINT COMP. 2 .CONECTOR MANGUERA COMBUST. 2	1	1	1		
16	93210-08287	.O-RING .ANILLO O	1	1	1		

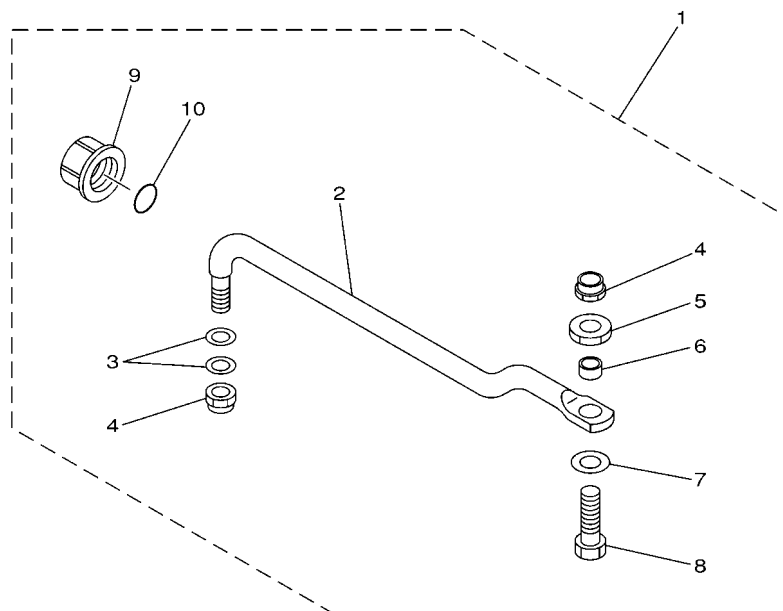
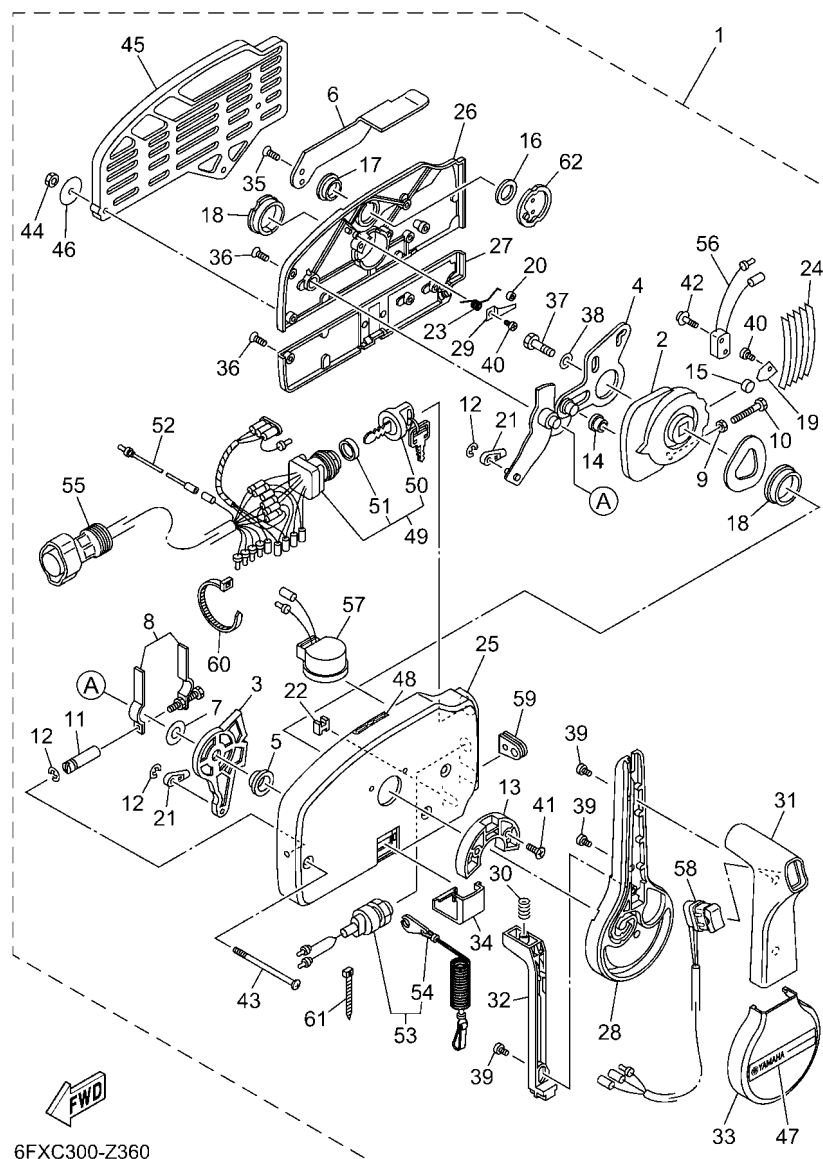


FIG. 26 STEERING GUIDE

DIRECCIONGUIAR

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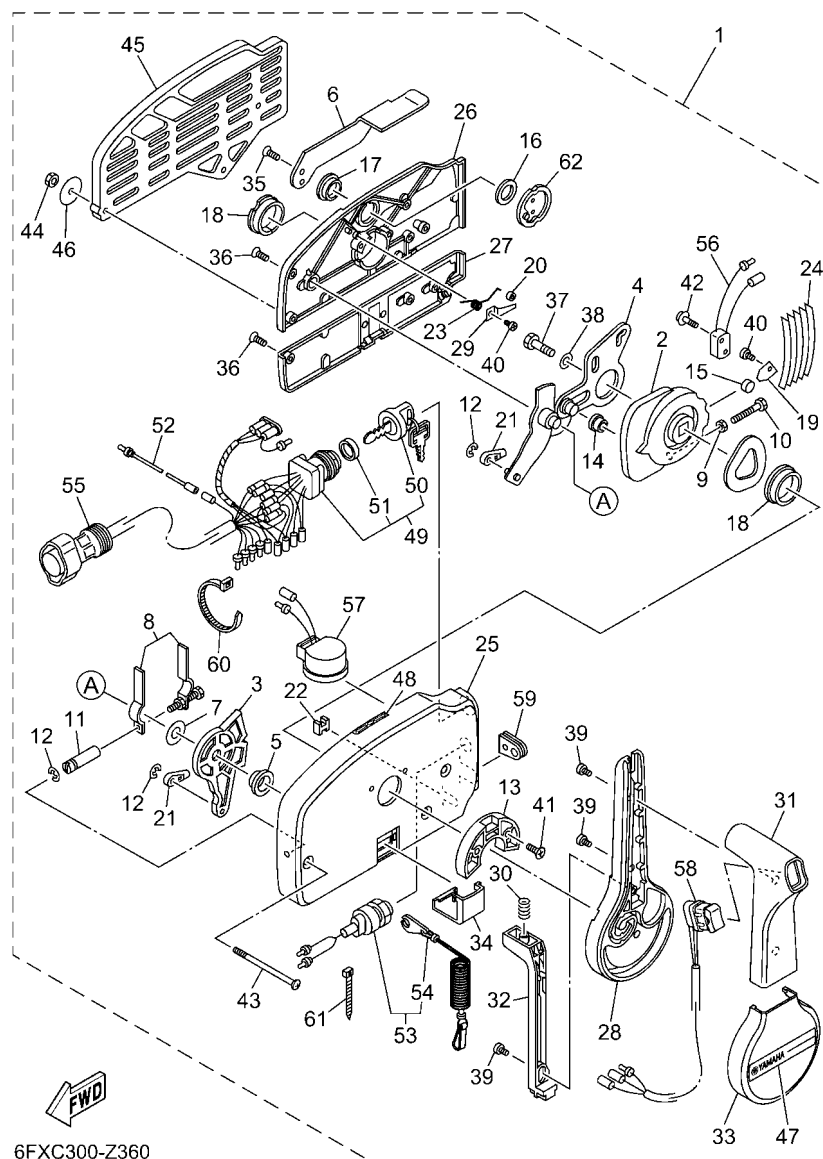


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FIG. 28 REMOTE CONTROL ASSY 1

CONTROL REMOTO COMPL 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	ET	ED	EHD	REMARKS OBSERVACIONES
1	703-48205-25	REMOTE CONTROL ASSY (10P, PTT) REMOTO CONTROL COMPL. (10P)	1			AP WITH PT/T SW. AP WITH PT/T SW.
2	703-48232-00	.GEAR .ENGRANAJE 1	1			
3	703-48271-00	.ARM, SHIFT .BRAZO CAMBIADOR	1			
4	703-48261-01	.ARM, THROTTLE .BRAZO ACELERADOR	1			
5	703-48235-00	.BUSHING .BUJE	1			
6	703-48152-10	.KNOB, FREE ACCEL. .PERILLA	1			
7	703-48268-00	.SPACER .ESPACIADOR 3	1			
8	703-48264-00	.FRICTION, THROTTLE .FRICCION DE ACELERADOR	1			
9	95380-05600	.NUT .TUERCA	1			
10	97380-05025	.BOLT .TORNILLO HEXAGONAL	1			
11	703-48265-10	.SHAFT, FRICTION .EJE FRICCION	1			
12	93430-06024	.CIRCLIP .SEGURO	3			
13	703-48245-00	.PLATE, LOCK .PLACA CERRADURA	1			
14	703-48252-00	.ROLLER, CAM .RODILLO LEVA	1			
15	701-48248-00	.ROLLER, FREE ACCEL. .RODILLO ACELERADOR LIBRE	1			
16	703-48198-00	.WASHER, WAVE .RONDANA ONDULADA 3	1			
17	703-48243-00	.BUSHING .BUJE 3	1			
18	703-48236-00	.BUSHING 1 .BUJE	2			
19	703-48189-00	.RETAINER .RETENEDOR	1			
20	703-48234-00	.ROLLER, DETENT .RODILLO	1			
21	703-48345-01	.CABLE END, REMOTE CONTROL 2 .TERMINAL CABLE DE CONTROL REMO	2			
22	703-48358-01	.ANCHOR, CABLE .ABRAZADERA CABLE	1			
23	703-48244-00	.SPRING, FREE ACCEL. .RESORTE ACELERADOR LIBRE	1			
24	703-48238-00	.SPRING, DETENT .RESORTE	5			
25	703-48211-10	.HOUSING, 1 .CAJA	1			
26	703-48212-10	.BACK PLATE 1 .PLACA TRASERA 1	1			
27	703-48213-10	.BACK PLATE 2 .PLACA TRASERA 2	1			

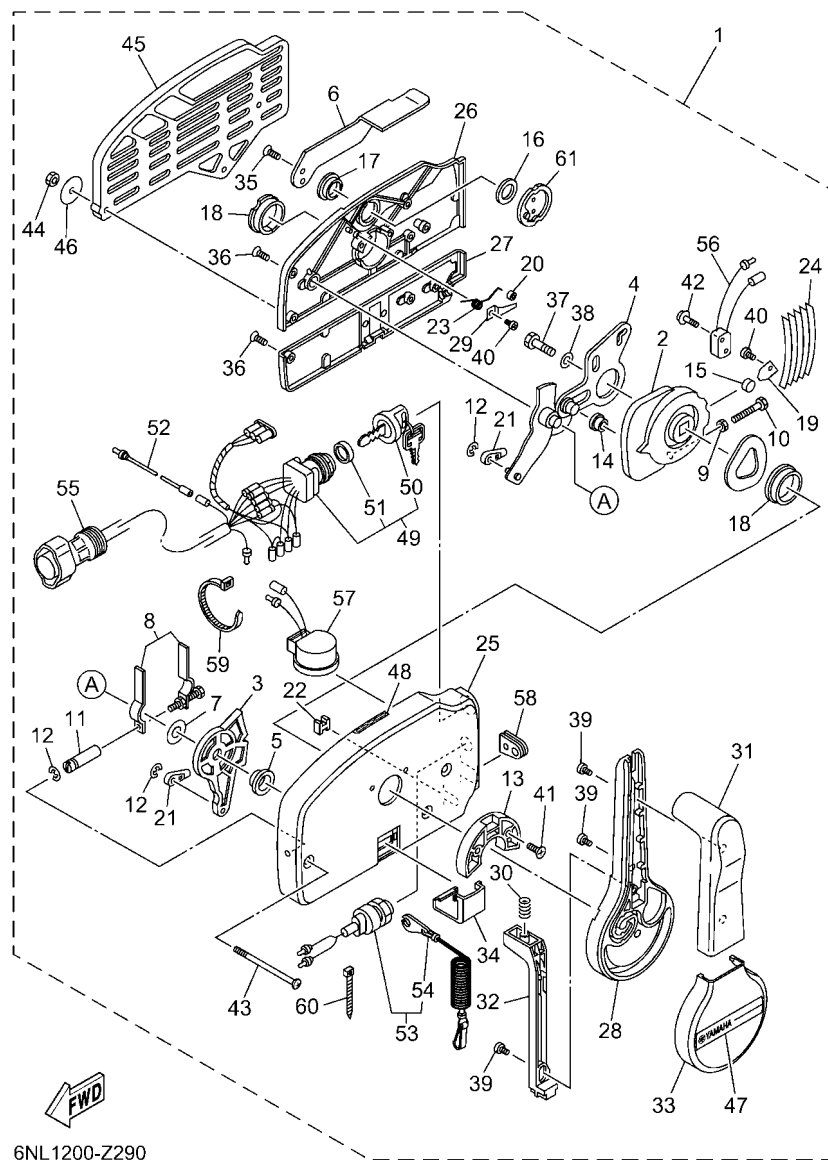


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FIG. 28 REMOTE CONTROL ASSY 1

CONTROL REMOTO COMPL 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	ET	ED	EHD	REMARKS OBSERVACIONES
28	703-48221-10	.LEVER, CONTROL .PALANCA CONTROL	1			SINGLE SINGLE
29	703-48246-00	.SPACER .ESPACIADOR	1			
30	703-48227-00	.SPRING, NEUTRAL LOCK .RESORTE DE SEGURO	1			
31	703-48222-20	.GRIP, CONTROL LEVER .MANGO DE PALANCA CONTROL	1			
32	703-48223-10	.LOCK, NEUTRAL .CERRADURA NEUTRO	1			
33	703-48225-10	.COVER .CUBIERTA	1			
34	703-48219-10	.COVER, LEAD .CUBIERTA	1			
35	703-48281-00	.SCREW .TORNILLO 1	2			
36	703-44189-20	.SCREW .TORNILLO	5			
37	97380-08030	.BOLT .TORNILLO HEXAGONAL	1			
38	92990-08600	.WASHER, PLATE .ARANDELA PLANA	1			
39	703-48128-10	.SCREW 2 .TORNILLO 2	3			
40	98580-04006	.SCREW, PAN HEAD .TORNILLO DE CABEZA CRUZADA	2			
41	703-44189-40	.SCREW .TORNILLO	2			
42	703-48129-00	.SCREW 3 .TORNILLO 3	2			
43	703-44189-30	.SCREW .TORNILLO	3			SINGLE SINGLE
44	95380-06600	.NUT, HEXAGON .TUERCA	3			
45	703-48293-11	.SPACER, REMOTE CONTROL .ESPACIADOR	1			
46	701-48287-00	.WASHER .ARANDELA	3			
47	703-48215-11	.GRAPHIC .CALCOMANIA 1	1			
48	6X3-44191-00	.INDICATOR, SHIFT .INDICADOR DE CAMBIOS	1			
49	703-82510-45	.MAIN SWITCH ASSY .CONJUNTO DE LLAVE IGNICION	1			
50	703-82577-00	.CAP, KEY .TAPA	1			
51	6K1-82532-00	.CAP .TAPA	1			
52	703-82531-00	.WIRE, LEAD (L70) .CABLE CONDUCTOR (L70)	1			
53	688-82575-02	.ENGINE STOP SWITCH ASSY .INTERRUPTOR DE PARADA COMPL	1			
54	682-82556-00	.LANYARD, STOP SWITCH .CORDON DE INTERRUPTOR PARADA	1			



6NL1200-Z290

FIG. 29 REMOTE CONTROL ASSY 2

CONTROL REMOTO COMPL 2

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ED	EHD	REMARKS OBSERVACIONES
1	703-48203-24	REMOTE CONTROL ASSY (7P) REMOTO CONTROL COMPL. (7P)		1		AP WITHOUT PT/T SW. AP WITHOUT PT/T SW.
2	703-48232-00	.GEAR .ENGRANAJE 1		1		
3	703-48271-00	.ARM, SHIFT .BRAZO CAMBIADOR		1		
4	703-48261-01	.ARM, THROTTLE .BRAZO ACELERADOR		1		
5	703-48235-00	.BUSHING .BUJE		1		
6	703-48152-10	.KNOB, FREE ACCEL. .PERILLA		1		
7	703-48268-00	.SPACER .ESPACIADOR 3		1		
8	703-48264-00	.FRICTION, THROTTLE .FRICCION DE ACELERADOR		1		
9	95380-05600	.NUT .TUERCA		1		
10	97380-05025	.BOLT .TORNILLO HEXAGONAL		1		
11	703-48265-10	.SHAFT, FRICTION .EJE FRICCION		1		
12	93430-06024	.CIRCLIP .SEGURO		3		
13	703-48245-00	.PLATE, LOCK .PLACA CERRADURA		1		
14	703-48252-00	.ROLLER, CAM .RODILLO LEVA		1		
15	701-48248-00	.ROLLER, FREE ACCEL. .RODILLO ACELERADOR LIBRE		1		
16	703-48198-00	.WASHER, WAVE .RONDANA ONDULADA 3		1		
17	703-48243-00	.BUSHING .BUJE 3		1		
18	703-48236-00	.BUSHING 1 .BUJE		2		
19	703-48189-00	.RETAINER .RETENEDOR		1		
20	703-48234-00	.ROLLER, DETENT .RODILLO		1		
21	703-48345-01	.CABLE END, REMOTE CONTROL 2 .TERMINAL CABLE DE CONTROL REMO		2		
22	703-48358-01	.ANCHOR, CABLE .ABRAZADERA CABLE		1		
23	703-48244-00	.SPRING, FREE ACCEL. .RESORTE ACELERADOR LIBRE		1		
24	703-48238-00	.SPRING, DETENT .RESORTE		5		
25	703-48211-10	.HOUSING, 1 .CAJA		1		
26	703-48212-10	.BACK PLATE 1 .PLACA TRASERA 1		1		
27	703-48213-10	.BACK PLATE 2 .PLACA TRASERA 2		1		

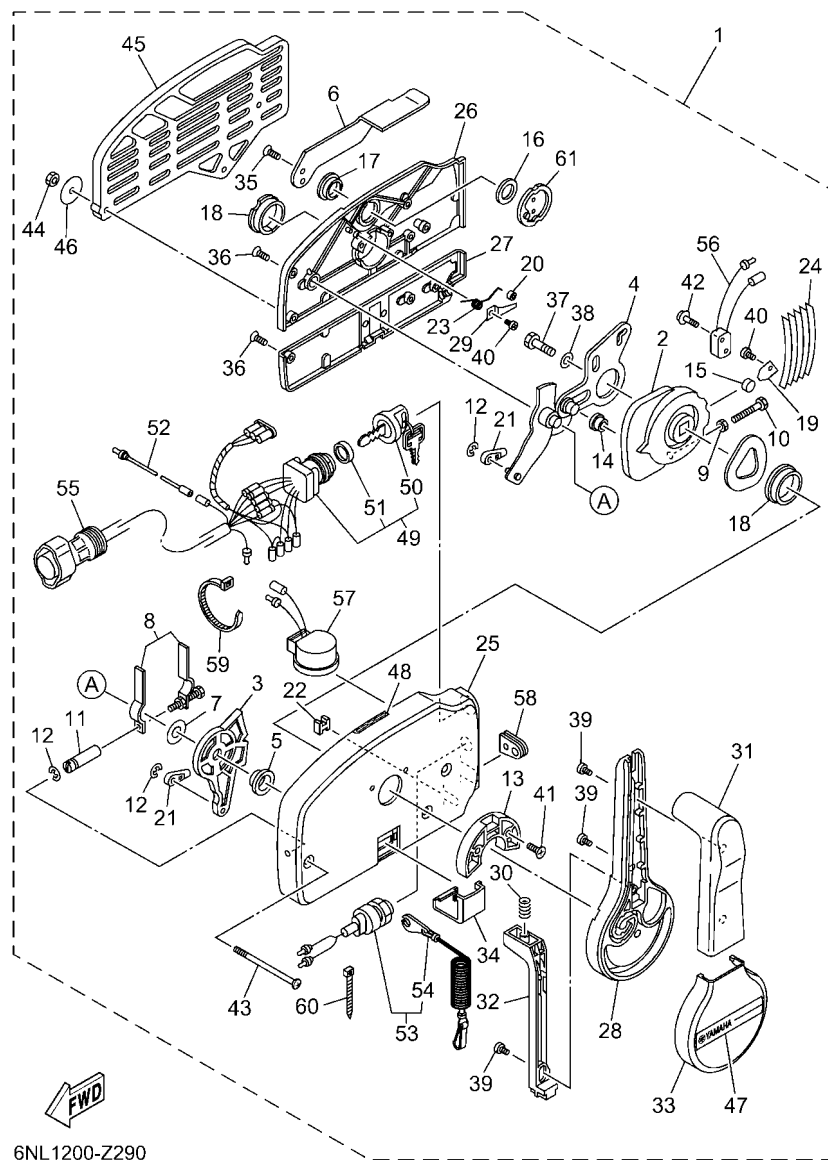
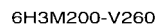


FIG. 29 REMOTE CONTROL ASSY 2

CONTROL REMOTO COMPL 2

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ED	EHD	REMARKS OBSERVACIONES
28	703-48221-10	.LEVER, CONTROL .PALANCA CONTROL		1		SINGLE SINGLE
29	703-48246-00	.SPACER .ESPACIADOR		1		
30	703-48227-00	.SPRING, NEUTRAL LOCK .RESORTE DE SEGURO		1		
31	703-48222-30	.GRIP, CONTROL LEVER .MANGO DE PALANCA CONTROL		1		
32	703-48223-10	.LOCK, NEUTRAL .CERRADURA NEUTRO		1		
33	703-48225-10	.COVER .CUBIERTA		1		
34	703-48219-10	.COVER, LEAD .CUBIERTA		1		
35	703-48281-00	.SCREW .TORNILLO 1		2		
36	703-44189-20	.SCREW .TORNILLO		5		
37	97380-08030	.BOLT .TORNILLO HEXAGONAL		1		
38	92990-08600	.WASHER, PLATE .ARANDELA PLANA		1		
39	703-48128-10	.SCREW 2 .TORNILLO 2		3		
40	98580-04006	.SCREW, PAN HEAD .TORNILLO DE CABEZA CRUZADA		2		SINGLE SINGLE
41	703-44189-40	.SCREW .TORNILLO		2		
42	703-48129-00	.SCREW 3 .TORNILLO 3		2		
43	703-44189-30	.SCREW .TORNILLO		3		
44	95380-06600	.NUT, HEXAGON .TUERCA		3		
45	703-48293-11	.SPACER, REMOTE CONTROL .ESPACIADOR		1		
46	701-48287-00	.WASHER .ARANDELA		3		
47	703-48215-11	.GRAPHIC .CALCOMANIA 1		1		
48	6X3-44191-00	.INDICATOR, SHIFT .INDICADOR DE CAMBIOS		1		
49	703-82510-34	.MAIN SWITCH ASSY .CONJUNTO DE LLAVE IGNICION		1		
50	703-82577-00	.CAP, KEY .TAPA		1		
51	6K1-82532-00	.CAP .TAPA		1		
52	703-82531-00	.WIRE, LEAD (L70) .CABLE CONDUCTOR (L70)		1		
53	688-82575-02	.ENGINE STOP SWITCH ASSY .INTERRUPTOR DE PARADA COMPL		1		
54	682-82556-00	.LANYARD, STOP SWITCH .CORDON DE INTERRUPTOR PARADA		1		



MEDIDOR

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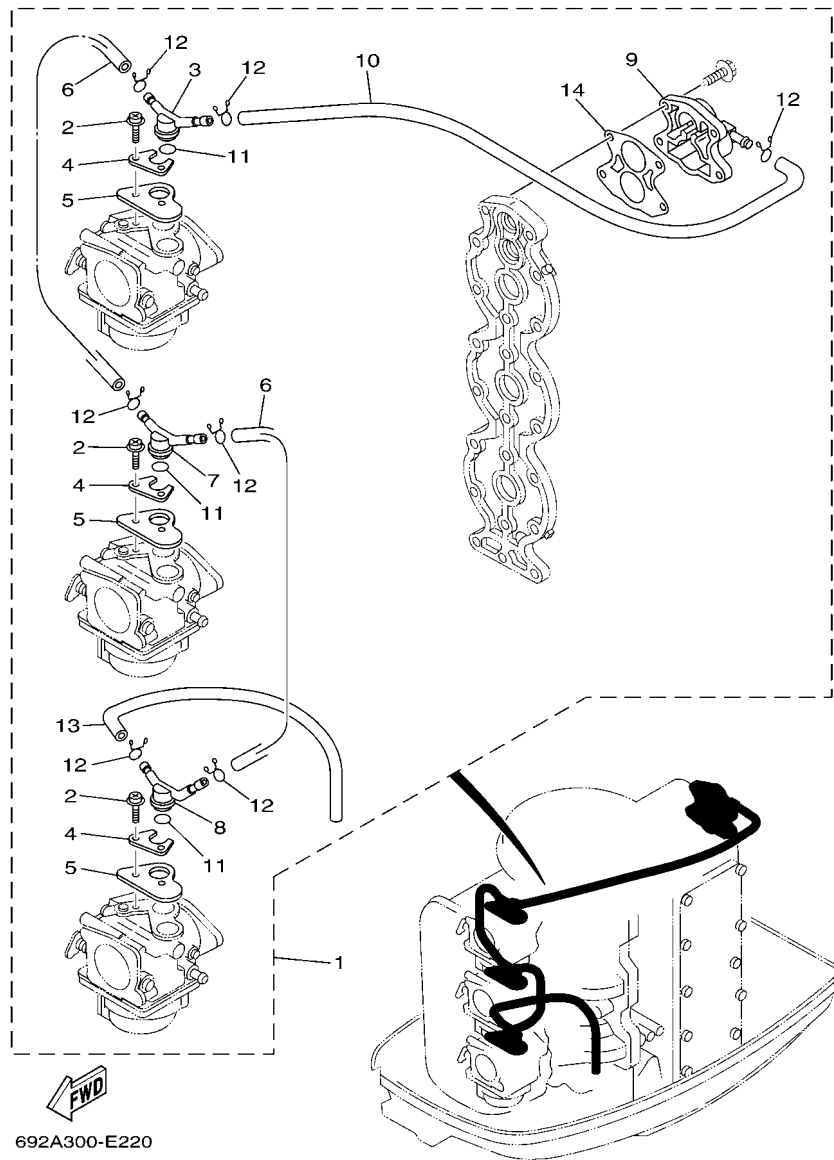


FIG. 31 OPTIONAL PARTS

PARTES OPCIONALES

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ED	EHD	REMARKS OBSERVACIONES
1	688-12440-51	HEAT EXCHANGER ASSY INTERCAMBIADOR DE CALOR COMPL	1	1	1	
2	97980-05114	.SCREW, WITH WASHER .TORNILLO, CON ARANDELA	6	6	6	
3	6H1-14969-50	.CAP .TAPA	1	1	1	
4	6H1-14945-50	.PLATE .PLACA	3	3	3	
5	6H1-14572-50	.PLATE, STAY .PLACA DE SOPORTE	3	3	3	
6	90445-11M01	.HOSE (L180) .TUBO (L180)	2	2	2	
7	6H1-14169-50	.CAP .FUNDA	1	1	1	
8	6H1-14968-50	.CAP .TAPA	1	1	1	
9	6H1-12413-50	.COVER, THERMOSTAT .CUBIERTA TERMOSTATO	1	1	1	
10	6H1-14348-51	.PIPE 1 .MANGUERA	1	1	1	
11	93210-15M52	.O-RING .ANILLO O	3	3	3	
12	90467-10M04	.CLIP .PRESILLA	7	7	7	
13	6E5-12481-00	.PIPE 1 .TUBO 1	1	1	1	
14	6H1-12414-50	.GASKET, COVER .EMPAQUE	1	1	1	

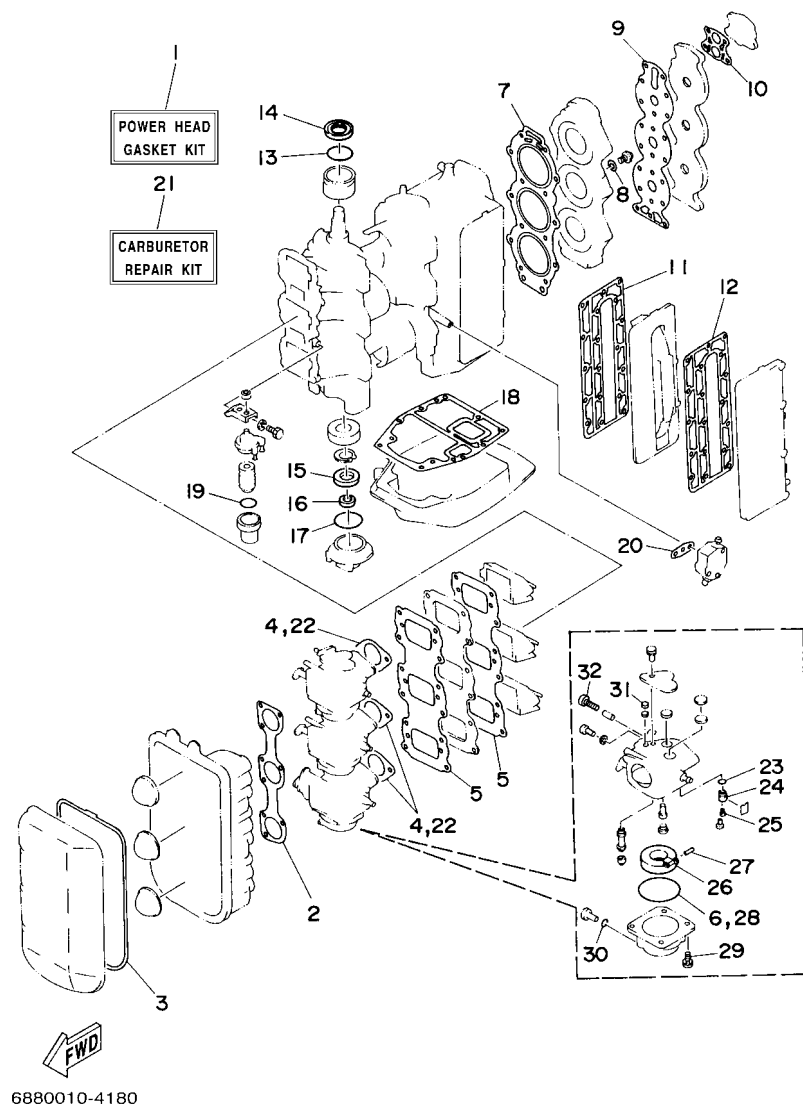


FIG. 32 REPAIR KIT 1

ESTUCHE REPARATION 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ED	EHD	REMARKS OBSERVACIONES
1	688-W0001-02	POWER HEAD GASKET KIT JUEGO DE EMPAQUE	1	1	1	
2	688-14483-A0	.GASKET .EMPAQUE	1	1	1	
3	688-14416-01	.GASKET, AIR CLEANER .EMPAQUE	1	1	1	
4	688-14198-A2	.GASKET .EMPAQUE	3	3	3	
5	688-13621-A1	.GASKET, VALVE SEAT .JUNTA, DE VALV.DE EMPAQUE	2	2	2	
6	676-14984-00	.GASKET, FLOAT CHAMBER .EMPAQUE CAMARA DE BOIA	3	3	3	
7	688-11181-A2	.GASKET, CYLINDER HEAD 1 .JUNTA, DE CULATA 1	1	1	1	
8	90430-14115	.GASKET .JUNTA	1	1	1	
9	688-11193-A1	.GASKET, HEAD COVER 1 .EMPAQUE	1	1	1	
10	688-12414-A1	.GASKET, COVER .EMPAQUE	1	1	1	
11	688-41112-A0	.GASKET, EXHAUST INNER COVER .EMPAQUE	1	1	1	
12	688-41114-A0	.GASKET, EXHAUST OUTER COVER .EMPAQUE	1	1	1	
13	93210-46M16	.O-RING .ANILLO O	1	1	1	
14	93102-36M02	.OIL SEAL .SELLO ACEITE	1	1	1	
15	93102-30M05	.OIL SEAL .SELLO ACEITE	1	1	1	
16	93104-20M02	.OIL SEAL .SELLO ACEITE	1	1	1	
17	93210-62269	.O-RING .ANILLO O	1	1	1	
18	688-45113-A0	.GASKET, UPPER CASING .EMPAQUE	1	1	1	
19	93210-32738	.O-RING .ANILLO O	1	1	1	
20	650-24431-A0	.GASKET, FUEL PUMP 1 .EMPAQUE BOMBA COMBUST 1	1	1	1	
21	6H1-W0093-02	CARBURETOR REPAIR KIT KIT REPARACION CARBURADOR	1	1	1	
22	688-14198-A2	.GASKET .EMPAQUE	3	3	3	
23	93210-04228	.O-RING .ANILLO O	3	3	3	
24	692-14590-02	.NEEDLE VALVE ASSY .VALVULA DE AGUJA COMPLETA	3	3	3	
25	676-14186-00	.PIN, FLOAT .PASADOR DE LA BOYA	3	3	3	
26	676-14985-01	.FLOAT .BOIA	3	3	3	
27	688-14548-00	.PIN, FLOAT ARM .PASADOR DE BRAZO DE BOIA	3	3	3	

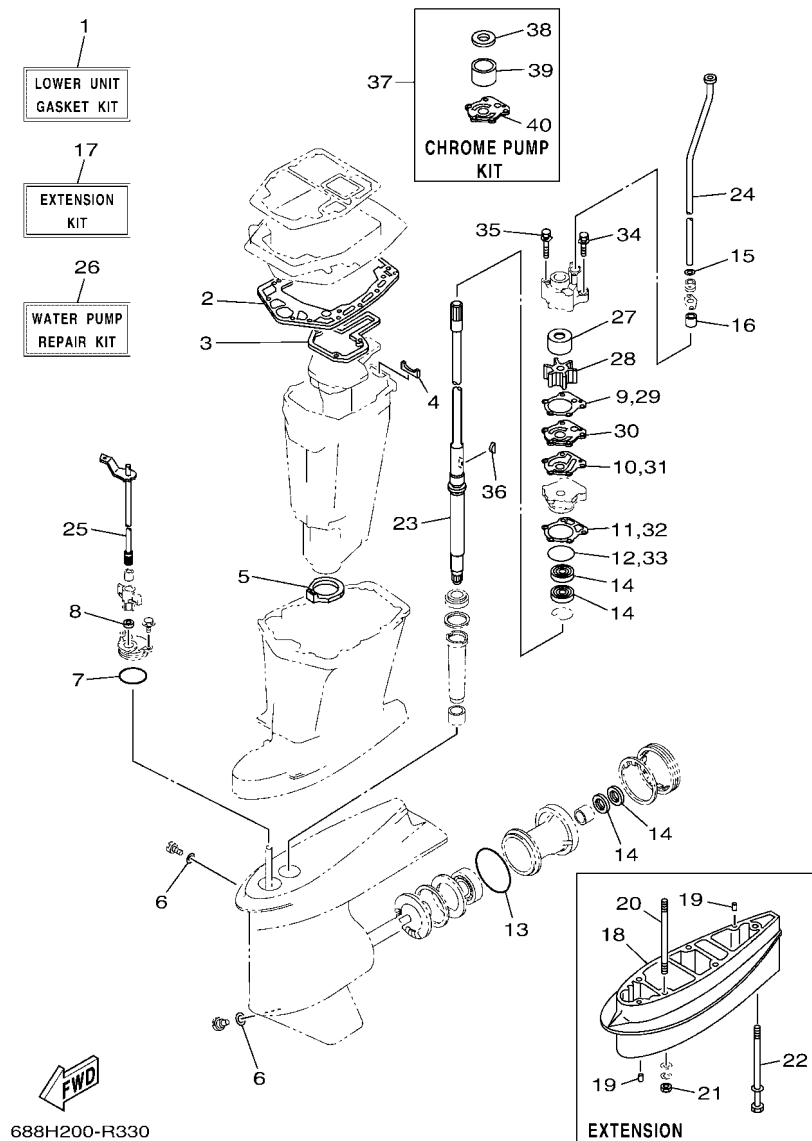


FIG. 33 REPAIR KIT 2

ESTUCHE REPARATION 2

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ED	EHD	REMARKS OBSERVACIONES
1	688-W0001-23	LOWER UNIT GASKET KIT JUEGO DE EMPAQUE UNIDAD INFER.	1	1	1	
2	688-45114-A1	.GASKET, UPPER CASING .EMPAQUE	1	1	1	
3	688-41134-A0	.GASKET, EXHAUST MANIFOLD .EMPAQUE	1	1	1	
4	688-41133-01	.GASKET, EXHAUST MANIFOLD 1 .EMPAQUE ESCAPE MULTIPLE	1	1	1	
5	688-45123-00	.GASKET, MUFFLER .EMPAQUE SILENCIADOR	1	1	1	
6	90430-08003	.GASKET .JUNTA	2	2	2	
7	93210-49046	.O-RING .ANILLO O	1	1	1	
8	93106-09014	.OIL SEAL .SELLO ACEITE	1	1	1	
9	688-44315-A0	.GASKET, WATER PUMP .EMPAQUE	1	1	1	
10	688-44324-A0	.GASKET, CARTRIDGE .EMPAQUE	1	1	1	
11	688-44316-A0	.GASKET, WATER PUMP .EMPAQUE	1	1	1	
12	93210-46044	.O-RING .ANILLO O	1	1	1	
13	93210-85M97	.O-RING .ANILLO O	1	1	1	
14	93101-25M03	.OIL SEAL .SELLO ACEITE	4	4	4	
15	90430-12072	.GASKET .JUNTA	1	1	1	
16	663-44366-01	.DAMPER, WATER SEAL 2 .GOMA DEL SELLO DE AGUA 2	1	1	1	
17	688-W0072-01-8D	EXTENSION KIT ESTUCHE PARA EXTENSION	1	1		X(25.5") X(25.5")
18	688-45211-01-8D	.EXTENSION .EXTENSION	1	1		
19	93606-12019	.PIN, DOWEL .PASADOR DE CLAVIJA	4	4		
20	90116-10M05	.BOLT, STUD .ESPARRAGO	4	4		
21	95380-10600	.NUT .TUERCA	4	4		
22	90119-08M86	.BOLT, WITH WASHER .TORNILLO CON ARANDELA	1	1		
23	688-45501-22	.DRIVE SHAFT COMP. .EJE DE MANDO COMPL.	1	1		
24	688-44361-21	.TUBE, WATER 1 .TUBO DE AGUA 1	1	1		
25	688-44120-22	.HANDLE GEAR SHIFT ASSY .MANIJA DE CAMBIO COMPL.	1	1		
26	692-W0078-02	WATER PUMP REPAIR KIT ESTUCHE REPARACION BOMBA AGUA	1	1	1	
27	688-44322-00	.INSERT, CARTRIDGE .CARTUCHO	1	1	1	

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688-11181-A2	3 - 28	688-14301-42	6 - 1	6EK-22471-01	19 - 18	688-41211-01	14 - 27	688-42716-03	12 - 10	697-43662-00	14 - 52
	32 - 7	688-14302-42	6 - 2	6YJ-24167-00	25 - 7	688-41213-01	14 - 30	663-42724-01	12 - 11	6EK-43800-11	19 - 1
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688-11325-00	1 - 1	688-14416-01	5 - 23	6G1-24304-11	7 - 1		14 - 29	6H4-42726-01	12 - 22	6C5-4380G-00	19 - 33
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62X-4386K-00	20 - 7	688-44311-01	23 - 21	688-45113-A0	32 - 18	688-45560-00	22 - 39	688-45611-00	22 - 40	62A-45972-10	24 - 20
6EK-43875-00	19 - 19	688-44315-A0	22 - 23	688-45114-A1	21 - 6		23 - 40	6H1-45611-01	23 - 41	6E5-45972-10	24 - 27
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63P-43879-10	20 - 8		33 - 9	688-45123-00	21 - 11		23 - 7	6H1-45631-01	23 - 51	6N4-45974-00	24 - 21
6C6-4387G-00	19 - 42		33 - 29		33 - 5	688-45567-10	22 - 7	688-45633-00	22 - 45	6N7-45974-00	24 - 21
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6EK-43881-22	20 - 10		33 - 32	696-45211-01-8D	21 - 19	688-45567-30	22 - 7	688-45635-00	22 - 46	62A-45976-00	24 - 20
6LH-43882-00	20 - 11	688-44321-41	22 - 22	6H1-45214-00	22 - 12		23 - 7	6H1-45635-00	23 - 54	6H1-45976-00	24 - 21
6H1-43883-00	19 - 38		23 - 23		23 - 12	688-45567-40	22 - 7	6H1-45641-01	23 - 43	6N7-45976-00	24 - 21
6EK-43892-00	20 - 4		33 - 38	6H1-45215-00	22 - 13		23 - 7	6H1-45668-00	23 - 48	688-45976-01	24 - 20
6C5-43895-00	19 - 51	688-44322-00	33 - 27		23 - 13	688-45567-50	22 - 7	6N7-45930-00	24 - 21	6E5-45976-10	24 - 27
6EK-43899-00	19 - 21	688-44322-41	22 - 21	6H1-45251-03	1 - 7		23 - 7	6L6-45930-01	24 - 20	6H1-45978-00	24 - 21
69J-4389J-00	19 - 31		23 - 22		15 - 2	688-45567-60	22 - 7	688-45930-02	24 - 20	6N4-45978-00	24 - 21
	19 - 36		33 - 39		16 - 2		23 - 7	6N7-45932-00	24 - 21	6N7-45978-00	24 - 21
697-44113-01	13 - 28	688-44323-00	33 - 30	692-45300-18-8D	22 - 1	6H1-45571-00	23 - 55	688-45932-60	24 - 20	6E5-45978-10	24 - 27
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688-44118-01-94	14 - 42		23 - 32	692-45300-37-8D	22 - 1	688-45576-00	22 - 51	6EK-45941-00	24 - 21	6EK-45982-00	24 - 22
688-44120-14	14 - 47		33 - 40	692-45300-43-8D	23 - 1		23 - 59	6FP-45941-00	24 - 21		24 - 25
6H1-44120-14	14 - 47	688-44324-A0	22 - 32	6H1-45301-03-8D	23 - 2	688-45577-01	22 - 50	6E5-45943-00	24 - 20	688-45987-01	24 - 15
688-44120-22	33 - 25		23 - 33	688-45311-06-8D	22 - 2		23 - 58	6EK-45943-00	24 - 21	6E5-45994-10	24 - 29
688-44120-24	14 - 47		33 - 10	688-45321-00	22 - 16	688-45577-10	22 - 50	6FP-45943-00	24 - 21	67F-45997-00	24 - 16
692-44120-34	14 - 47		33 - 31		23 - 17		23 - 58	6EK-45945-00	24 - 21	6N6-45B70-00	24 - 24
6H1-44121-00	14 - 40	6D8-44341-01-CA	22 - 26	688-45331-00-CA	22 - 48	688-45577-20	22 - 50	6FP-45945-00	24 - 21	6N6-45B72-00	24 - 24
688-44121-02	14 - 40		23 - 27		23 - 56		23 - 58	6E5-45945-01	24 - 20	6N6-45B74-00	24 - 24
688-44122-00	14 - 37	688-44352-03	22 - 24	688-45341-10	22 - 10	688-45577-30	22 - 50	6E5-45947-00	24 - 20	6EK-45C82-09	24 - 23
688-44124-00	14 - 36		23 - 25		23 - 10		23 - 58	6EK-45947-00	24 - 21		24 - 26
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